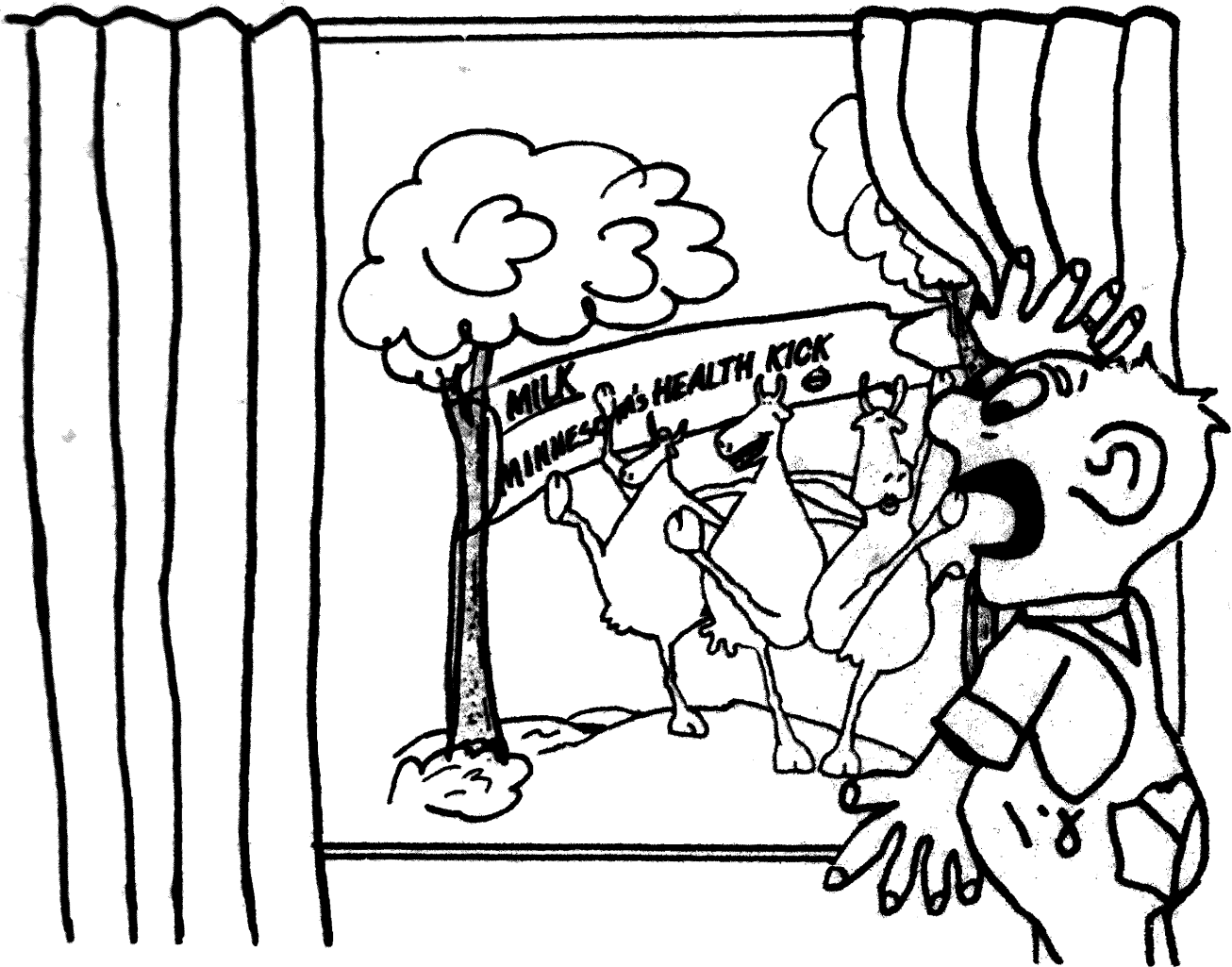


MINNESOTA DAIRY PLANTS

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1991-1992



MINNESOTA DEPARTMENT OF AGRICULTURE
90 W. PLATO BLVD.
St. Paul, MN 55107
(612) 296-3647

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MINNESOTA HEADQUARTER OFFICES

Name & Address

Contact Person

**Associated Milk Producers, Inc.
315 N. Broadway
P.O. Box 455
New Ulm, MN 56073
(507) 354-8295**

**Mark Furth, Regional Mgr.
Art Olson, Dir. of Procurement
Neil Gulden, Dir. of Grade A Marketing**

**Land O'Lakes, Inc.
P. O. Box 116
Minneapolis, MN 55440-0116
(612) 481-2222**

**Paul Christ, Vice President
Don Berg, Milk Procurement Vice Pres.**

**Maple Island, Inc.
219 N. Main Street
P. O. Box 439
Stillwater, MN 55082
(612) 439-2200**

Bruce Floyd, Marketing Mgr.

**Marigold Foods, Inc.
406 North Broadway
P.O. Box 309
Rochester, MN 55903-0309
(507) 282-8691**

**Herbert Hakes, Vice President
Peter Park, Ph.D., Vice President**

**Mid-America Dairymen, Inc.
1265 Grey Fox Road, Suite 100
Arden Hills, MN 55112
(612) 639-0541**

**William Phipps, General Manager
Jim Gammill, Mgr., Member Services
Paul Nieman, Mgr., of Fluid Operations**

**Minnesota Farm Bureau
1976 Wooddale Drive
P. O. Box 64370
St. Paul, MN 55164
(612) 739-7200**

Vernon Ingvalson, Legislative Director

**Minnesota Farmers Union
600 Country Drive W. Suite 14
St. Paul, MN 55112-3521
(612) 771-3380
Fax (639-0421)**

Willis Eken, President

**National Farmers Organization
P. O. Box 3127
Markato, MN 56002-3127
(507) 625-3600**

Lee Groehler, Area Director

**Wisconsin Dairies Cooperative
P. O. Box 111 Highway 12 North
Baraboo, WI 53913-0111
(608) 356-8316**

**Donald Storhoff, President
Fay Wells, V.P. of Marketing**

OUT OF STATE PLANTS

	<u>Name and Address</u>	<u>Manager</u>
IOWA	Anderson-Erickson Dairy, Inc. 2229 Hubbell Avenue Des Moines, IA 50317	
	Associated Milk Producers, Inc. Fredericksburg Division 279 North Woodward Fredericksburg, IA 50630 (319) 237-5393	Hugh Macintosh
	Associated Milk Producers, Inc. 101 West First Street Sanborn, IA 51248 (712) 729-3255	Larry Harms
	Associated Milk Producers, Inc. P. O. Box 36 Sibley, IA 51249 (712) 754-2511	Daryl Schwarzkopf
	Beatrice Cheese 341 South Jefferson Avenue Fredericksburg, IA 50630 (319) 237-5311	Laverne Nelson, Gen. Mgr. Skip Flannagan, Plant Mgr.
	Calhoun Coop Creamery P. O. Box 40 Lansing, IA 52151 (319) 538-4022	Thomas J. Baxter
	Lake Mills Co-op Lake Mills, IA 50450	
	Mid-America Dairymen, Inc. Iowa Division 1115 East 19th Street North Newton, IA 50208 (515) 792-2511	Rex Stout
	Stacyville Coop Creamery Assn. Stacyville, IA 50476 (515) 737-2101	Alvin Thull
	Swiss Valley Farms, Inc. Box 4493 Davenport, IA 52808 (319) 391-3341	Carl Zurborg, Chief Executive Officer
	Swiss Valley Farms, Inc. Central Laboratory P.O. Box 37, Off Highway 20 West Farley, IA 52046 (319) 744-3515	Stephen Bank

OUT OF STATE PLANTS (Cont.)

	<u>Name and Address</u>	<u>Manager</u>
IOWA (Cont.)	Wells Dairy, Inc. 12th & Lincoln Streets LeMars, IA 51031 (712) 546-4163 (800) 331-0830 Toll Free (712) 546-1782 Fax	Fay Wells, Chief Exec. Officer
	Wisconsin Dairies P. O. Box 197 Cresco, IA 52136 (319) 547-3941	Aaron Dusheck
	Wisconsin Dairies P. O. Box 88 Decorah, IA 52101 (319) 382-4212	Anton Larson
	Wisconsin Dairies Box 429 Waukon, IA 52172 (319) 568-3474	Aaron Dusheck
NEBRASKA	Gillette Dairy, Inc. P. O. Box 19 Norfolk, NE 68702-0019 (402) 371-3660	Kipton Hirschbach, Operation Mgr.
	Mid-America Dairymen P. O. Box 825 West Highway 84 Hardington, NE 68739 (402) 254-3923	Ed Price
NORTH DAKOTA	Cass Clay Creamery, Inc. P. O. Box 2947 Fargo, ND 58108 (701) 232-1566	Don Ommodt, General Manager
	Wyndmere Creamery 478 Ash Avenue Wyndmere, ND 58081	Clayton Rawhauser
	Knetter Cheese Company Box 548 Lakota, ND 58344 (701) 247-2801	Roger Anderson
SOUTH DAKOTA	Big Stone Cheese Factory P. O. Box 8 Big Stone City, SD 57216 (605) 862-8131	Russ Thielke

OUT OF STATE PLANTS (Cont.)

	<u>Name and Address</u>	<u>Manager</u>
SOUTH DAKOTA (Cont.)	Land O'Lakes, Inc. Box 68 Volga, SD 57071 (605) 627-9191	Art Mahagnoul, General Manager
	Valley Queen Cheese Factory, Inc. P. O. Drawer 351 Milbank, SD 57252 (605) 432-4563	Rudy Nef & Max Gonzenbach
WISC.	A & G Coop Creamery County Highway J South Washington Street Arcadia, WI 54612 (608) 323-2141	C.J. Smith
	Alto-Golden Guernsey 427 East Wisconsin Street Sparta, WI 54656 (608) 269-3127	John Hardy
	Bass Lake Cheese Route 2, Box 300A Somerset, WI (715) 247-5586	Scott Erickson
	Beatrice Cheese, Inc. 770 North Springdale Road Waukesha, WI 53186 (414) 782-2750	Don Knoedler, Office Mgr.
	Burnett Dairy Coop 11631 State Road 70 Grantsburg, WI 54840 (715) 689-2468	Dale Olson
	Cady Cheese Factory, Inc. Route 1, Box 60 Wilson, WI 54027 (715) 772-4218	Dale Marcott
	Ellsworth Coop Creamery 232 N. Wallace Ellsworth, WI 54011 (715) 273-4311	Lyle Brenne
	F & A Dairy Products, Inc. P. O. Box 278 Dresser, WI 54009 (715) 755-3485	John Nelson Sid Kittelson
	Lake to Lake Riel, WI 53042	

OUT OF STATE PLANTS (Cont.)

	<u>Name and Address</u>	<u>Manager</u>
WISC. (Cont.)	Nelson Cheese Factory Hwy. 35 South Nelson, WI 54756 (715) 673-4725	Francis Greenheck, Owner
	Division of Swiss Valley Farms 1415 James Street Bangor, WI 54614 (608) 486-2351	Ron Brenner
	Southwestern WI Dairy Goat Prod. P.O. Box 103 Mount Sterling, WI 54645	
	Summit Cheese Factory, Inc. I-94 Highway 128 South Wilson, WI 54027 (715) 772-4211	Kelton Greenway
	Tri-State Milk Producers 650 Commerce Drive West Salem, WI 54669 (608) 786-2660	Marv Thompson

DAIRY PLANT PRODUCT CODES

The following codes identify the type of operation at each plant.

<u>Code</u>	<u>Type</u>
1	Butter Manufacturing
2	Milk Bottling Plant
3	Milk Receiving Station
4	Cheese Factory
5	Cottage Cheese Manufacturing or Cultured Products
6	Manufacturing Nonfat Dry Milk Solids - Human Food
7	Manufacturing Nonfat Dry Milk Solids - Animal Feed
8	Frozen Foods - Ice Cream & Related Products
9	Farmstead Cheese Plant
10	Cultured Dairy Food Plant (< 70,000 lb/yr.)
11	Anhydrous Milk Fat (Cholesterol Reduced)
A	Indicates All or Part Grade A Operation
B	Indicates Cheese Blender (Processed Cheese)
C	Indicates Butter Printing Plant
D	Indicates Dry Milk Products - Consumer Packages
E	Indicates Cottage Cheese Packaging Plant
F	Indicates Cheese Packaging
G	Specialty Products Drying
H	Wash Station
M	Milk Marketing Organization Only
T	Indicates Transfer Station
W	Manufacturing Dry Whey

Minnesota Dairy Plants Operating September 1, 1991.

MINNESOTA DAIRY PLANTS BY COUNTY

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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AITKIN COUNTY

27-004	Associated Milk Producers, Inc. Box 78 Palsade, MN 56469 (218) 845-2255	Co-op.	Robert Deadrick	3
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ANOKA COUNTY

27-658	Parkers Farm, Inc. 420 93rd Avenue N.W. Coon Rapids, MN 55433 (612) 780-5100	Ind.	Rick Etrhelm	B
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BECKER COUNTY (None)

BELTRAMI COUNTY (None)

BENTON COUNTY

27-020	Gilman Co-op Creamery 9920 115th Street Gilman, MN 56333 (612) 387-2770	Co-op.	Don Zimmer	1-3
27-022	Oak Park Co-op Creamery Ass'n. 16623 Ironwood Road N.E. Oak Park, MN 56357 (612) 968-7864	Co-op.	Doreen Galameault	M
27-024	Sauk Rapids Dairy 11 Second Avenue North Sauk Rapids, MN 56379 (612) 252-2025	Ind.	Dennis Larson	8

BIG STONE (None)

BLUE EARTH COUNTY

27-160	All American Foods P. O. Box 242 Mankato, MN 56002 (507) 387-6480	Ind.	Jeff Thom	D
27-161	All American Foods 121 Mohr Drive P.O. Box 242 Mankato, MN 56002		Jeff Thom	D

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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BLUE EARTH COUNTY (cont.)

	National Farmers Organization P. O. Box 3127 Mankato, MN 56001 (507) 625-3600	Co-op.	Lee Groehler	M
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BROWN COUNTY

27-038	Anderson Custom Processing 301 Main Street West Sleepy Eye, MN 56085 (507) 794-7971	Ind.	Glen B. Anderson Owner Brian Anderson, Mgr.	7-G
27-031	Associated Milk Producers, Inc. 312 Center Street New Ulm, MN 56073 (507) 354-2191 (507) 354-8295 (Central Office)	Co-op.	Dick Wuttke	1-6-C
27-032	Kraft, Incorporated 2525 South Bridge Street New Ulm, MN 56073 (507) 354-4131	Ind.	Dan Loose	B
27-037	Springfield Co-op Creamery Assn. 25 West Central Avenue Springfield, MN 56087 (507) 723-5214	Co-op.	James Kohnen	1-3

CARLTON COUNTY (None)

CARVER COUNTY

27-046	Bongards' Creamery 13200 County Road 51 Bongards, MN 55311 (612) 445-6868 (Metro) (612) 466-5521	Co-op.	B. E. Budahn	1-4-F G-6W
27-051	Oak Grove Dairy 123 Union Street Norwood, MN 55368 (612) 467-2212	Ind.	Alfred L. Grunst	2A

CASS COUNTY (None)

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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CHIPPEWA COUNTY

CHISAGO COUNTY

27-064	Associated Milk Producers, Inc. Almelund, MN 55002 (612) 583-3122	Co-op.	Harold Halbert	3
27-701	Eichten's Cheese Co. 16705 310th Street Center City, MN 55012	Ind.	Joe Eichten	10
27-069	North Branch Dairy 922 Seventh Avenue North Branch, MN 55056 (612) 674-4414	Ind.	Curtis Klund	2A

CLAY COUNTY (None)

CLEARWATER COUNTY

27-078	Associated Milk Producers, Inc. P. O. Box 56 Bagley, MN 56621 (218) 694-6510	Co-op.	Tom Larson	3
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COOK COUNTY (None)

COTTONWOOD COUNTY (None)

CROW WING COUNTY (None)

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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DAKOTA COUNTY

27-092	Hastings Co-op Creamery Co. 1701 Vermillion Street P. O. Box 217 Hastings, MN 55033 (612) 437-9414	Co-op.	John Cook	2A
27-918	The Omega Source 12235 Nicollette Avenue South Burnsville, MN 55337		Cecil Massie	11
27-662	Marigold Foods, Inc. 15 Fourth Street Farmington, MN 55024 (612) 463-7093	Ind.	Del Ziemer	5A-E
27-848	Truck Treat 21920 Goodwin Avenue Hampton, MN 55031		Mary Wagner	8

DODGE COUNTY

DOUGLAS COUNTY

27-113	Associated Milk Producers, Inc. Route 2 Eagle Bend, MN 56446	Co-op.	Gary Dreger	T
27-108	Millerville Co-op Creamery Ass'n. Route 1, Box 164 Brandon, MN 56315 (612) 876-2258	Co-op.	Myron Wolda	1-3-TA
27-109	Milona Creamery Ass'n. P. O. Box 155 Milona, MN 56354 (218) 943-4001	Co-op.	Ernest Salvog	M
27-110	Nelson Creamery Ass'n. Box 79 Nelson, MN 56355 (612) 762-0115	Co-op.	Richard E. Buan	3
27-690	Northern Milk Prod. 601 - 3rd Avenue West Alexandria, MN 56308 (612) 763-5977		Dennis Anderson	G

<u>Plant No.</u>	<u>Name & Address of Plant</u>	<u>Organization</u>	<u>Manager or Operator</u>	<u>Code of Operation</u>
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DOUGLAS COUNTY (Cont.)

27-112	Osakis Creamery Ass'n. 114 Main Street West Osakis, MN 56360 (612) 859-2146	Co-op.	James Eveslage	M
27-114	Leaf Valley Creamery Ass'n. Route 1 Garfield, MN 56332 (612) 834-2535	Co-op.	Donna Guether	M

FARIBAULT COUNTY (None)

FILLMORE COUNTY

27-124	Granger Farmers Co-op Creamery P. O. Box 67 Granger, MN 55937 (507) 772-4433	Co-op.	Doug Reicks	3
27-130	Land O' Lakes, Inc.	Co-op.	Harry Schweisthal	3-3A
27-696	River Valley Cheese, Inc. Lanesboro, MN 55949 (507) 467-7000		Mike Eberhart	4
27-562	Spring Valley Cheese, Inc. 121 East Park, P. O. Box 85 Spring Valley, MN 55975 (507) 346-2591	Ind.	Steve Majors	B
27-127	Wisconsin Dairies P. O. Box 406 Preston, MN 55965 (507) 765-3831	Co-op.	Mike Pronschinske	3 3A-6
27-128	Wisconsin Dairies Preston, MN 55965 (507) 765-3831	Co-op.		DA

FREEDORN COUNTY

27-138	Clarks Grove Co-op. Creamery Ass'n. 102 East Main Street Clarks Grove, MN 56016 (507) 256-7245	Co-op.	Richard J. Haug	M
27-139	Conger Co-op. Creamery Company P. O. Box 305 Conger, MN 56020-0305 (507) 265-3221	Co-op.	Kenneth L. Heine	3-TA

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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FREEBORN COUNTY (Cont.)

27-135-4			Todd Brackey	
27-600		Ind.	Roger Enstad	F

GOODHUE COUNTY

27-705	Dancing Winds Farm Route 3, Box 161 Kenyon, MN 55946 (507) 789-6606		Mary Doerr	10
27-156	Land O' Lakes, Inc. 206 Second Street NE P. O. Box 738 Pine Island, MN 55963 (507) 356-8318	Co-op.	Marvin Cooper	3-3A-4 W-G
27-148	Maple Island, Inc. Rural Route 1, Box 126A Wanamingo, MN 55983 (507) 824-2224	Ind.	Jerome O'Connor	3-3A -6-D-G
27-646	Mid-America Dairymen, Inc. 1313 North Star Drive Zumbrota, MN 55992 (507) 732-5124	Co-op.	Robert Hawley	3-3A-4 6W-F

GRANT COUNTY (None)

HENNEPIN COUNTY

27-168	Clover Leaf Creamery Div. Marigold Foods, Inc. 420 West Broadway Minneapolis, MN 55411 (612) 522-6691	Ind.	John Gronholm	2A
27-925	Ice Cream Pies 301 Royalton Avenue Minneapolis, MN 55405	Ind.	Bill Zerck	8

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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HENNEPIN COUNTY (Cont.)

27-706	General Mills, Inc. 9000 Plymouth Avenue North P. O. Box 1113 Minneapolis, MN 55440 (612) 540-2784	Ind	Tom Strong	5
27-179	Meyer Brothers Dairy 105 East Lake Street Wayzata, MN 55391 (612) 473-7343	Ind.	Dick Meyer	2A
27-184	Mid-America Dairymen, Inc. 1265 Grey Fox Rd. Arden Hills, MN 55112 (612) 639-0041	Co-op.		H
27-183	Dairy Fresh Foods 2112 Broadway NE Minneapolis, MN 55413 (612) 331-6440 (612) 331-3709 Fax Number	Ind.	Kip Campbell, Pres.	2A
27-716		Ind.		8 8

HOUSTON COUNTY

27-192	Land O' Lakes, Inc. P. O. Box 187 Caledonia, MN 55921 (507) 724-5267	Co-op.	Robert Finnesgard	3A
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HUBBARD COUNTY (None)

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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ISANTI COUNTY

27-202	Land O' Lakes, Inc. P. O. Box 32 Dalbo, MN 55017 (612) 689-2028	Co-op.	Ron Wersal Plant Manager Brad Gronli Receiving Manager	4
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ITASCA COUNTY (None)

JACKSON COUNTY (None)

KANABEC COUNTY

KANDIYOHI COUNTY

27-218	Atwater Creamery Company 204 East Atlantic P. O. Box 629 Atwater, MN 56209 (612) 974-8820	Co-op.	Dan Barka	M
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KITTSOON COUNTY (None)

KOOCHICHING COUNTY (None)

LAC QUI PARLE COUNTY

27-661	Associated Milk Producers, Inc. Box 1013 Dawson, MN 56232 (612) 769-2994	Co-op.	Joe Vaske	3-4-G-6
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LAKE COUNTY (None)

LAKE OF THE WOODS COUNTY (None)

LESUEUR COUNTY

27-242	Le Sueur Cheese Company 719 North Main Street Le Sueur, MN 56058 (612) 665-3353	Ind.	Mark Davis	3A-4
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LINCOLN COUNTY (None)

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>LYON COUNTY</u>				
27-247	Farmers Co-op Creamery Ass'n. 231 Lake Avenue South Balaton, MN 56115 (507) 734-4331	Co-op.	Walter Miller Daryl Swan	3
27-250	Schwan's Sales Enterprises, Inc. 115 West College Drive Marshall, MN 56258 (507) 532-3274	Ind.	Marvin Schwan, Pres.	8
27-251	Southwestern Minnesota Dairy Ass'n. Box 308 Russell, MN 56169 (507) 823-4311	Co-op.	Gary Erdmann	T
<u>MCLEOD COUNTY</u>				
27-257	Glencoe Butter & Produce Ass'n. Box 100 Glencoe, MN 55336 (612) 864-5577	Co-op.	Leonard Pavlish	3A-4-G
27-260	Mid-America Dairymen, Inc. 311 First Street North P.O. Box 159 Winsted, MN 55395 (612) 485-2131	Co-op.	Harold Metzger	3A-4-6W G
27-261	Round Grove Co-op Creamery Ass'n. Route 1 Stewart, MN 55385 (612) 562-2218	Co-op.	Wes Nelson	M
27-265	Winsted Farmers Co-op. Creamery Ass'n. Hwy. 261 South, P.O. Box 216 Winsted, MN 55395 (612) 485-3787	Co-op.	Gary Diedrick	T
<u>MAHNOMEN COUNTY</u>				
27-267	Cass Clay Creamery P. O. Box 126 1st Main Street & U. S. Hwy. 113 Waubun, MN 56589 (218) 473-2179	Co-op.	Lloyd Benson	3-3A
<u>MARSHALL COUNTY (None)</u>				

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>MARTIN COUNTY (None)</u>				
<u>MEEKER COUNTY</u>				
27-281	Cedar Mills Co-op. Creamery Ass'n. Route 3 Hutchinson, MN 55350 (612) 587-4841	Co-op.	Freland Barlau	3
27-285	Dassel Co-op Dairy Ass'n. Box E Dassel, MN 55325 (612) 275-2257	Co-op.	Dennis Danielson	1-M
27-288	First District Ass'n. Box 842 Litchfield, MN 55355 (612) 693-3236	Co-op.	Ronald Leaf	3A 4-W-6
27-289	Forest City Co-op. Creamery Ass'n. Route 3, Box 170 Litchfield, MN 55355 (612) 693-8413	Co-op.	Glenn M. Bulau	M
<u>MILLE LACS COUNTY</u>				
27-293	Bock Co-op. Creamery Company P. O. Box 118 Bock, MN 56313 (612) 556-3453	Co.op.	Richard Meyer	3
27-926	Edson's Rum River Cheese Route 3, Box 63 Milaca, MN 56353 (612) 983-6576	Ind.	Maynard Edson	10
27-294	Farmers Co-op. Creamery Co. P. O. Box 38 Foreston, MN 56330 (612) 294-5711	Co-op.	Virginia Brasten	3
27-298	Land O' Lakes, Inc. 135 Third Avenue SW Milaca, MN 56353 (612) 983-3127	Co-op.	Robert Giese	3-3A-T

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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MORRISON COUNTY

27-655	Anderson Custom Processing Inc. 121 Lindberg Drive Little Falls, MN 56345 (612) 632-2338 doesn't ring	Ind.	Don Felge	G
27-301	Buckman Farmers Co-op. Creamery Ass'n. Buckman, MN 56317 (612) 468-6433	Co-op.	Robert Virmig	3A
27-302	Elmdale Creamery Ass'n. Route 1, Box 214 Bowling, MN 56314 (612) 573-2807	Co-op.	Ronald Dingmann	T
27-305	Lastrup Co-op Creamery P. O. Box 28 Lastrup, MN 56344 (612) 468-2543	Co-op.	Gerald Wagner	3
27-306	Little Rock Co-op. Creamery Company Rural Route 2 Royalton, MN 56373 (612) 584-5487	Co-op.	Charles Watercott	1-3-TA
27-310	Ramey Farmers Co-op Creamery Route 3 Foley, MN 56329 (612) 355-2313	Co-op.	Norman Zabloski	1-3
27-313	Sobleski Co-op. Creamery Ass'n. Rural Route 3 Little Falls, MN 56345 (612) 632-8035	Co-op.	Henry Boros	T

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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MORRISON COUNTY (Cont.)

27-314	Swanville Co-op Creamery Ass'n. Box 8 Swanville, MN 56382 (612) 547-2445	Co-op.	Marlene Wolbeck	M
27-315	Upsala Co-op Creamery Ass'n. Box 186 Upsala, MN 56384 (612) 573-2186		Linus Roerick	M

MOWER COUNTY

27-847				M
27-324	Le Roy Co-op Creamery Ass'n. P. O. Box 306 Le Roy, MN 55951 (507) 324-5361	Co-op.	Corliss Jacobson	M

MURRAY COUNTY (None)

NICOLLET COUNTY

27-339	Nicollet Food Products, Inc. 734 Sixth Street, Box 188 Nicollet, MN 56074 (507) 225-3750	Ind.	Jim Kretsch	G
27-341	St. Peter Creamery, Inc. 119 West Broadway St. Peter, MN 56062 (507) 931-3160	Ind.	Martin Davis	6-G-W

NOBLES COUNTY (None)

NORMAN COUNTY (None)

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>OLMSTED COUNTY</u>				
27-355	Associated Milk Producers, Inc. 700 First Avenue SE Rochester, MN 55904 (507) 282-7401	Co-op.	Greg McCutcheon	3A-4-W
27-353	Marigold Foods, Inc. 406 North Broadway Street P.O. Box 309 Rochester, MN 55903-0309 (507) 282-8691	Ind.	Herb Hakes	2A
27-621	Marigold Foods, Inc. 406 North Broadway Street Rochester, MN 55903-0309 (507) 282-8691	Ind.	Herb Hakes	8
27-636	Pace Dairy Foods Company P. O. Box 6818 Rochester, MN 55903 (507) 288-6315	Ind.	Walter Ehret	B-F
27-356	Rock Dell Co-op Creamery Company Route 2, Box 215 Byron, MN 55920 (507) 365-8610	Co-op.	David Distad	3-TA
27-635	Quest International 2402 Seventh Street NW P. O. Box 6758 Rochester, MN 55903 (507) 285-3400	Ind.	William P. Ahern	DAG-W
<u>OTTERTAIL COUNTY</u>				
27-366	Associated Milk Producers, Inc. 401 First Avenue NW P. O. Box E Pelican Rapids, MN 56572 (218) 863-3421	Co-op.	Melvin Schultz	3-3A
27-360	Bluffton Co-op Creamery Ass'n. P. O. Box 6 Bluffton, MN 56518 (218) 385-2575	Co-op.	Brad Pederson	1-3
27-361	Dalton Co-op Creamery Ass'n. Box 248 Dalton, MN 56324 (218) 589-8806	Co-op.	Rick Hauser	M

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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OTTERTAIL COUNTY (Cont.)

27-363	Elizabeth Creamery Ass'n. Box 800 Elizabeth, MN 56533 (218) 736-4764	Co-op.	Marvin Mahler	M
27-369	Land O'Lakes, Inc. Box 248 Perham, MN 56573 (218) 346-4680	Co-op.	Tom Otto	3-3A-4 6-F-W
27-367	Mid-America Dairymen, Inc. 301 South Buse Street Fergus Falls, MN 56538 (218) 736-5691	Co-op.	Kent Vogel	3A-4-7
27-372	Perham Co-op Creamery Ass'n. Box 247 Perham, MN 56573 (218) 346-6240	Co-op.	Jeff Helmer	1-3
27-374	Urbank Co-op Creamery Ass'n. Route 2, Box 141 Parkers Prairie, MN 56361 (218) 267-2401	Co-op.	Richard Lorsung	M

PENNINGTON COUNTY

27-377	Farmers Co-op Creamery Ass'n. Box 176 Goodridge, MN 56725 (218) 378-4144	Co-op.	Dale Hanson	M
27-378	Bridgeman Creamery Dakota Div. Country Lake Food 122 Main Avenue South Thief River Falls, MN 56701 (218) 681-3146	Co-op.	Steve Edwards	2A-8

PINE COUNTY

27-809	Associated Milk Producers, Inc. 205 NE Second Street Hinckley, MN 55037 (612) 384-6131	Co-op.	Bob Deadrick	3-3A
	Lapaysanne Dairy Route 2, Box 143 Hinckley, MN 55037		Roger Steinkamp	10

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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PIPESTONE COUNTY

27-391	Edgerton Co-op Creamery Edgerton, MN 56128 (507) 442-4571	Co-op.	Harold Bolt	3
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POLK COUNTY

27-398	Land O'Lakes, Inc. Highway 2 West Fosston, MN 56542 (218) 435-1818	Co-op.	Dale Springer	3-3A-6
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27-399	McIntosh Co-op Creamery Ass'n. 245 State Street SE McIntosh, MN 56556 (218) 563-2555	Co-op.	Derry DeFrang	M
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27-111	Northern Milk Products 710 West First Street Fosston, MN 56542 (218) 435-6298		Dewain Brinkman	G
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POPE COUNTY (NONE)

RAMSEY COUNTY

27-672	Jack's Decorated Ice Cream 164 W. Germain St. Paul, MN 55117 (612) 489-4133		Robert Grallish	8
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27-416	Kohler Mix Specialties, Inc. 4041 Highway 61 White Bear Lake, MN 55110 (612) 428-1633	Ind.	Clifford Kohler	2A-8
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27-920	Land O'Lakes 4001 Lexington Avenue South Arden Hills, MN 55112		Harvey Doetkott	11
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27-418	Old Home Foods, Inc. DBA Cultured Foods, Inc. 370 University Avenue St. Paul, MN 55103 (612) 228-9035	Ind.	Joe Buna, Mgr. Larry Oppengard, Mgr.	5A-E
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27-421	Schroeder Milk Co., Inc. 2080 Rice Street St. Paul, MN 55113 (612) 487-1471	Ind.	Robert J. Schroeder	2A
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27-422	Summit Farm, Inc. 1491 East County Road E St. Paul, MN 55110 (612) 484-2315	Ind.	Thomas M. Hansen	2A
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Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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RED LAKE COUNTY

27-425	Plummer Co-op Creamery Ass'n. Box 97 Plummer, MN 56748 (218) 465-4215	Co-op.	Milt Peterson	M
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REDWOOD COUNTY (None)

RENVILLE COUNTY

27-435	Hector Farmers Co-op Creamery 236 Second Street East Hector, MN 55342 (612) 848-2711	Co-op.	Orin Schiro	M
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RICE COUNTY

27-443	Land O'Lakes, Inc. 1612 NW Seventh Street P. O. Box 337 Faribault, MN 55021 (507) 334-5566	Co-op.	Steven Fiedler	3A-G
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27-626	Ryt-Way Packaging Corp. 1407 Armstrong Road P. O. Box 537 Northfield, MN 55057 (507) 663-1281	Co-op.	Glen Hasse, Jr., Pres.	D
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27-444	Beatrice Cheese, Inc. 222 NE Third Street P. O. Box 247 Faribault, MN 55021 (507) 334-2017	Ind.	Ralph Stuart	4
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ROCK COUNTY

27-448	Land O'Lakes, Inc. West Highway 17, Box 189 Luverne, MN 56156 (507) 283-4421	Co-op.	Cliff Hansen	3A6 TA
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ROSEAU COUNTY

27-451	Land O'Lakes, Inc. 114 Third Street NW Roseau, MN 56751 (218) 463-2134	Co-op.	Robert Eaton	3
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Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>ST. LOUIS COUNTY</u>				
27-660	Associated Milk Producers, Inc. P. O. Box 16387 Duluth, MN 55816 (218) 624-4803	Co-op.	Robert Deadrick	T 3
27-455	Aysta Dairy Box 2215 Virginia, MN 55792 (218) 741-2077	Ind.	Melvin Aysta	2A
27-459	Franklin Foods 1925 West First Street Duluth, MN 55806 (218) 727-6651	Ind.	Wallace Gronholm, Mgr. Jerry Glorek, Plnt.Sup.	2A-3A
<u>SCOTT COUNTY</u>				
27-476	Associated Milk Producers, Inc. 302 Second Street Northwest New Prague, MN 56071 (612) 758-3340	Co-op.	Dick Wirtke, Mgr.	3A-6
27-659	Dairyland Products, Inc. 5345 West 125th Street Savage, MN 55378 (612) 890-5305	Ind.	Randy Seiper	DA
<u>SHERBURNE COUNTY (None)</u>				
<u>SIBLEY COUNTY</u>				
27-484	Mid-America Dairyman, Inc. 212 East First Street Winthrop, MN 55396 (507) 647-5385	Co-op.	Kent Vogel	1-6-W
<u>STEARNS COUNTY</u>				
27-506	Associated Milk Producers, Inc. 200 Railroad Street, Box 205 Paynesville, MN 56362 (612) 243-3795	Co-op.	Kenneth Griffke	3A-6
27-480	Cold Spring Co-op Creamery Ass'n. 301 South First Street P.O. Box 423 Cold Spring, MN 56320 (612) 685-6651	Co-op.	Darryl Friest	1-3

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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STEARNS COUNTY (Cont.)

27-501	Kraft Food Ing. Corp. P. O. Box 300 Albany, MN 56307 (612) 845-2131	Ind.	Daniel Schneider	G-6W
27-630	Kraft General Foods 1000 East Kraft Drive Melrose, MN 56352 (612) 256-7461	Ind.	Bill Bethke	3A-4
27-499	Meire Grove Co-op Dairy Association 125 Highway 4 South Meire Grove Melrose, MN 56352 (612) 987-3297	Co-op.	Stanley Nelson	M
27-639	National Farmers Organization Route 1, Box 108 Sauk Centre, MN 56378 Plant (612) 352-2063 1-800-657-3290	Co-op.	Larry Bromenschenkel	3A
27-512	Sauk Centre Co-op Cry Ass'n. P. O. Box 87 Sauk Centre, MN 56378 (612) 352-6513	Co-op.	Gerald Frericks	2A-3A-6

STEELE COUNTY

27-034	Associated Milk Producers, Inc. Rochester Division 3100 Park Drive Box 7F Owatonna, MN 55060 (507) 455-1420	Co-op.	Merlen Grunklee	TA
27-518	Hope Co-op Creamery Ass'n. Box 117 Hope, MN 56046 (507) 451-2029	Co-op.	Eugene Krucheberg	1-3

STEVENS COUNTY (None)

SWIFT COUNTY

27-530	Mid-America Dairymen, Inc. 1512 Atlantic Avenue Benson, MN 56215 (612) 842-7891	Co-op.	Randy Ostendorf	T
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Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>TODD COUNTY</u>				
				T
27-547	Land O'Lakes, Inc. Box 245 Browerville, MN 56438 (612) 594-2211	Co-op.	Michael Schultz	1-3A-6 C
27-533	Mid-America Dairymen, Inc. P. O. Box 128 Bertha, MN 56437 (218) 924-2900	Co-op.	Kenneth Booen	WT
<u>TRAVERSE COUNTY</u>				
27-548	Inter-Lake Co-op Ass'n. P. O. Box 282 Browns Valley, MN 56219 (612) 695-2551	Co-op.	Janet Kontz	3
<u>WABASHA COUNTY</u>				
27-704	Beno's Cheese Company Route 1, Box 40 Lake City, MN 55041 (612) 345-5267	Ind.	Ron Schimbeno	10
27-549	Swiss Valley Farms P. O. Box 117 Elgin, MN 55932 (507) 876-2131	Co-op.	Bob Wampfler	TA
				G
27-556	Plainview Milk Products Ass'n. 130 Second Street SW Plainview, MN 55964 (507) 534-2328	Co-op.	Dennis Breuer	1-3A-C-8
<u>WADENA COUNTY</u>				
27-923	National Farmers Org. 1034 Ash Avenue N.E. Wadena, MN 56482 (218) 631-4200 (218) 631-3961		Robert Sanders, Mgr.	3
<u>WASECA COUNTY</u>				
27-671	Waseca Foods & Storage Waseca Industrial Park P. O. Box 188 Waseca, MN 56093 (507) 835-1902	Ind.	Steve Johnson	DA

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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WASHINGTON COUNTY

27-570	Maple Island, Inc. 219 North Main Street Stillwater, MN 55082 (612) 439-2200	Ind.	Gil Jansen	6
27-180	Dairy Fresh Foods 1930 Wooddale Drive Woodbury, MN 55125 (612) 735-6800	Ind.	Larry Glodak	2A

WATSONWAN COUNTY (None)

WILSON COUNTY (None)

WINONA COUNTY

27-581	Elba Co-op Creamery Ass'n. Route 2, P. O. Box 399 Altura, MN 55910 (507) 796-6571	Co-op.	John Potter	TA
27-582	Fremont Co-op Creamery Ass'n. Utica, MN 55979 (507) 523-3882	Co-op.	John Slavin	T
27-586	Land O'Lakes, Inc. 134 Washington Street Rollingstone, MN 55969 (507) 699-2117	Co-op.	Harry Schwelethel	TA
	National Farmers Organization 939 White Water Avenue St. Charles, MN 55972		Carol Stennes	M
27-587	Swiss Valley Farms Ridgeway Station Route 1 Houston, MN 55943 (507) 464-5024	Ind.	Ervin Erdmann	TA

WRIGHT COUNTY

27-597	Annandale Co-op Creamery Box 236 Annandale, MN 55302 (612) 274-8214	Co-op.	Sharon Dircks Darrell Lusti	
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Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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WRIGHT COUNTY (Cont.)

27-598	Brown's Velvet Ice Cream Co. Upper Lake Foods 801 Industrial Ave. Cloquet, MN 55720	Ind.		8
			Dr. Phillip Sonstegard	G

YELLOW MEDICINE COUNTY (None)

		Ind.	Leo R. Sebring	8
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INDEX OF MINNESOTA DAIRY PLANTS

Name of Plant

County

- A -

All American Foods, Inc.	Blue Earth
Anderson Custom Processing (Sleepy Eye)	Brown
Anderson Custom Processing (Little Falls)	Morrison
Annandale Co-op Creamery Ass'n.	Wright
Associated Milk Producers, Inc. (Almelund)	Chisago
Associated Milk Producers, Inc. (Bagley)	Clearwater
Associated Milk Producers, Inc. (Dawson)	Lac Qui Parle
Associated Milk Producers, Inc. (Duluth)	St. Louis
Associated Milk Producers, Inc. (Hinckley)	Pine
Associated Milk Producers, Inc. (Pallade)	Aitkin
Associated Milk Producers, Inc. (Owatonna)	Steele
Associated Milk Producers, Inc. (New Prague)	Scott
Associated Milk Producers, Inc. (New Ulm)	Brown
Associated Milk Producers, Inc. (Paynesville)	Stearns
Associated Milk Producers, Inc. (Pelican Rapids)	Otter Tail

INDEX OF MINNESOTA DAIRY PLANTS (Cont.)

<u>Name of Plant</u>	<u>County</u>
<u>- A - (Cont.)</u>	
Associated Milk Producers, Inc. (Rochester)	Olmsted
Atwater Creamery Company	Kandiyohi
Aysta Dairy	St. Louis
- B -	
Beatrice Cheese, Inc.	Rice
Beno's Cheese Company	Wabasha
Bluffton Co-op Creamery Ass'n.	Otter Tail
Bock Co-op Creamery	Mille Lacs
Bongards' Creameries	Carver
Bridgeman Creamery	Pennington
Brown's Velvet Ice Cream Company (Upper Lake Foods)	Wright
Buckman Farmers Co-op Creamery Ass'n.	Morrison
- C -	
Cass-Clay Creamery, Inc. (Waubun)	Mahnomen
Cedar Mills Co-op Creamery Ass'n.	Mackay
Clarks Grove Co-op Creamery Ass'n.	Freeborn
Clover Leaf Creamery Division (Marigold Foods)	Hennepin
Cold Spring Co-op Creamery	Stearns
Conger Co-op Creamery	Freeborn

INDEX OF MINNESOTA DAIRY PLANTS (Cont.)

<u>Name of Plant</u>	<u>County</u>
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Dairy Fresh Foods, Minneapolis	Hennepin
Dairy Fresh Foods	Washington
Dairyland Products, Inc.	Scott
Dalton Co-op Creamery Ass'n.	Otter Tail
Dancing Winds Farm	Goodhue
Dassel Co-op Dairy Ass'n.	Meeker
- E -	
Edgerton Co-op Creamery	Pipestone
Edson's Rum River Cheese	Mille Lacs
Eichten's Cheese Company	Chisago
Elba Co-op Creamery Ass'n.	Winona
Elizabeth Creamery Ass'n.	Otter Tail
Elmdale Creamery Ass'n.	Morrison
E. R. S. Foods, Inc.	Freeborn
E. R. S. Foods, Inc.	Mower
- F -	
Farmers Co-op Creamery Ass'n. (Belton)	Lyon
Farmers Co-op Creamery Ass'n. (Goodridge)	Pennington
Farmers Co-op Creamery Ass'n. Division of First District Ass'n. (Montevideo)	Chippewa
Farmers Co-op Creamery Company (Foreston)	Mille Lacs
First District Association (Litchfield)	Meeker
Food Tech, Inc.	Hennepin

INDEX OF MINNESOTA DAIRY PLANTS (Cont.)

Name of Plant

County

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Forest City Co-op Creamery Ass'n.

Meeker

**Franklin Foods
(Arrowhead Dairy Division)**

St. Louis

Fremont Co-op Creamery Ass'n.

Winona

- G -

General Mills, Inc.

Hennepin

Gilman Co-op Creamery

Benton

Glencoe Butter & Produce Ass'n. (W)

McLeod

Glencoe Butter and Produce (E) BTU

Granger Farmers Co-op Creamery Ass'n.

Fillmore

- H -

Hastings Co-op Creamery Company

Dakota

Hector Farmers Co-op Creamery

Renville

Hope Co-op Creamery Ass'n.

Steele

- I -

Ice Cream Pies

Hennepin

Inter-Lake Co-op Ass'n.

Traverse

- J -

Jack's Decorated Ice Cream

Ramsey

- K -

Kohler Mix Specialties

Ramsey

**Kraft, Inc.
(Albany)**

Stearns

INDEX OF MINNESOTA DAIRY PLANTS (Cont.)

<u>Name of Plant</u>	<u>County</u>
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- K - (Cont.)

Kraft, Inc. (Melrose)	Stearns
Kraft, Inc., West Plant (Melrose)	Stearns
Kraft, Inc. (New Ulm)	Brown

- L -

Land O'Lakes, Inc. (Arden Hills)	Ramsey
Land O'Lakes, Inc. (Browerville)	Todd
Land O'Lakes, Inc. (Caledonia)	Houston
Land O'Lakes, Inc. (Dalbo)	Isanti
Land O'Lakes, Inc. (Faribault)	Rice
Land O'Lakes, Inc. (Fosston)	Polk
Land O'Lakes, Inc. (Luverne)	Rock
Land O'Lakes, Inc. (Milaca)	Mille Lacs
Land O'Lakes, Inc. (Mountain Lake)	Cottonwood
Land O'Lakes, Inc. (Perham)	Otter Tail
Land O'Lakes, Inc. (Pine Island)	Goodhue
Land O'Lakes, Inc. (Rollingstone)	Winona

INDEX OF MINNESOTA DAIRY PLANTS (Cont.)

Name of Plant

County

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Land O'Lakes, Inc. (Roseau)	Roseau
Land O'Lakes, Inc. (St. Paul)	Ramsey
Land O'Lakes, Inc. (Spring Valley)	Fillmore
Land O'Lakes - Hart	Winona
Lapaysanne Dairy	Pine
Lastrup Co-op Creamery	Morrison
Le Roy Co-op Creamery Ass'n.	Mower
Le Sueur Cheese Company	Le Sueur
Little Rock Co-op Creamery Co.	Morrison

- M -

Maple Island, Inc. (Stillwater)	Washington
Maple Island, Inc. (Wanamingo)	Goodhue
Marigold Foods, Inc.	Dakota
Marigold Foods, Inc.	Olmsted
McIntosh Co-op Creamery Ass'n.	Polk
Meire Grove Co-op Dairy Ass'n.	Stearns
Meyer Brothers Dairy	Hennepin
Meyer, Bud Truck Lines	Winona

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Mid-America Dairymen, Inc. (Farmington)	
Mid-America Dairymen, Inc. (Fergus Falls)	Otter Tail
Mid-America Dairymen, Inc. (Little Falls)	Morrison
Mid-America Dairymen, Inc. (Minneapolis)	Hennepin
Mid-America Dairymen, Inc. (Twin Lakes)	Freeborn
Mid-America Dairymen, Inc. (Winsted)	McLeod
Mid-American Dairymen, Inc. (Winthrop)	Sibley
Mid-America Dairymen, Inc. (Zumbrota)	Goodhue
Millerville Co-op Creamery Ass'n.	Douglas
Miltona Creamery Ass'n.	Douglas

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National Farmers Market (Wadena)	Wadena
National Farmers Organization (Mankato)	Blue Earth
National Farmers Organization (Sauk Centre)	Stearns
National Farmers Organization (St. Charles)	Winona
National Farmers Organization (Wadena)	Wadena
Nelson Creamery Ass'n.	Douglas
Nicollet Food Products, Inc.	Nicollet

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North Branch Dairy & Produce	Chisago
Northern Milk Products	Douglas
Northern Milk Products	Polk
- O -	
Oak Grove Dairy	Carver
Oak Park Co-op Creamery	Benton
Old Home Foods, Inc.	Ramsey
Omega Source	Dakota
Osakis Creamery Ass'n.	Douglas
- P -	
Pace Dairy Foods Company	Olmsted
Parkers Farm, Inc.	Anoka
Perham Co-op Creamery Ass'n.	Otter Tail
Plainview Milk Producers Ass'n.	Wabasha
Plummer Co-op Creamery Ass'n.	Red Lake
- Q -	
Quest International	Olmsted
- R -	
Ramey Farmers Co-op Creamery	Morrison
River Valley Cheese, Inc.	Fillmore
Rock Dell Co-op Creamery Company	Olmsted
Round Grove Co-op Creamery Ass'n.	McLeod
Ryt-Way Packaging Corporation	Rice

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Sauk Centre Co-op Creamery Ass'n.	Stearns
Sauk Rapids Dairy	Benton
Schroeder Milk Company, Inc.	Ramsey
Schwan's Sales Enterprises, Inc.	Lyon
Sobieski Co-op Creamery Ass'n.	Morrison
Southwestern Minnesota Dairy Ass'n.	Lyon
Spring Valley Cheese, Inc.	Fillmore
Springfield Co-op Creamery Ass'n.	Brown
Summit Farms, Inc.	Ramsey
Superior-Dairy Fresh Milk Company	Hennepin
Swanville Co-op Creamery Ass'n.	Morrison
Swiss Valley Farms	Wabasha
Swiss Valley Farms - Ridgeway Station	Winona
- T -	
Treat Truck	Dakota
- U -	
Upsala Co-op Creamery Ass'n.	Morrison
Urbank Co-op Creamery Ass'n.	Otter Tail
- V -	
Valley Creamery Ass'n.	Douglas
- W -	
Waseca Foods and Storage	Waseca

INDEX OF MINNESOTA DAIRY PLANTS (Cont.)

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Winsted Farmers Co-op Creamery Ass'n.

McLeod

**Wisconsin Dairies
(Lewiston)**

Winona

**Wisconsin Dairies
(Owatonna)**

Steele

**Wisconsin Dairies
(Preston)**

Fillmore

**Wisconsin Dairies
(Winona)**

Winona

DAIRY PLANTS BY NUMBER

<u>Plant No.</u>	<u>Name</u>	<u>City</u>	<u>County</u>
27-004	Associated Milk Producers, Inc.	Palisade	01
27-020	Gilman Co-op Creamery	Gilman	05
27-022	Oak Park Co-op Creamery	Oak Park	05
27-024	Sauk Rapids Dairy	Sauk Rapids	05
27-031	Associated Milk Producers, Inc.	New Ulm	08
27-032	Kraft, Inc.	New Ulm	08
27-034	Associated Milk Producers, Inc.	Owatonna	74
27-037	Springfield Co-op	Springfield	08
27-038	Anderson Custom	Sleepy Eye	08
27-046	Bongard's Creameries	Norwood	10
27-051	Oak Grove Dairy	Norwood	10
27-055	Bud Meyer Truck Lines	Lewiston	85
27-064	Associated Milk Producers, Inc.	Almelund	13
27-069	North Branch Dairy	North Branch	13
27-078	Associated Milk Producers, Inc.	Bagley	15
27-085	Land O'Lakes	Mountain Lake	17
27-092	Hastings Co-op	Hastings	19
27-108	Millerville Co-op	Brandon	21
27-109	Miltna Creamery Association	Miltna	21
27-110	Nelson Creamery Association	Nelson	21
27-111	Northern Milk Products	Fosston	60
27-112	Osakis Creamery Association	Osakis	21
27-113	Associated Milk Producers, Inc.	Eagle Bend	21
27-114	Valley Creamery Association	Garfield	21
27-120	General Nutrition, Inc.	Hoffman	26
27-124	Granger Farmers Co-op	Granger	23
27-127	Wisconsin Dairies	Preston	23
27-130	Land O'Lakes	Spring Valley	23
27-135	Mid-America Dairymen, Inc.	Twin Lakes	24
27-138	Clarks Grove Co-op	Clarks Grove	24
27-139	Conger Co-op	Conger	24
27-142	Freshborn Foods	Albert Lea	
27-148	Maple Island, Inc.	Wanamingo	25
27-156	Land O'Lakes	Pine Island	25
27-160	All American Foods, Inc.	Mankato	07
27-161	All American Foods, Inc.	Mankato	07
27-168	Clover Leaf Creamery	Minneapolis	27
27-179	Meyer Brothers	Wayzata	27
27-180	Dairy Fresh Foods, Norris Division	Woodbury	82
27-183	Dairy Fresh Foods	Minneapolis	27
27-184	Mid-America Dairymen, Inc.	Minneapolis	27
27-192	Land O'Lakes	Caledonia	28
27-202	Land O'Lakes	Daibo	30
27-218	Atwater Creamery Co.	Atwater	34
27-242	LeSueur Cheese	LeSueur	40

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<u>Plant No.</u>	<u>Name</u>	<u>City</u>	<u>County</u>
27-247	Farmers Co-op Creamery	Balaton	42
27-250	Schwans Sales Co.	Marshall	42
27-251	Southwestern Minnesota Dairy Assn.	Russell	42
27-257	Glencoe Butter and Produce	Glencoe	43
27-260	Mid-America Dairymen, Inc.	Winsted	43
27-261	Round Grove Co-op	Stewart	43
27-265	Winsted Farmers Co-op	Winsted	43
27-267	Cass Clay Creamery	Waubun	44
27-281	Cedar Mills Co-op	Cedar Mills	47
27-285	Dassell Co-op	Dassell	47
27-288	First District Association	Litchfield	47
27-289	Forest City Co-op Creamery	Litchfield	47
27-293	Bock Co-op Creamery	Bock	48
27-294	Farmers Co-op Creamery	Foreston	48
27-298	Land O'Lakes	Milaca	48
27-301	Buckman Farmers Co-op	Buckman	49
27-302	Elm Dale Creamery	Bowlus	49
27-305	Lastrup Co-op	Lastrup	49
27-306	Little Rock Co-op	Royalton	49
27-309	Associated Milk Producers, Inc.	Pierz	49
27-310	Ramey Farmers Co-op	Foley	49
27-313	Sobieski Co-op	Little Falls	49
27-314	Swanville Co-op	Swanville	49
27-315	Upsala Co-op	Upsala	49
27-316	Mid-America Dairymen, Inc.	Little Falls	49
27-324	LeRoy Creamery Association	LeRoy	50
27-339	Nicollet Food Prod.	Nicollet	52
27-341	St. Peter Creamery, Inc.	St. Peter	52
27-353	Marigold Foods, Inc.	Rochester	55
27-355	Associated Milk Producers, Inc.	Rochester	55
27-356	Rock Dell Co-op	Byron	55
27-360	Bluffton Co-op	Bluffton	56
27-361	Dalton Co-op	Dalton	56
27-363	Elizabeth Creamery	Elizabeth	56
27-366	Associated Milk Producers, Inc.	Pelican Rapids	56
27-367	Mid-America Dairymen, Inc.	Fergus Falls	56
27-369	Land O'Lakes	Perham	56
27-372	Perham Co-op	Perham	56
27-374	Urbank Co-op	Parkers Prairie	56
27-377	Farmers Co-op	Goodridge	57
27-378	Country Lake Foods, Bridgeman Div.	Thief River Falls	57
27-391	Edgerton Co-op	Edgerton	59
27-398	Land O'Lakes	Fosston	60
27-399	McIntosh Co-op	McIntosh	60

DAIRY PLANTS BY NUMBER (Cont.)

<u>Plant No.</u>	<u>Name</u>	<u>City</u>	<u>County</u>
27-407	Mid-America Dairymen, Inc.	Glenwood	61
27-416	Kohler Mix Spec.	White Bear Lake	62
27-418	Old Home Foods	St. Paul	62
27-420	Land O'Lakes, Inc.	St. Paul	62
27-421	Schroeder Milk	St. Paul	62
27-422	Summit Farms	St. Paul	62
27-425	Plummer Co-op Creamery	Plummer	63
27-435	Hector Farmers Co-op	Hector	65
27-444	Beatrice Cheese, Inc.	Faribault	66
27-448	Land O'Lakes	Luverne	67
27-451	Land O'Lakes	Roseau	68
27-455	Aysta Dairy	Virginia	69
27-459	Franklin Foods	Duluth	69
27-476	Associated Milk Producers, Inc.	New Prague	70
27-484	Mid-America Dairymen, Inc.	Winthrop	72
27-490	Cold Spring	Cold Spring	73
27-499	Meire Grove Co-op	Meirose	73
27-501	Kraft, Inc.	Albany	73
27-502	Kraft, Inc. West	Meirose	73
27-506	Associated Milk Producers, Inc.	Paynesville	73
27-512	Sauk Centre Co-op	Sauk Centre	73
27-518	Hope Co-op Creamery	Hope	74
27-533	Mid-America Dairymen, Inc.	Bertha	77
27-547	Land O'Lakes	Browerville	77
27-548	Inter Lake Co-op Association	Browns Valley	78
27-551	Kellogg Co-op	Kellogg	79
27-556	Plainview Milk Products	Plainview	79
27-562	Spring Valley Cheese, Inc.	Spring Valley	23
27-570	Maple Island, Inc.	Stillwater	82
27-581	Elba Co-op	Altura	85
27-582	Fremont Co-op	Ulica	85
27-586	Land O'Lakes - Hart	Rushford	23
27-587	Swiss Valley Farms	Houston	85
27-588	Land O'Lakes	Rollingstone	85
27-594	Wisconsin Dairies, Wilson	Winona	85
27-597	Annandale Co-op	Annandale	86
27-598	Browns Velvet Ice Cream (Upper Lake Foods)	Annandale	86
27-600	INO - ERS Foods	Myrtle	24

DAIRY PLANTS BY NUMBER (Cont.)

<u>Plant No.</u>	<u>Name</u>	<u>City</u>	<u>County</u>
27-621	Marigold Foods	Rochester	55
27-626	Ryt-Way Packaging Company	Northfield	66
27-630	Kraft, Inc. East	Meirose	73
27-635	Quest, Int'l.	Rochester	55
27-636	Pace Dairy Foods	Rochester	55
27-639	National Farmers Organization	Sauk Centre	73
27-646	Mid-America Dairyman, Inc.	Zumbrota	25
27-658	Parkers Farm, Inc.	Columbia Heights	02
27-659	Dairyland Products, Inc.	Savage	70
27-660	Associated Milk Producers, Inc.	Duluth	69
27-661	Associated Milk Producers, Inc.	Dawson	37
27-662	Marigold Foods, Inc.	Farmington	19
27-668	Food Tech, Inc.	Minneapolis	27
27-671	Waseca Foods and Storage	Waseca	81
27-672	Jacks Decorated Ice Cream	St. Paul	62
27-690	Northern Milk Products	Alexandria	21
27-696	River Valley Cheese, Inc.	Lanesboro	23
27-701	Eichtens Cheese	Center City	13
27-704	Beno's Cheese Company	Lake City	79
27-705	Dancing Winds	Kenyon	25
27-706	General Mills	Minneapolis	27
27-809	Associated Milk Producers, Inc.	Hinckley	58
27-847	INO Foods - ERS	Austin	50
27-848	Treat Truck	Hampton	19
27-849	Lapayna Dairy Sheep	Hinckley	58
27-918	Omega Source	Burnsville	19
27-920	Land O'Lakes, Inc.	Arden Hills	62
27-925	Ice Cream Plee	Minneapolis	27
27-926	Edson Run River Cheese	Milaca	48

GRADE A TRANSFER STATIONS

<u>Number</u>	<u>Name</u>
27-034	AMPI, Owatonna, MN
27-294	Farmers Co-op Creamery, Foreston, MN
27-301	Buckman Coop Creamery, Buckman, MN
27-484	Mid-America Dairymen Inc., Winthrop, MN
27-873	Jerry Becker Trucking, Elk River, MN
27-896	Hough Transfer Station, Fergus Falls, mn
27-900	Cass Clay Creamery, Red Lake Falls, MN
27-904	Butch's Bulk Milk Transfer, Ghent, MN
27-909	Ron Baier Transfer, Ogilvie, MN (AMPI Hinckley)
27-910	Rich Mizer Transfer, Pine City, MN (AMPI Hinckley)
27-549	Swiss Valley, Elgin, MN
27-919	Cliff Poirer Transfer, Rice, MN

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MANUFACTURING GRADE TRANSFER STATIONS

Number	Name
27-540	Amzen's Trucking, Grey Eagle, MN (AMPI Paynesville)
27-801	Don Stout Transfer, Park Rapids, MN (LOL Perham)
27-807	LOL, Lake Park
27-811	Zum Service, Callaway, MN (LOL Perham)
27-812	Kenny Rohe Trucking, Freeport, MN (Art Borgerding)
27-814	Jim Hough Transfer, Callaway, MN
27-820	AMPI, Paynesville (Henning Farm)
27-825	Casmer Weller, Belgrade, MN (1st District Association)
27-836	AMPI, Pelican Rapids (Gordon Roberts Farm)
27-843	Leonard Bossuyt Farm, Marshall, MN (SWMDA)
27-844	AMPI, Paynesville/Reese Lund
27-850	Frank Schmidt (Borgermann Dairy), Sauk Centre, MN
27-851	Frank Schmidt (Ken Vogt Farm), Sauk Centre, MN
27-857	Jerome & Ronald E. Hess, Foley, MN (Ramey)
27-861	Dean Rix Transfer (Orville Vollmers Farm)
27-865	Al Lieser Trucking (Richard Gonsior Farm) (Kraft)
27-868	AMPI, Foley (K & K Service Station)
27-870	Brinky's Transfer Station, Richmond, MN (Kraft)
27-871	Linus Ettle/Freeport Creamery, (Mid-Am, Winsted)
27-872	Denny & Frank Trucking, Swift Falls, MN (AMPI Paynesville)
27-879	Cliff Viessman Inc. (Don Goblish Farm), Vesta, MN
27-880	AMPI, Albany (Melvin Gerads Farm)
27-881	Big Stone Cheese Transfer, Donnelly, MN
27-882	LOL, Starbuck (Starbuck Creamery)

MANUFACTURING GRADE TRANSFER STATIONS (Cont.)

27-883	AMPI, Dawson - Ivanhoe, MN
27-884	Big Stone Cheese (Amoco Station) Canby, MN
27-885	AMPI, Paynesville (Allan Wollak Farm)
27-886	Mike Johnson Trucking, Fairfax, MN
27-887	Frank's Transfer (Orlin Swensrud Farm) Starbuck, MN
27-888	Burnett Cheese (Susan Smetna Farm), Pine City, MN
27-889	Southwestern MN Dairy Assn. (Tyler Coop Elevator)
27-890	Southwestern MN Dairy Assn. (Ivanhoe Coop Elevator)
27-891	Randy Tjepkes Transfer, Blackduck, MN
27-893	Pine Grove Dairy, Sauk Rapids, MN (Kraft)
27-894	Rife Trucking, Sebeka, MN
27-897	Ponsford Transfer - John Pachel Farm (LOL Perham)
27-898	Big Stone Cheese (Graceville Coop Station) Graceville, MN
27-899	Larry Rogers Trucking, Wadena, MN
27-901	Rod & Herb Johnson Farm, Aldrich, MN (LOL Browerville)
27-902	Big Stone Cheese, Ivanhoe, MN (Hwy. 75 & 19)
27-903	Chapman's Transfer, Lake Wilson, MN (Big Stone Cheese)
27-905	Hawley Cenex - LOL Transfer, Hawley, MN (LOL Perham)
27-906	Blehr's Service, Kensington, MN (AMPI Dawson)
27-907	Roger Knopfler, Ulen, MN (Mid-Am, Fergus Falls)
27-911	Allen Sigurdson, Braham, MN (First District)
27-912	Ostendorf Trucking, Benson, MN
27-914	Dennis Schneider, Watkins, MN
27-915	U of M Experiment Station, Grand Rapids, MN (AMPI)
27-930	Brandt Transfer Station, Grand Meadow 55936
27-931	Lyon's Trucking (NFO)

MANUFACTURING GRADE RECEIVING STATIONS

27-004	Associated Milk Producers, Inc., Pillsada, MN 56469
27-020	G. nan Co-op Creamery, Gilman, MN 56333
27-037	Springfield Co-op Creamery, Springfield, MN 56087
27-064	Associated Milk Producers, Inc., Almelund, MN 55002
27-078	Associated Milk Producers, Inc., Bagley, MN 56621
27-085	Land O' Lakes, Inc., Mountain Lake, MN 56159
27-114	Valley Creamery, Garfield, MN 56332
27-124	Granger Co-op Creamery, Granger, Mn 56937
27-127	Wisconsin Dairies, Inc., Preston, MN 55965
27-130	Land O' Lakes, Inc., Spring Valley, MN 55975
27-138	Clarks Grove Coop, Clarks Grove, MN 56016
27-139	Conger Co-op Creamery, Conger, MN 56020
27-148	Maple Island, Inc., Wanamingo, MN 55983
27-156	Land O' Lakes, Inc., Pine Island, MN 55963
27-265	Winsted Farmers Co-op Creamery, Winsted, MN 55393
27-267	Cass Clay Creamery, Waubun, MN 56589
27-293	Bock Co-op Creamery, Bock, MN 56313
27-294	Farmers Co-op Creamery Company, Foreston, MN 56330
27-301	Buckman Co-op Creamery, Buckman, MN 56317
27-305	Lasttrup Co-op Creamery, Lasttrup, MN 56344
27-306	Little Rock Co-op Creamery, Royaltan, MN 56373
27-310	Ramey Farmers Co-op, Foley, MN 56329
27-356	Rock Dell Co-op Creamery, Byron, MN 55920
27-360	Bluffton Co-op Creamery, Bluffton, MN 56518
27-366	Associated Milk Producers, Inc., Pelican Rapids, MN 56572
27-367	Mid-America Dairymen, Inc., Fergus Falls, MN 56537
27-369	Land O' Lakes, Inc., Perham, MN 56573
27-372	Perham Co-op Creamery, Perham, MN 56573
27-391	Edgerton Co-op Creamery, Edgerton, MN 56128
27-398	Land O' Lakes, Inc., Fosston, MN 56542
27-448	Land O' Lakes, Inc., Luverne, MN 56156
27-451	Land O' Lakes, Inc., Roseau, MN 56751
27-490	Cold Spring Co-op Creamery, Cold Spring, MN 56320
27-518	Hope Co-op Creamery, Hope, MN 56046
27-547	Land O' Lakes, Inc., Browerville, MN 56438
27-548	Interlake Co-op Creamery, Browns Valley, MN 56219
27-582	Fremont Co-op Creamery Association, Lewiston, MN 55952
27-597	Annandale Co-op Creamery, Annandale, MN 55302
27-646	Mid-America Dairymen, Inc., Zumbrota, MN 55992
27-660	Associated Milk Producers, Inc., Duluth, MN 55806
27-661	Associated Milk Producers, Inc., Dawson, MN 56232
27-809	Associated Milk Producers, Inc., Hinckley, MN 55037

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GRADE A RECEIVING STATIONS

27-108	Millerville Co-op Creamery, Brandon, MN 56315
27-127	Wisconsin Dairies, Inc., Preston, MN 55965
27-130	Land O' Lakes, Inc., Spring Valley, MN 55975
27-135	Mid-America Dairymen, Inc., Twin Lakes, MN 56089
27-156	Land O' Lakes, Inc., Pine Island, MN 55963
27-192	Land O' Lakes, Inc., Caledonia, MN
27-242	LeSueur Chees Company, LeSueur, MN 56085
27-257	Glencoe Butter and Produce Association, Glencoe, MN 55336
27-260	Mid-America Dairymen, Inc., Winsted, MN 55395
27-267	Cass Clay Creamery, Waubun, MN 56589
27-288	First District Association, Litchfield, MN 55355
27-298	Land O' Lakes, Inc., Milaca, MN 56353
27-355	Associated Milk Producers, Inc., Rochester, MN 55901
27-356	Rock Dell Co-op Creamery, Byron, MN 55920
27-366	Associated Milk Producers, Inc., Pelican Rapids, MN 56572
27-369	Land O' Lakes, Perham, MN 56573
27-367	Mid-America Dairymen, Inc., Fergus Falls, MN 56537
27-398	Land O' Lakes, Inc., Fosston, MN 56542
27-443	Land O' Lakes, Inc., Faribault, MN 55021
27-448	Land O' Lakes, Luverne, MN 56156
27-459	Franklin Foods, Duluth, MN 55806
27-476	Associated Milk Producers, Inc., New Prague, MN 56071
27-506	Associated Milk Producers, Inc., Paynesville, MN 56362
27-512	Sauk Centre Co-op Creamery, Sauk Centre, MN 56378
27-547	Land O' Lakes, Inc., Browerville, MN 56438
27-556	Plainview Milk Products, Inc., Plainview, MN 55964
27-614	Bridgeman's, Thief River Falls, MN 56701
27-630	Kraft, Inc., Melrose, MN 56352
27-635	Micro Life MPI - Rochester, MN 55904
27-639	National Farmers Organization, Sauk Centre, MN 56378
27-646	Mid-Am, Zumbrota, MN 55992
27-809	Associates Milk Producers, Inc., Hinckley, MN 55037
27-923	National Farmers Organization, Wadena, MN 56482

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SINGLE SERVICE MANUFACTURERS

Cloverleaf Creamery, Minneapolis, MN 55411

Country Lake Foods, Inc., Norris Division, Woodbury, MN 55119

Dahl-Tech, Inc., @Stillwater, MN 55082

Lincoln Suppliers, Inc., Owatonna, MN 55060

Oak Grove Dairy, Norwood, MN 55368

Roffe Container, Inc., Moorhead, MN 56560

Schroeder Milk Company, Inc., St. Paul, MN 55113

Strout Plastics, Inc., Bloomington, MN 55420

Superior Dairy Fresh Milk Company, Minneapolis, MN 55413

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IMS GRADE A PLANT CODES

Number	Name
001-4	A-G Coop Creamery, Arcadia, WI
002-4	AMPI, Sibley, IA
003-4	AMPI Almelund BTU
004-4	Burnett Dairy Coop, Grantsburg, WI
005-4	Cady Cheese Factory, Wilson, WI
006-4	Calhoun Coop Creamery, Lansing, IA
007-4	Cass-Clay Creamery, Fargo, ND
008-4	Ellsworth Coop Creamery, Ellsworth, WI
009-4	F & A Dairy Products, Dresser, WI
011-4	Mid-Am, Postville, IA
012-4	Minnesota Dairy Div./Cass Clay Creamery, Grand Forks, ND
013-4	NFO St. Charles BTU
015-4	NFO Mankato BTU
016-4	NFO South St. Paul BTU, Mankato, MN
017-4	NFO Southwest Minnesota BTU, Leigh, NE
018-4	Stacyville Coop Creamery, Stacyville, IA
022-4	Wells Dairy Inc., LeMars, IA
023-4	Wisconsin Dairies Coop, Cresco, IA
024-4	Wisconsin Dairies Coop, Waukon, IA
025-4	Wisconsin Dairies Coop, Decorah, IA
026-4	Tri-State Milk Producers, West Salem, WI
027-4	Nelson Cheese Factory, Nelson, WI
030-4	Knetter Cheese, Lakota, ND

IMS GRADE A PLANT CODES (Cont.)

<u>Number</u>	<u>Name</u>
031-4	Summit Cheese, Wilson, WI
032-4	Land O'Lakes, Volga, SD
033-4	NFO Southeast Minnesota BTU, St. Charles, MN
034-4	Big Stone Cheese Factory, Big Stone City, SD
035-4	Beatrice Cheese, Fredericksburg, IA
036-4	NFO Fergus Falls BTU
037-4	Land O'Lakes, Eyota, MN
038-4	NFO West Metro BTU
039-4	AMPI Fredericksburg, IA
040-4	Wisconsin Dairies Coop, Lewiston & Wilson
041-4	NFO Northwest Minnesota BTU
042-4	First District Assn., SE BTU
043-4	Land O' Lakes, North Metro BTU, Milaca, MN
044-4	Land O' Lakes, Browerville, MN BTU
045-4	Valley Queen BTU
046-4	Land O' Lakes, Perham BTU E
047-4	NFO NE MN, Sauk Centre BTU
049-4	NFO Benoit, WI (P. O. Box 27, 54816)
056-4	Land O' Lakes Perham BTU (W)
060-4	Glencoe Butter and Produce BTU (E)
061-4	Wisconsin Dairies, Owatonna BTU (Preston, MN)
063-4	Wyndmere Creamery, Wyndmere, North Dakota
065-4	Southwestern WI Dairy Goat Prod, Mt. Sterling, WI - BTU
069-4	Poplar Hills Goat Farm, Scandia, MN - BTU
093-4	Mid-Am, Farmington, MN

MS GRADE A PLANT CODES (Cont.)

<u>Number</u>	<u>Name</u>
999	NFO No Shed (Ortonville & Pine City)
27-031-4	AMPI New Ulm BTU
27-051-4	Oak Grove Dairy BTU, Norwood, MN
27-085-4	Land O' Lakes, Mountain Lake BTU
27-092-4	Hastings Coop Creamery BTU, Hastings, MN
27-135-4	Mid-Am, Twin Lakes, MN
27-168-4	Clover Leaf Creamery BTU, Minneapolis, MN
27-202-4	Land O' Lakes, Pine City BTU, Dalbo, MN
27-251-4	Southwestern Minnesota Dairy Association BTU, Russell, MN
27-260-4	Mid-Am, Minneapolis BTU
27-228-4	First District Association, Litchfield BTU
27-294-4	Farmers Coop Creamery BTU, Foreston, MN
27-391-4	Edgerton Coop Creamery BTU, Edgerton, MN
27-451-4	Land O' Lakes, Roseau BTU
27-490-4	Cold Spring Coop Creamery BTU, Cold Spring, MN
27-661-4	AMPI Dawson BTU
27-891	Mid-America Dairymen, Blackduck, MN
27-900-4	Cass Clay, Red Lake Falls, MN

COUNTY CODE LISTING

01	Aitkin County	48	Mille Lacs County
02	Anoka County	49	Morrison County
03	Becker County	50	Mower County
04	Beltrami County	51	Murray County
05	Benton County	52	Nicollet County
06	Big Stone County	53	Nobles County
07	Blue Earth County	54	Norman County
08	Brown County	55	Olmsted County
09	Carlton County	56	Otter Tail County
10	Carver County	57	Pennington County
11	Cass County	58	Pine County
12	Chippewa County	59	Pipestone County
13	Chisago County	60	Polk County
14	Clay County	61	Pope County
15	Clearwater County	62	Ramsey County
16	Cook County	63	Red Lake County
17	Cottonwood County	64	Redwood County
18	Crow Wing County	65	Renville County
19	Dakota County	66	Rice County
20	Dodge County	67	Rock County
21	Douglas County	68	Roseau County
22	Faribault County	69	St. Louis County
23	Fillmore County	70	Scott County
24	Freeborn County	71	Sherburne County
25	Goodhue County	72	Sibley County
26	Grant County	73	Stearns County
27	Hennepin County	74	Steele County
28	Houston County	75	Stevens County
29	Hubbard County	76	Swift County
30	Isanti County	77	Todd County
31	Itasca County	78	Traverse County
32	Jackson County	79	Wabasha County
33	Kanabec County	80	Wadena County
34	Kandiyohi County	81	Waseca County
35	Kittson County	82	Washington County
36	Koochiching County	83	Waterwan County
37	Lac Qui Parle County	84	Wilkin County
38	Lake County	85	Winona County
39	Lake of the Woods County	86	Wright County
40	LeSueur County	87	Yellow Medicine County
41	Lincoln County		
42	Lyon County		
43	McLeod County		
44	Mahnomen County		
45	Marshall County		
46	Martin County		
47	Meeker County		

FIPS NUMERICAL CODE FOR STATES

<u>State</u>	<u>Code No.</u>	<u>State</u>	<u>Code No.</u>
Alabama	01	Missouri	29
Alaska	02	Montana	30
Arizona	04	Nebraska	31
Arkansas	05	Nevada	32
California	06	New Hampshire	33
Colorado	08	New Jersey	34
Connecticut	09	New Mexico	35
Delaware	10	New York	36
District of Columbia	11	North Carolina	37
Florida	12	North Dakota	38
Georgia	13	Ohio	39
Hawaii	15	Oklahoma	40
Idaho	16	Oregon	41
Illinois	17	Pennsylvania	42
Indiana	18	Rhode Island	44
Iowa	19	South Carolina	45
Kansas	20	South Dakota	46
Kentucky	21	Tennessee	47
Louisiana	22	Texas	48
Maine	23	Utah	49
Maryland	24	Vermont	50
Massachusetts	25	Virginia	51
Michigan	26	Washington	53
Minnesota	27	West Virginia	54
Mississippi	28	Wisconsin	55
		Wyoming	56

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