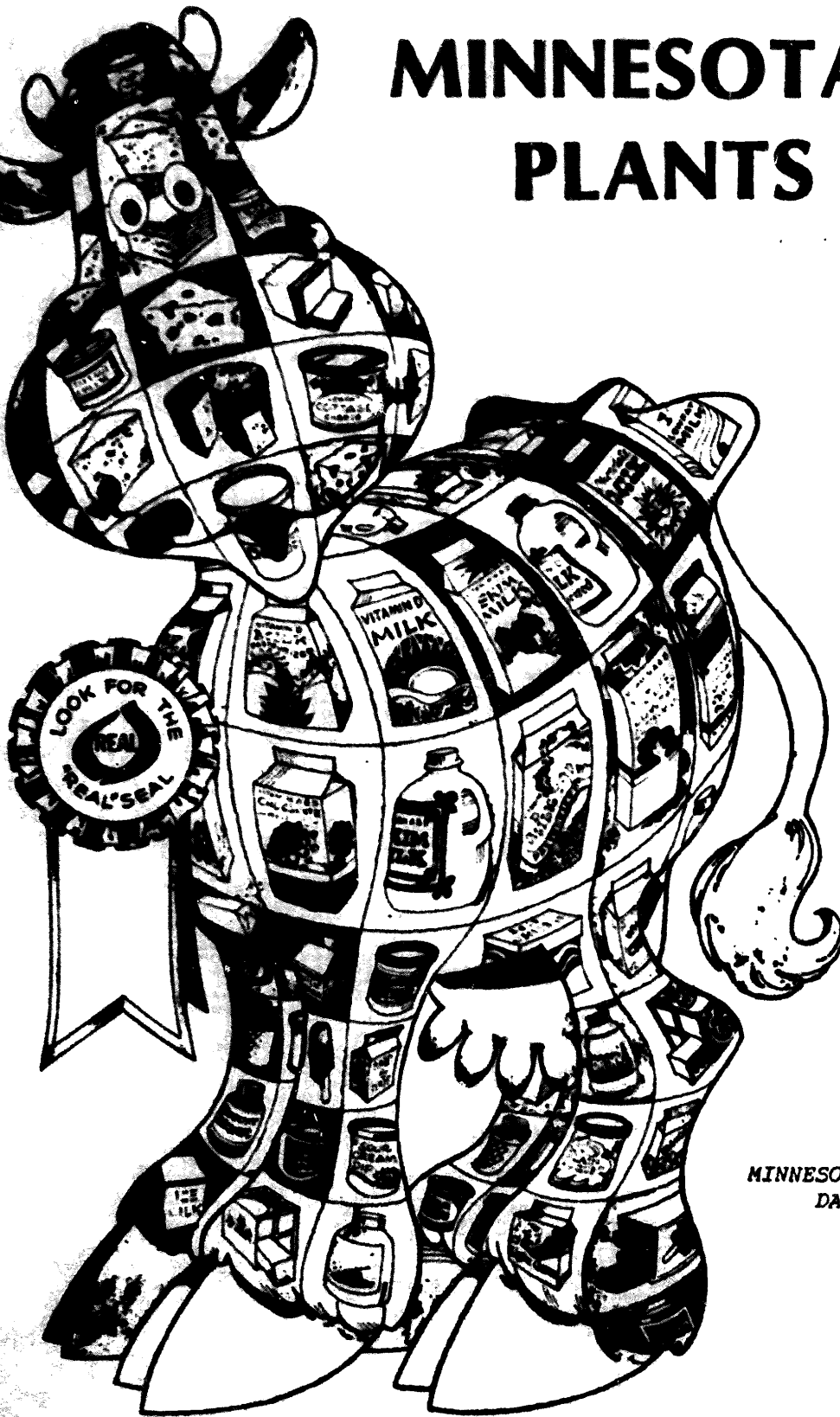


MINNESOTA DAIRY PLANTS 1983



MINNESOTA DEPARTMENT OF AGRICULTURE
DAIRY INDUSTRIES DIVISION
90 West Plato Blvd.
St. Paul, MN 55107
(612) 296-3647

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MINNESOTA HEADQUARTER OFFICES

Name & Address

Contact Person

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Don Berg, Milk Procurement Div. Mgr.

Maple Island, Inc.
219 N. Main Street
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Marigold Foods, Inc.
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St. Paul, MN 55114
(612) 646-2854

Walt Wosje, General Manager
Hugh Munns, Mgr., Member Services

Minnesota Farm Bureau
P. O. Box 43370
St. Paul, MN 55164
(612) 739-7200

Vernon Ingvalson, Legislative Mgr.

Minnesota Farmers Union
1717 University Avenue
St. Paul, MN 55104
(612) 646-4861

Cy Carpenter, President

National Farmers Organization
P. O. Box 3127
Mankato, MN 56001
(507) 625-3600

Gene Paul, Director

Wisconsin Dairies Cooperative
Route 3, Box 50A
Baraboo, WI 53913
(608) 356-8316

Donald Storhoff, General Mgr.
Earl Brancel, Dir. of Procurement

OUT OF STATE PLANTS

	<u>Name and Address</u>	<u>Manager</u>
IOWA	Associated Milk Producers, Inc. P. O. Box 36 Sibley, IA 51249 (712) 754-2511	Daryl Schwarzkopf
	Calhoun Coop Creamery Lansing, IA 52151 (319) 538-4022	Thomas J. Baxter
	Stacyville Coop Creamery Assn. Stacyville, IA 50476 (515) 737-2101	Chet Traaseth
	Swiss Valley Farms, Inc. Box 4493 Davenport, IA 52808 (319) 391-3341	Gene Peters
	United Guernsey Coop 705 S. Kentucky Mason City, IA 50401 (515) 423-1224	Bob Jellings
	Wells Dairy, Inc. 12th & Lincoln Streets LeMars, IA 51031 (712) 546-4163	Ray Wells
	Wisconsin Dairies Cresco, IA 52136 (319) 547-3941	Aaron Dusheck
	Wisconsin Dairies Box 396 Maukon, IA 52172 (319) 568-3472	Gordon Dull
NORTH DAKOTA	Cass Clay Creamery, Inc. P. O. Box 2947 Fargo, ND 58108 (701) 293-6455	Don Ommott

OUT OF STATE PLANTS (Cont.)

	<u>Name and Address</u>	<u>Manager</u>
SOUTH DAKOTA	Big Stone Cheese Factory Big Stone City, SD 57216 (605) 862-8131	James Marvel
	Valley Queen Cheese Factory, Inc. P. O. Drawer 351 Milbank, SD 56522 (605) 432-4563	Rudy Nef & Max Gonzenbach
WISC.	A & G Coop Creamery Arcadia, WI 54612 (608) 323-3395	Art Schultz
	Burnett Dairy Coop Route 3, Box 1154 Grantsburg, WI 54840 (715) 689-2468	Dale Olson
	Cady Cheese Factory, Inc. Route 1, Box 60 Wilson, WI 54027 (715) 772-4218	Dale Marcott
	Ellsworth Coop Creamery 232 N. Wallace Ellsworth, WI 54011 (715) 273-4311	Lyle Brenne
	F & A Dairy Products, Inc. P. O. Box 278 Dresser, WI 54009 (715) 755-3485	Sid Kittelson
	Golden Guernsey Dairy Hiawatha Valley Div. Sparta, WI 54656 (608) 269-3127	John Hardy
	Nelson Cheese Factory Rural Route #1 Nelson, WI 54746 (715) 673-4725	Francis Greenheck
	Summit Cheese Factory, Inc. Route 1 Wilson, WI 54027	Louis Pittman
	Tri-State Milk Producers 215 S. Leonard West Salem, WI 54669 (608) 786-0229	Russell Bringe

DAIRY PLANT PRODUCT CODES

The following codes identify the type of operation at each plant.

<u>Code</u>	<u>Type</u>
1	Butter Manufacturing
2	Milk Bottling Plant
3	Milk Receiving Station
4	Cheese Factory
5	Cottage Cheese Manufacturing or Cultured Products
6	Manufacturing Nonfat Dry Milk Solids - Human Food
7	Manufacturing Nonfat Dry Milk Solids - Animal Feed
8	Frozen Foods
9	Farmstead Cheese Plant
A	Indicates All or Part Grade A Operation
B	Indicates Cheese Blender (Processed Cheese)
C	Indicates Butter Printing Plant
D	Indicates Dry Milk Products - Consumer Packages
E	Indicates Cottage Cheese Packaging Plant
F	Indicates Cheese Packaging
G	Specialty Products Drying
M	Milk Marketing Organization Only
T	Indicates Transfer Station
W	Manufacturing Dry Whey

Minnesota Dairy Plants Operating March 1, 1983.

MINNESOTA DAIRY PLANTS BY COUNTY

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>AITKIN COUNTY</u>				
27-004	Associated Milk Producers, Inc. Palisade, MN 56469 (218) 845-2255	Co-op.	Robert Deadrick	3
<u>ANOKA COUNTY</u>				
27-658	Parkers Farm, Inc. 5001 University Ave. Minneapolis, MN 55421 (612) 560-9620	Ind.	Donald Twiford	B
<u>BECKER COUNTY (None)</u>				
<u>BELTRAMI COUNTY (None)</u>				
<u>BENTON COUNTY</u>				
27-020	Gilman Co-op Creamery Gilman, MN 56333 (612) 387-2770	Co-op.	Henry VanderBeek	1-3
27-022	Oak Park Co-op Creamery Ass'n. Oak Park, MN 56357 (612) 968-7864	Co-op.	Ms. Doreen Galarneault	M
27-024	Sauk Rapids Dairy 11 Second Avenue North Sauk Rapids, MN 56379 (612) 252-2025	Ind.	Dennis Larson	2A-8
<u>BIG STONE (None)</u>				
<u>BLUE EARTH COUNTY</u>				
27-702	Flitters Farmstead Cheese Route 1 Madelia, MN 56062 (507) 642-8457	Ind.	Gerald Flitter	9
	National Farmers Organization P. O. Box 3127 Mankato, MN 56001 (507) 625-3600	Co-op.	Gene Paul	M

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>BROWN COUNTY</u>				
27-038	Anderson Custom Processing 301 Main Street Sleepy Eye, MN 56085 (507) 794-7971	Ind.	Glen B. Anderson	7-6
27-031	Associated Milk Producers, Inc. 312 Center Street New Ulm, MN 56073 (507) 354-2191 (507) 354-8295 (Central Office)	Co-op.	Marvin Schutt	1-6-C
27-032	Kraft, Incorporated 2525 Bridge Street New Ulm, MN 56073 (507) 354-4131	Ind.	O. G. Mogen	B
27-033	New Ulm Dairy 105 South Minnesota Street New Ulm, MN 56073 (507) 354-2141	Ind.	Jim Schwartz	2A-8
27-035	Sanitary Dairy of Sleepy Eye, Inc. 117 Second Avenue NW Sleepy Eye, MN 56085 (507) 794-4881	Ind.	Cletus Schwab	2A-8
27-037	Springfield Co-op Creamery Assn. 25 West Central Avenue Springfield, MN 56087 (507) 723-5214	Co-op.	James Kohnen	1-3
<u>CARLTON COUNTY</u>				
27-041	Cromwell Co-op. Creamery Ass'n Cromwell, MN 55726 (218) 644-8440	Co-op.	David Homstad	1-3
27-043	Meadowbrook Dairy 65 Juntunen Road Esko, MN 55733 (218) 879-9377	Ind.	Willard Juntunen	2A

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>CARVER COUNTY</u>				
27-046	Bongards' Creamery Bongards, MN 55311 (612) 445-6868	Co-op.	B. E. Budahn	1-4-F G-6W
27-051	Oak Grove Dairy Norwood, MN 55368 (612) 467-2212	Ind.	Alfred L. Grunst	2A
<u>CASS COUNTY (None)</u>				
<u>CHIPPEWA COUNTY</u>				
27-060	Farmers Co-op Creamery Ass'n./Div. of First District Association 1102 North First Street Montevideo, MN 56265 (612) 269-9222	Co-op.	Bernard Baumann	3
<u>CHISAGO COUNTY</u>				
27-064	Associated Milk Producers, Inc. Almelund, MN 55002 (612) 583-2195	Co-op.	Roy Wenell	3A
27-700	Farmstead Cheese Plant #1 Wyoming, MN 55092	Ind.	Carroll & Yvonne Broadbent	9
27-701	Farmstead Cheese Plant #2 Center City, MN 55012	Ind.	Joe Eichten	9
27-069	North Branch Dairy & Produce 922 Seventh Avenue North Branch, MN 55056 (612) 674-4414	Ind.	Curtis Klund	2A
<u>CLAY COUNTY (None)</u>				
<u>CLEARWATER COUNTY</u>				
27-078	Associated Milk Producers, Inc. Bagley, MN 56621 (218) 694-6510	Co-op.	Tom Larson	3
27-082	Leonard Co-op Creamery Ass'n. Leonard, MN 56652 (218) 968-2248	Co-op	Theodore Lundmark	3

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>COOK COUNTY (None)</u>				
<u>COTTONWOOD COUNTY</u>				
27-085	Land O'Lakes, Inc. Hwy. 60 East Mountain Lake, MN 56159 (507) 427-3222	Co-op.	Warren Anderson	1-3A-5 C
<u>CROW WING COUNTY (None)</u>				
<u>DAKOTA COUNTY</u>				
27-092	Hastings Co-op Creamery Co. 17th & Vermillion Streets Hastings, MN 55033 (612) 437-9414	Co-op.	John Cook	2A
27-662	Marigold Foods, Inc. 15 Fourth Street Farmington, MN 55024	Ind.	Bruce Church	5A-E
27-093	Mid-America Dairymen Inc., Northern Division 15 Fourth Street Farmington, MN 55024 (612) 463-7891	Co-op.	Clint Fall	3A 6-W
<u>DODGE COUNTY</u>				
27-552	I.F.P., Inc. Hayfield, MN 55940 (507) 365-8463	Ind.	Charles Salonek	G-W-6-7
<u>DOUGLAS COUNTY</u>				
27-113	Associated Milk Producers, Inc. Route 2 Eagle Bend, MN 56446 (218) 954-2272	Co-op.	Bernhardt Hultstrand	3
27-107	Land O' Lakes, Inc. Alexandria, MN 56308 (612) 763-5197	Co-op.	Herb Steffl	3-3A-6
27-108	Millerville Co-op Creamery Ass'n. Brandon, MN 56315 (612) 876-2258	Co-op.	Myron Woida	1-3

Plant No.	Name & Address of Plant	Organ- ization	Manager or Operator	Code of Operation
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DOUGLAS COUNTY (Cont.)

27-109	Miliona Creamery Ass'n. Miliona, MN 56354 (612) 943-4001	Co-op.	Ernest Salvog	M
27-110	Nelson Creamery Ass'n. Nelson, MN 56355 (612) 832-5191	Co-op.	Kenneth Freeze	3
27-112	Osakis Creamery Ass'n. 114 Main Street West Osakis, MN 56360 (612) 859-2146	Co-op.	James Eveslage	3
27-114	Valley Creamery Ass'n. Route 1 Garfield, MN 56332 (612) 834-2535	Co-op.	Michael E. Hausmann	3

FARIBAULT COUNTY (None)

FILLMORE COUNTY

27-124	Granger Farmers Co-op Creamery Granger, MN 55937 (507) 772-4433	Co-op.	Clinton Ewalt	3
27-130	Land O' Lakes, Inc. 116 East Jefferson Street Spring Valley, MN 55975 (507) 346-7386	Co-op.	Harlan Heidebrink	3-3A 6G
27-586	Land O'Lakes - Hart Route 1 Rushford, MN 55971 (507) 864-2546	Co-op.	Harry Schweisthal	T
27-126	Wisconsin Dairies 201 South Main Mabel, MN 55954 (507) 493-5358	Co-op.	Eldon Smith	3A
27-127	Wisconsin Dairies P. O. Box 406 Preston, MN 55965 (507) 765-3831	Co-op.	Charles Ebner	1-3 3A-6
27-128	Wisconsin Dairies Preston, MN 55965 (507) 765-3831	Co-op.	Charles Ebner	T

Plant No.	Name & Address of Plant	Organi- zation	Manager or Operator	Code of Operation
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FREEBORN COUNTY

27-138	Clarks Grove Co-op. Creamery Ass'n. 102 East Main Street Clarks Grove, MN 56016 (507) 256-7245	Co-op.	Richard J. Haug	3
27-139	Conger Co-op. Creamery Company Conger, MN 56020 (507) 265-3221	Co-op.	Kenneth L. Heine	3-TA
27-142	Freeborn Foods Company Albert Lea, MN 56007 (507) 373-4739	Ind.	Gary Sandon	6-G
27-135	Mid-America Dairymen, Inc. P. O. Box 368 Twin Lakes MN 56089 (507) 852-2215	Co-op.	Milo Swenke	3-3A
27-600	ERS Foods, Inc. Main Street P. O. Box 428 Myrtle, MN 56070 (507) 448-3765	Ind.	Roger Enstad	F

GOODHUE COUNTY

27-156	Land O' Lakes, Inc. 206 Second Street NE Pine Island, MN 55963 (507) 356-8318	Co-op.	Gordon Anderson	3-3A-4 W-G
27-148	Maple Island, Inc. Rural Route 1, Box 126A Wanamingo, MN 55983 (507) 824-2224	Ind.	Jerome O'Connor	3-3A 6-D-G
27-646	Mid-America Dairymen, Inc. Box 69, North Star Drive Zumbrota, MN 55992 (507) 732-5124	Co-op.	Robert Hawley	3-3A-4 6W-F

GRANT COUNTY (None)

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>HENNEPIN COUNTY</u>				
27-168	Clover Leaf Creamery Div. Marigold Foods, Inc. 420 West Broadway Minneapolis, MN 55411 (612) 522-6691	Ind.	John Gronholm	2A
27-653	Delmark Co., Inc. 2330 South Hwy. 100 Minneapolis, MN 55416 (612) 925-2100	Ind.	Donald Phelps	G
27-706	General Mills, Inc. 9000 Plymouth Avenue No. Minneapolis, MN 55427 (612) 540-2784	Ind	Kenneth S. Hraha	5
27-179	Meyer Brothers Dairy 105 East Lake Street Wayzata, MN 55391 (612) 473-7343	Ind.	Clifford R. Meyer	2A
27-184	Mid-America Dairymen, Inc. 1226 New Brighton Blvd. Minneapolis, MN 55413 (612) 331-5350	Co-op.	Walter W. Wosje	3A
27-186	Oriental Dairy Products Company 1307 Second Avenue North Minneapolis, MN 55403	Ind.	Max Guttman	2A-E
27-183	Superior-Dairy Fresh Milk Company 2112 Broadway NE Minneapolis, MN 55413 (612) 331-6440	Ind.	Melvin Berg	2A
27-716	Swensons Ice Cream 127 Southdale Center Edina, MN 55439 (612) 925-4410	Ind.	Michael Smith	8
27-670	The Pavo Company 7041 Boone Avenue North Minneapolis, MN 55428 (612) 533-4525	Ind.	Thomas L. Audette	D

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>HOUSTON COUNTY</u>				
27-550	Kwik Trip Dairy Route 2, Box 66A Caledonia, MN 55921 (507) 724-5147	Ind.	Randy Flury	2A
27-191	Houston-Money Creek Co-op Creamery 114 North Sheridan Houston, MN 55943 (507) 896-3121	Co-op.	Raymond Marks	4
27-192	Land O' Lakes, Inc. Caledonia, MN 55921 (507) 724-3343	Co-op.	Robert Sinnsgard	TA
<u>HUBBARD COUNTY (None)</u>				
<u>ISANTI COUNTY</u>				
27-202	Land O' Lakes, Inc. Dalbo, MN 55017 (612) 689-2028	Co-op.	Arlie Larson	4
<u>ITASCA COUNTY (None)</u>				
<u>JACKSON COUNTY</u>				
27-213	Sioux Valley Co-op Creamery Company Lake Park, IA 51347 (507) 839-3718	Co-op.	Thomas Van Westen	3
<u>KANABEC COUNTY</u>				
27-614	Land O' Lakes, Inc. 730 East Forest Avenue Mora, MN 55051 (612) 679-3344	Co-op.	Robert Dahlof	8
<u>KANDIYOHI COUNTY</u>				
27-218	Atwater Creamery Company Atwater, MN 56209 (612) 974-8820	Co-op.	Virgil Nelson	1-3
27-225	First District Ass'n. Sunburg Branch Sunburg, MN 56289 (612) 366-3477	Co-op.	Wayne Torkelson	1-3

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>KANDIYOHY COUNTY (Cont.)</u>				
27-221	Lake Lillian Co-op Creamery Ass'n. Lake Lillian, MN 56253 (612) 664-3115	Co-op.	Howard Swenson	1-3-C
<u>KITTSOY COUNTY (None)</u>				
<u>KOOCHICHING COUNTY (None)</u>				
<u>LAC QUI PARLE COUNTY</u>				
27-661	Associated Milk Producers, Inc. Co-op. Box 699 Dawson, MN 56232 (612) 769-2994		Nylo Carr	3-4-G-61
<u>LAKE COUNTY (None)</u>				
<u>LAKE OF THE WOODS COUNTY (None)</u>				
<u>LESUEUR COUNTY</u>				
27-240	Kilkenny Creamery Ass'n. Kilkenny, MN 56052 (507) 595-2121	Co-op.	Herbert Zelmer	3
27-242	Le Sueur Cheese Company 719 North Main Street Le Sueur, MN 56058 (612) 665-3353	Ind.	Mark Davis	3A-4
<u>LINCOLN COUNTY (None)</u>				
<u>LYON COUNTY</u>				
27-247	Farmers Co-op Creamery Ass'n. 231 Lake Avenue South Balaton, MN 56115 (507) 734-4331	Co-op.	Daryl Swan	3
27-250	Schwan's Sales Enterprises, Inc. 115 West College Drive Marshall, MN 56258 (507) 532-3274	Ind.	Marvin Schwan	8
27-251	Southwestern Minnesota Dairy Ass'n. Russell, MN 56169 (507) 823-4311	Co-op.	Gary Erdmann	TA

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>MCLEOD COUNTY</u>				
27-257	Glencoe Butter & Produce Ass'n. 818 Ninth Street Glencoe, MN 55336 (612) 864-5577	Co-op.	Leonard Pavlish	3A-4-G
27-260	Mid-America Dairymen, Inc. 311 First Street North Winsted, MN 55395 (612) 485-2131	Co-op.	Clint Fall	3A-4-6W 6
27-261	Round Grove Co-op Creamery Ass'n. Route 1 Stewart, MN 55385 (612) 562-2218	Co-op.	Robert W. Thunstrom	3
27-264	West Lynn Co-op. Creamery Ass'n. Route 4 Hutchinson, MN 55350 (612) 879-5886	Co-op.	David Werner	3
27-265	Winsted Farmers Co-op. Creamery Ass'n. Winsted, MN 55395 (612) 485-2561	Co-op.	Ervin Diedrich	3
<u>MAHNOMEN COUNTY</u>				
27-267	Cass Clay Creamery Waubun, MN 56589 (218) 473-2176	Co-op.	Lloyd Benson	3-3A
<u>MARSHALL COUNTY</u>				
27-271	Grygla Co-op. Creamery Ass'n. Grygla, MN 56727 (218) 294-6153	Co-op.	Amos L. Thompson	3
<u>MARTIN COUNTY</u>				
27-803	Mid-America Dairymen, Inc. Northwest Milk Express, Inc. Fairmont, MN 56031 (507) 235-5170	Co-op.	Eugene McDonald	T

MEEKER COUNTY

27-281	Cedar Mills Co-op. Creamery Ass'n. Route 3 Hutchinson, MN 55350 (612) 587-4841	Co-op.	Freland Barlau	3A
27-285	Dassel Co-op Dairy Ass'n. Dassel, MN 55325 (612) 275-2257	Co-op.	Waldon Newstrom	1-3
27-288	First District Ass'n. Box 842 Litchfield, MN 55355 (612) 693-3236	Co-op.	Ronald Leaf	3A 4W-6
27-289	Forest City Co-op. Creamery Ass'n. Litchfield, MN 55355 (612) 693-8413	Co-op.	Glenn M. Bulau	M
27-287	Modern Craftsmen's Milk Ass'n. Watkins, MN 55389 (612) 764-2900	Co-op.	Carl Arveson	3A-4- W

MILLE LACS COUNTY

27-703	Baune's Farmstead Cheese Route 3 Milaca, MN 56353 (612) 983-3523	Ind.	Ray Baune	9
27-293	Bock Co-op. Creamery Company Bock, MN 56313 (612) 555-3453	Co.op.	Richard Meyer	3
27-294	Farmer's Co-op. Creamery Co. Foreson, MN 56330 (612) 294-5711	Co-op.	Terry Freese	3
27-298	Land O' Lakes, Inc. 135 Third Avenue SW Milaca, MN 56353 (612) 983-3127	Co-op.	Carey Burke	3-3A-T
27-300	Princeton Co-op. Creamery Ass'n. 506 South Second Street Princeton, MN 55371	Co-op.	E. H. Lindahl	3

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>MORRISON COUNTY</u>				
27-655	Anderson Custom Processing Inc. 121 Lindberg Drive Little Falls, MN 56345 (612) 632-2338	Ind.	Don Feige Bruce Anderson	G
27-309	Associated Milk Producers, Inc. Pierz, MN 56364 (612) 468-2361	Co-op.	Herb Hinnenkamp	3
27-301	Buckman Farmers Co-op. Creamery Ass'n. Buckman, MN 56317 (612) 468-6273	Co-op.	Robert Kohl	1-3
27-302	Elmdale Creamery Ass'n. Bowlus, MN 56314 (612) 573-2607	Co-op.	Ronald Dingmann	3
27-303	Flensburg Co-op. Creamery Ass'n. Flensburg, MN 56328 (612) 632-8717	Co-op.	LeRoy Schlunberger	3
27-305	Lastrup Co-op Creamery Lastrup, MN 56344 (612) 468-6676	Co-op.	Gerald Wagner	3
27-306	Little Rock Co-op. Creamery Company Rural Route 2 Royalton, MN 56373 (612) 584-5487	Co-op.	Charles Watercott	1-3
27-316	Mid-America Dairymen, Inc., Northern Division Route 1, Box 5A Little Falls, MN 56345 (612) 632-2479	Co-op.	Clifford Patrick	3-T
27-310	Rame, Farmers Co-op Creamery Route 3 Foley, MN 56329 (612) 355-2313	Co-op.	Norman Zabloski	1-3
27-313	Sobieski Co-op. Creamery Ass'n. Rural Route 3 Little Falls, MN 56345 (612) 632-8035	Co-op.	Henry Boros	3

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>MORRISON COUNTY (Cont.)</u>				
27-314	Swanville Co-op Creamery Ass'n. Swanville, MN 56382 (612) 547-2445	Co-op.	Elmer Schmidt	3
27-315	Upsala Co-op Creamery Ass'n. Upsala, MN 56384 (612) 573-2186	Co-op.	Linus Roerick	3
<u>MOWER COUNTY</u>				
27-847	ERS Foods, Inc. The Cheese Spot 2606 Oakland Avenue P. O. Box 333 Austin, MN 55912 (507) 433-5373	Ind.	Elmer Enstad	4
27-324	Le Roy Co-op Creamery Ass'n. Le Roy, MN 55951 (507) 324-5361	Co-op.	Corliss Jacobson	3
27-326	Racine Creamery Ass'n. Racine, MN 55967 (507) 378-2881	Co-op.	Joyce Johnson	3
<u>MURRAY COUNTY (None)</u>				
<u>NICOLLET COUNTY</u>				
27-339	Nicollet Food Products, Inc. Nicollet, MN 56074 (507) 225-3750	Ind.	Morris Stowell	6
27-341	St. Peter Creamery, Inc. 119 North Front Street St. Peter, MN 56082 (507) 931-3160	Ind.	S. M. Davis	6-G-W
<u>NOBLES COUNTY (None)</u>				
<u>NORMAN COUNTY (None)</u>				
<u>OLMSTED COUNTY</u>				
27-355	Associated Milk Producers, Inc. 700 First Avenue SE Rochester, MN 55901 (507) 282-7401	Co-op.	Delbert Presnell	3A-4-W

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>OLMSTED COUNTY (Cont.)</u>				
27-353	Marigold Foods, Inc. 400 North Broadway Street Rochester, MN 55901 (507) 282-8691	Ind.	Joseph R. McKeon	2A
27-621	Marigold Foods, Inc. 400 North Broadway Street Rochester, MN 55901 (507) 282-8691	Ind.	Joseph R. McKeon	8
27-636	Pace Dairy Foods Company P. O. Box 6818 Rochester, MN 55903 (507) 288-6315	Ind.	Walter Ehret	B-F
27-356	Rock Dell Co-op Creamery Company Route 2 Byron, MN 55920 (507) 365-8610	Co-op.	David Distad	3
27-635	Stauffer Chemical Company 2402 Seventh Street NW Rochester, MN 55901 (507) 288-0464	Ind.	Bela Szelenyi	D-G-W
<u>OTTERTAIL COUNTY</u>				
27-366	Associated Milk Producers, Inc. 401 First Avenue NW Pelican Rapids, MN 56572 (218) 853-3421	Co-op.	Melvin Schultz	3-3A
27-360	Bluffton Co-op Creamery Ass'n. Bluffton, MN 56518 (218) 385-2575	Co-op.	Irvin Wallgren	1-3
27-361	Dalton Co-op Creamery Ass'n. Dalton, MN 56324 (218) 589-8800	Co-op.	Donald Salzer	3
27-363	Elizabeth Creamery Ass'n. Elizabeth, MN 56533 (218) 736-4764	Co-op.	Jim Platt	3

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>OTTERTAIL COUNTY (Cont.)</u>				
27-369	Land O'Lakes, Inc. Perham, MN 56573 (218) 346-3205	Co-op.	Ervin Vorgert	3-3A-4 6-F-W
27-367	Mid-America Dairymen, Inc. 50 South Buse Street Fergus Falls, MN 56537 (218) 736-5691	Co-op.	Keith Murfield	3A-4-7
27-372	Perham Co-op Creamery Ass'n. Box 247 Perham, MN 56573 (218) 346-6240	Co-op.	Lester Miller	1-3
27-373	Underwood Co-op Creamery Company Underwood, MN 56586 (218) 826-6629	Co-op.	Darrel Hesse	3
27-374	Urbank Co-op Creamery Ass'n. Parkers Prairie, MN 56361 (218) 267-2401	Co-op.	Richard Lorsung	1-3
<u>PENNINGTON COUNTY</u>				
27-377	Farmers Co-op Creamery Ass'n. Goodridge, MN 56725 (218) 378-4144	Co-op.	Dale Hanson	3
27-378	Land O'Lakes, Inc. Bridgeman Division 122 Main Avenue South Thief River Falls, MN 56701 (218) 681-3146	Co-op.	Dennis Gaalswyk	2A-8
<u>PINE COUNTY</u>				
27-809	Associated Milk Producers, Inc. 205 NE Second Street Hinckley, MN 55037 (612) 384-6131	Co-op.	Ruel Anderson	3-3A
27-385	Land O'Lakes, Inc. 405 First Street Pine City, MN 55063 (612) 629-2515	Co-op.	Delvan Jessop	3-3A-6

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>PIPESTONE COUNTY</u>				
27-391	Edgerton Co-op Creamery Edgerton, MN 56128 (507) 442-4571	Co-op.	Harold Bolt	3
<u>POLK COUNTY</u>				
27-393	Erskine Creamery Ass'n. 104 Park Street Erskine, MN 56535 (218) 687-4435	Co-op.	Alan Erickson	3
27-398	Land O'Lakes, Inc. Fosston, MN 56542 (218) 435-1818	Co-op.	Michael Schultz	3-3A-6
27-399	McIntosh Co-op Creamery Ass'n. 245 State Street SE McIntosh, MN 56556 (218) 563-2555	Co-op.	Charlotte Hopke	M
27-400	Rindal Co-op Dairy Ass'n. Fertile, MN 56540 (218) 945-6351	Co-op.	Janice Helgeson	3
<u>POPE COUNTY</u>				
27-405	Farmers Creamery Cyrus, MN 56323 (612) 795-2224	Ind.	Curtis Gunvalson	1
27-407	Glenwood Creamery, Division of Modern Craftsmen Milk Ass'n. Glenwood, MN 56334 (612) 634-4727	Co-op.	Marvin Shequin	TA-3
<u>RAMSEY COUNTY</u>				
27-672	Jack's Decorated Ice Cream 1135 Rice Street St. Paul, MN 55117 (612) 489-4133	Ind.	Robert Gralish	8
27-416	Kohler Mix Specialties, Inc. 4041 Highway 61 White Bear Lake, MN 55110 (612) 426-1633	Ind.	Clifford Kohler	8

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>RAMSEY COUNTY (Cont.)</u>				
27-420	Land O'Lakes, Inc. 415 Grove Street St. Paul, MN 55101 (612) 224-4991	Co-op.	Dave Waring	2A
27-418	Old Home Foods, Inc. DBA Cultured Foods, Inc. 370 University Avenue St. Paul, MN 55103 (612) 226-8866	Ind.	George Hanson	5-E
27-421	Schroeder Milk Co., Inc. 2080 Rice Street St. Paul, MN 55113 (612) 487-1471	Ind.	William H. Schroeder	2A
27-422	Summit Farm, Inc. 1491 East County Road E St. Paul, MN 55110 (612) 484-2315	Ind.	Allen Hansen	2A
<u>RED LAKE COUNTY</u>				
27-425	Plummer Co-op Creamery Ass'n. Plummer, MN 56748 (218) 465-4215	Co-op.	Russell Huotari	M
<u>REDWOOD COUNTY (None)</u>				
<u>RENVILLE COUNTY</u>				
27-433	Fairfax Co-op Creamery Co. 200 Southeast First Fairfax, MN 55332 (507) 426-7239	Co-op.	Robert T. Case	M
27-435	Hector Farmers Co-op Creamery 236 Second Street East Hector, MN 55342 (612) 848-2711	Co-op.	Orin Schiro	3
27-436	Lakeside Co-op Creamery Ass'n. RFD 2 Buffalo Lake, MN 55314 (612) 833-2173	Co-op.	Bruce Karl	3

Plant No.	Name & Address of Plant	Organi- zation	Manager or Operator	Code of Operation
<u>RICE COUNTY</u>				
27-433	Land O'Lakes, Inc. 1612 NW Seventh Street P. O. Box 337 Faribault, MN 55021 (507) 334-5566	Co-op.	Steven Fiedler	3A-4
27-626	Ryt-Way Packaging Corp. 801 West Fifth Street Northfield, MN 55057 (507) 645-9503	Co-op.	Glen Hasse, Jr.	D
27-444	Treasure Cave, Division of Swift and Company 222 NE Third Street P. O. Box 247 Faribault, MN 55021 (507) 334-2017	Ind.	Charles Harris	4
<u>ROCK COUNTY</u>				
27-448	Land O'Lakes, Inc. West Highway 17 Luverne, MN 56156 (507) 283-4421	Co-op.	Harvey Wandersee	3-6 TA
27-449	Terrace Park Dairy 402 East Main Street Luverne, MN 56156 (507) 283-4456	Co-op.	Dale Sudbery	8
<u>ROSEAU COUNTY</u>				
27-451	Land O'Lakes, Inc. 114 Third Street NW Roseau, MN 56751 (218) 463-2134	Co-op.	Elwood Jacobson	3
<u>ST. LOUIS COUNTY</u>				
27-660	Associated Milk Producers, Inc. Twin Ports Division 4107 West Michigan Street Duluth, MN 55807 (218) 624-4803	Co-op.	Robert Deadrick	3A
27-455	Aysta Dairy Virginia, MN 55792 (218) 741-2077	Ind.	Melvin Aysta	2A

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>ST. LOUIS COUNTY (Cont.)</u>				
27-459	Franklin Foods Arrowhead Dairy Division 1925 West First Street Duluth, MN 55806 (218) 727-6651	Ind.	Anthony Kulas	2A
<u>SCOTT COUNTY</u>				
27-476	Associated Milk Producers, Inc. Co-op. 302 Second Street Northwest New Prague, MN 56071 (612) 758-3340		Raymond Hanson	3A-6
27-475	Valley Processors, Inc. 425 West Beaver Street Belle Plaine, MN 56011 (612) 445-6292	Ind.	Douglas Fenske	G-W
27-659	Dairyland Products, Inc. 5345 West 125th Street Savage, MN 55378 (612) 890-5305	Ind.	Larry Swigart	DA
<u>SHERBURNE COUNTY (None)</u>				
<u>SIBLEY COUNTY</u>				
27-484	Mid-America Dairymen, Inc. 305 North Main Street Winthrop, MN 55396 (507) 647-5385	Co-op.	Kenneth Havlik	1-6-W
27-482	New Auburn Creamery Ass'n. New Auburn, MN 55366 (612) 864-3702	Co-op.	Alvin Grunewaldt	3
<u>STEARNS COUNTY</u>				
27-506	Associated Milk Producers, Inc. 200 Railroad Street Paynesville, MN 56362 (612) 243-3795	Co-op.	Kenneth Gniffke	3A-6
27-489	Brooten Co-op Creamery Ass'n. 301 South First Street Brooten, MN 56316 (612) 346-2261	Co-op.	Clifford Baalson	3

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
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STEARNS COUNTY (Cont.)

27-490	Cold Spring Co-op Creamery Ass'n. 301 South First Street Cold Spring, MN 56320 (612) 685-3757	Co-op.	Gerald Huberty	1-3
27-495	Freeport Co-op Creamery Ass'n. Freeport, MN 56331 (612) 836-2123	Co-op	Lawrence Sand	3
27-501	Kraft, Incorporated Albany, MN 56307 (612) 845-2131	Ind.	E. J. Pyle	G-6W
27-502	Kraft, Incorporated 407 East First Avenue West Plant Melrose, MN 56352 (612) 256-4237	Ind.	Edward Bronk	4
27-630	Kraft Incorporated 1000 East Kraft Drive Melrose, MN 56352 (612) 256-4261	Ind.	Harold Egli	3A-4
27-499	Maire Grove Co-op Dairy Association Route 2 Melrose, MN 56352 (612) 987-3297	Co-op.	Stanley Nelson	3
27-639	National Farmers Organization Sauk Centre, MN 56378 (612) 352-2906	Co-op.	Barbara L. Rykken	3A
27-512	Sauk Centre Co-op Cry Ass'n. Sauk Centre, MN 56378 (612) 352-2446	Co-op.	Gerald Frericks	2A-3A

STEELE COUNTY

27-830	Farmers Butter & Dairy Co-op 3100 Park Drive Box 7F Owatonna, MN 55060 (507) 455-1420	Co-op.	Francis Jenö	3A
27-518	Hope Co-op Creamery Ass'n. Hope, MN 56046 (507) 451-2029	Co-op.	Eugene Krucheberg	1

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>STEELE COUNTY (Cont.)</u>				
27-519	Medford Creamery Ass'n. 313 First Avenue NW Medford, MN 55049 (507) 451-2442	Co-op.	Richard E. Baun	3
<u>STEVENS COUNTY (None)</u>				
<u>SWIFT COUNTY</u>				
27-530	Mid-America Dairymen, Inc. Benson, MN 56215 (612) 842-7891	Co-op.	Welton Dokkenbakken	TA
<u>TODD COUNTY</u>				
27-652	F & A Cheese Company of Bertha P. O. Box 112 Bertha, MN 56437 (218) 924-4125	Ind.	Willis Amundson	3A
27-547	Land O'Lakes, Inc. Browerville, MN 56438 (612) 594-2211	Co-op.	Al Stommes	1-3A-6 C
27-543	Long Prairie Creamery Ass'n. 29 Second Street South Long Prairie, MN 56347 (612) 732-3423	Co-op.	Lloyd Burger	3
27-533	Mid-America Dairymen, Inc. P. O. Box 128 Bertha, MN 56437 (218) 924-2900	Co-op.	Kenneth Booen	3-TA-W
27-545	Reynolds Co-op Creamery Ass'n. Route 2 Long Prairie, MN 56347 (218) 732-3451	Co-op.	Marvin Eisenbraun	3
27-657	Timmer Farms Long Prairie, MN 56347 (218) 732-3451	Ind.	Ray Timmer	2A
<u>TRAVERSE COUNTY</u>				
27-548	Inter-Lake Co-op Ass'n. Browns Valley, MN 56219 (612) 695-2551	Co-op.	Matt Wilm	3

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>WABASHA COUNTY</u>				
27-549	Elgin Co-op Creamery Ass'n. Elgin, MN 55932 (507) 876-2131	Co-op.	Gordon Toyne	F-TA-4
27-555	Land O'Lakes, Inc. Route 1 Lake City, MN 55041 (507) 753-2464	Co-op.	William Heise	G
27-556	Plainview Milk Products Ass'n. 130 Second Street SW Plainview, MN 55964 (507) 534-2328	Co-op.	Glenn G. Hasse	1-3A-C-6
27-704	Sapa-Ska Farms Lake City, MN 55041	Ind.	David Pierson	9
<u>WADENA COUNTY (None)</u>				
<u>WASECA COUNTY</u>				
27-568	Plum Valley Creamery Ass'n. Waldorf, MN 56091 (507) 239-2189	Co-op.	William Blashack	1-2-4 6-8-W
27-671	Waseca Foods & Storage Highway 14 West, Box 168 Waseca, MN 56093	Ind.	Steve Johnson	D
<u>WASHINGTON COUNTY</u>				
27-570	Maple Island, Inc. 219 North Main Street Stillwater, MN 55082 (612) 439-2200	Ind.	Harlen Peterson	6
27-180	Norris Creamery, Inc. 1930 Wooddale Drive Woodbury, MN 55119 (612) 735-6800	Ind.	William Striegel	2A
<u>WATONWAN COUNTY (None)</u>				
<u>WILKIN COUNTY (None)</u>				
<u>WINONA COUNTY</u>				
27-581	Elba Co-op Creamery Ass'n. Altura, MN 55911 (507) 796-6571	Co-op.	Kevin Kronebusch	TA

Plant No.	Name & Address of Plant	Organization	Manager or Operator	Code of Operation
<u>WINONA COUNTY (Cont.)</u>				
27-582	Fremont Co-op Creamery Ass'n. Utica, MN 55979 (507) 523-3662	Co-op.	Martin H. Johnson	T
27-588	Land O'Lakes, Inc. 134 Washington Street Rollingstone, MN 55969 (507) 689-2117	Co-op.	Maxine Speltz	TA
27-590	Ridgeway Creamery Company Houston, MN 55943	Co-op.	Arlen Henderson	M
27-587	Ridgeway Foods, Inc. Route 1 Houston, MN 55943 (507) 643-6580	Ind.	Ervin Erdmann	3A-4
27-055	Schumacher Transport P. O. Box 147 Lewiston, MN 55952 (507) 523-2167	Ind.	Gene Schumacher	TA
27-594	Wilson Co-op Creamery Ass'n. Route 2 Winona, MN 55987 (507) 454-2692	Co-op.	Donald Johns	T
<u>WRIGHT COUNTY</u>				
27-597	Annandale Co-op Creamery Annandale, MN 55302 (612) 274-8214	Co-op.	Ralph Rueckert	1-3A
27-598	Brown's Velvet Ice Cream Co. Annandale, MN 55302 (612) 274-5317	Ind.	Floyd M. Brown	8
27-602	Sonstegard Foods, Inc. Howard Lake, MN 55349	Ind.	Dr. Phillip Sonstegard	G
<u>YELLOW MEDICINE COUNTY</u>				
27-610	Big Stone Cheese Factory, Inc. Canby, MN 56220 (507) 223-5908	Ind.	Daniel Lacek	3
27-612	Sebring Dairy Granite Falls, MN 56241 (612) 564-3498	Ind.	Leo R. Sebring	8

INDEX OF MINNESOTA DAIRY PLANTS

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Anderson Custom Processing
(Sleepy Eye)

Brown

Anderson Custom Processing
(Little Falls)

Morrison

Annandale Co-op Creamery Ass'n.

Wright

Associated Milk Producers, Inc.
(Almelund)

Chisago

Associated Milk Producers, Inc.
(Bagley)

Clearwater

Associated Milk Producers, Inc.
(Dawson)

Lac Qui Parle

Associated Milk Producers, Inc.
(Duluth)

St. Louis

Associated Milk Producers, Inc.
(Eagle Bend)

Douglas

Associated Milk Producers, Inc.
(Hinckley)

Pine

Associated Milk Producers, Inc.
(Palisade)

Aitkin

Associated Milk Producers, Inc.
(New Prague)

Scott

Associated Milk Producers, Inc.
(New Ulm)

Brown

Associated Milk Producers, Inc.
(Paynesville)

Stearns

Associated Milk Producers, Inc.
(Pelican Rapids)

Otter Tail

Associated Milk Producers, Inc.
(Pierz)

Morrison

Associated Milk Producers, Inc.
(Rochester)

Olmsted

Atwater Creamery Company

Kandiyohi

Aysta Dairy

St. Louis

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Baune's Farmstead Cheese	Mille Lacs
Big Stone Cheese Factory, Inc. (Canby)	Yellow Medicine
Bluffton Co-op Creamery Ass'n.	Otter Tail
Bock Co-op Creamery	Mille Lacs
Bongards' Creameries	Carver
Brooten Co-op Creamery Ass'n.	Stearns
Brown's Velvet Ice Cream Company	Wright
Buckman Farmers Co-op Creamery Ass'n.	Morrison

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Cass-Clay Creamery, Inc. (Haubun)	Mahnomen
Cedar Mills Co-op Creamery Ass'n.	Meeker
Clarks Grove Co-op Creamery Ass'n.	Freeborn
Clover Leaf Creamery Division (Marigold Foods)	Hennepin
Cold Spring Co-op Creamery	Stearns
Conger Co-op Creamery	Freeborn
Crosswell Co-op Creamery Ass'n.	Carlton

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Dairyland Products, Inc.	Scott
Dalton Co-op Creamery Ass'n.	Otter Tail
Dassel Co-op Dairy Ass'n.	Meeker
Delmark Company, Inc.	Hennepin

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Edgerton Co-op Creamery	Pipestone
Elba Co-op Creamery Ass'n.	Winona
Elgin Co-op Creamery Ass'n.	Wabasha
Elizabeth Creamery Ass'n.	Otter Tail
Elmdale Creamery Ass'n.	Morrison
E. R. S. Foods, Inc.	Freeborn
E. R. S. Foods, Inc.	Mower
Erskine Creamery Ass'n.	Polk
- F -	
F & A Cheese Company (Bertha)	Todd
Fairfax Co-op Creamery Company	Renville
Farmers Butter & Dairy Co-op	Steele
Farmers Co-op Creamery Ass'n. (Balaton)	Lyon
Farmers Co-op Creamery Ass'n. (Goodridge)	Pennington
Farmers Co-op Creamery Ass'n. Division of First District Ass'n. (Montevideo)	Chippewa
Farmers Co-op Creamery Company (Foreston)	Mille Lacs
Farmers Creamery	Pope
Farmstead Cheese Plant #1 (Wyoming)	Chisago
Farmstead Cheese Plant #2 (Center City)	Chisago
First District Association (Litchfield)	Meeker

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First District Association (Sunburg Branch)	Kandiyohi
Flensburg Co-op Creamery Ass'n.	Morrison
Flitters Farmstead Cheese #3	Blue Earth
Forest City Co-op Creamery Ass'n.	Meeker
Franklin Foods (Arrowhead Dairy Division)	St. Louis
Freeborn Foods Company	Freeborn
Fremont Co-op Creamery Ass'n.	Winona
Freeport Co-op Creamery Ass'n.	Stearns

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General Mills, Inc.	Hennepin
Gilman Co-op Creamery	Benton
Glencoe Butter & Produce Ass'n.	McLeod
Glenwood Creamery, Division of Modern Craftsmen's Milk Ass'n.	Pope
Granger Farmers Co-op Creamery Ass'n.	Fillmore
Grygla Co-op Creamery Ass'n.	Marshall

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Hastings Co-op Creamery Company	Dakota
Hector Farmers Co-op Creamery	Renville
Hope Co-op Creamery Ass'n.	Steele
Houston-Money Creek Co-op Creamery	Houston

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<u>Name of Plant</u>	<u>County</u>
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Inter-Lake Co-op Ass'n.	Traverse
I. F. P., Incorporated (Hayfield)	Dodge
- J -	
Jack's Decorated Ice Cream	Ramsey
- K -	
Kilkenny Creamery Ass'n.	Le Sueur
Kohler Mix Specialties	Ramsey
Kraft, Inc. (Albany)	Stearns
Kraft, Inc. (Melrose)	Stearns
Kraft, Inc., West Plant (Melrose)	Stearns
Kraft, Inc. (New Ulm)	Brown
Kwik Trip Dairy	Houston
- L -	
Lake Lillian Co-op Creamery Ass'n.	Kandiyohi
Lakeside Co-op Creamery Ass'n.	Renville
Land O'Lakes, Inc. (Alexandria)	Douglas
Land O'Lakes, Inc. (Browerville)	Todd
Land O'Lakes, Inc. (Caledonia)	Houston
Land O'Lakes, Inc. (Dalbo)	Isanti
Land O'Lakes, Inc. (Faribault)	Rice

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Land O'Lakes, Inc. (Fosston)	Polk
Land O'Lakes, Inc., (Lake City)	Wabasha
Land O'Lakes, Inc. (Luverne)	Rock
Land O'Lakes, Inc. (Milaca)	Mille Lacs
Land O'Lakes, Inc. (Mora)	Kanabec
Land O'Lakes, Inc. (Mountain Lake)	Cottonwood
Land O'Lakes, Inc. (Perham)	Otter Tail
Land O'Lakes, Inc. (Pine City)	Pine
Land O'Lakes, Inc. (Pine Island)	Goodhue
Land O'Lakes, Inc. (Rollingstone)	Winona
Land O'Lakes, Inc. (Roseau)	Roseau
Land O'Lakes, Inc. (St. Paul)	Ramsey
Land O'Lakes, Inc. (Spring Valley)	Fillmore
Land O'Lakes, Inc. (Thief River Falls)	Pennington
Land O'Lakes - Hart	Fillmore
Lastrup Co-op Creamery	Morrison
Leonard Co-op Creamery Ass'n.	Clearwater
Le Roy Co-op Creamery Ass'n.	Mower

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Le Sueur Cheese Company	Le Sueur
Little Rock Co-op Creamery Co.	Morrison
Long Prairie Creamery Ass'n.	Todd

- M -

Maple Island, Inc. (Stillwater)	Washington
Maple Island, Inc. (Wanamingo)	Goodhue
Marigold Foods, Inc.	Dakota
Marigold Foods, Inc.	Olmsted
McIntosh Co-op Creamery Ass'n.	Polk
Meadowbrook Dairy	Carlton
Medford Creamery	Steele
Meire Grove Co-op Dairy Ass'n.	Stearns
Mayer Brothers Dairy	Hennepin
Mid-America Dairymen, Inc. (Benson)	Swift
Mid-American Dairywomen, Inc. (Bertha)	Todd
Mid-America Dairymen, Inc. (Fairmont)	Martin
Mid-America Dairymen, Inc. (Farmington)	Dakota
Mid-America Dairymen, Inc. (Fergus Falls)	Otter Tail
Mid-America Dairymen, Inc. (Little Falls)	Morrison
Mid-America Dairymen, Inc. (Minneapolis)	Hennepin

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<u>Name of Plant</u>	<u>County</u>
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Mid-America Dairymen, Inc. (Twin Lakes)	Freeborn
Mid-America Dairymen, Inc. (Winsted)	McLeod
Mid-American Dairymen, Inc. (Winthrop)	Sibley
Mid-America Dairymen, Inc. (Zumbrota)	Goodhue
Millerville Co-op Creamery Ass'n.	Douglas
Miltona Creamery Ass'n.	Douglas
Modern Craftsmen's Milk Association	Meeker
- N -	
National Farmers Organization (Mankato)	Blue Earth
National Farmers Organization (Sauk Centre)	Stearns
Nelson Creamery Ass'n.	Douglas
New Auburn Creamery Ass'n.	Sibley
New Ulm Dairy	Brown
Nicollet Food Products, Inc.	Nicollet
Norris Creameries, Inc.	Washington
North Branch Dairy & Produce	Chisago
- O -	
Oak Grove Dairy	Carver
Oak Park Co-op Creamery	Benton
Old Home Foods, Inc.	Ramsey
Oriental Dairy Products Company	Hennepin
Osakis Creamery Ass'n.	Douglas

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Pace Dairy Foods Company	Olmsted
Parkers Farm, Inc.	Anoka
Perham Co-op Creamery Ass'n.	Otter Tail
Plainview Milk Producers Ass'n.	Wabasha
Plummer Co-op Creamery Ass'n.	Red Lake
Plum Valley Creamery Ass'n.	Waseca
Princeton Co-op Creamery Ass'n.	Mille Lacs

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Racine Creamery Ass'n.	Mower
Ramey Farmers Co-op Creamery	Morrison
Reynolds Co-op Creamery Ass'n.	Todd
Ridgeway Creamery Company	Winona
Ridgeway Foods, Inc.	Winona
Rindal Co-op Dairy Ass'n.	Polk
Rock Dell Co-op Creamery company	Olmsted
Round Grove Co-op Creamery Ass'n.	McLeod
Ryt-May Packaging Corporation	Rice

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St. Peter Creamery, Inc.	Nicollet
Sanitary Dairy of Sleepy Eye, Inc.	Brown
Sapa-Ska Farms	Wabasha
Sauk Centre Co-op Creamery Ass'n.	Stearns
Sauk Rapids Dairy	Benton
Schroeder Milk Company, Inc.	Ramsey

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Schwan's Sales Enterprises, Inc.	Lyon
Sebring Dairy	Yellow Medicine
Sioux Valley Co-op Creamery Co.	Jackson
Sobieski Co-op Creamery Ass'n.	Morrison
Sonstegard Foods	Wright
Southwestern Minnesota Dairy Ass'n.	Lyon
Springfield Co-op Creamery Ass'n.	Brown
Stauffer Chemical Company	Olmsted
Summit Farms, Inc.	Ramsey
Superior-Dairy Fresh Milk Company	Hennepin
Swanville Co-op Creamery Ass'n.	Morrison
Swensons Ice Cream	Hennepin

- T -

Terrace Park Dairy	Rock
The Pavo Company	Hennepin
Timmer Farms	Todd
Treasure Cave, Division of Swift and Company	Rice

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Underwood Co-op Creamery Ass'n.	Otter Tail
Upsala Co-op Creamery Ass'n.	Morrison
Urbank Co-op Creamery Ass'n.	Otter Tail

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Valley Creamery Ass'n.	Douglas
Valley Processors, Inc.	Scott

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- W -

Waseca Foods and Storage

Waseca

West Lynn Co-op Creamery Ass'n.

McLeod

Wilson Co-op Creamery Ass'n.

Winona

Winsted Farmers Co-op Creamery Ass'n.

McLeod

Wisconsin Dairies
(Mabel)

Fillmore

Wisconsin Dairies
(Preston)

Fillmore

DAIRY PLANTS BY NUMBER

<u>Plant No.</u>	<u>Name</u>	<u>City</u>	<u>County</u>
27-004	Associated Milk Producers, Inc.	Palisade	01
27-020	Gilman Co-op Creamery	Gilman	05
27-022	Oak Park Co-op Creamery	Oak Park	05
27-024	Sauk Rapids Dairy	Sauk Rapids	05
27-031	Associated Milk Producers, Inc.	New Ulm	08
27-033	Kraft, Inc.	New Ulm	08
27-033	New Ulm Dairy	New Ulm	08
27-035	Sanitary Dairy	Sleepy Eye	08
27-037	Springfield Co-op	Springfield	08
27-038	Anderson Custom	Sleepy Eye	08
27-041	Cromwell Co-op	Cromwell	09
27-043	Meadowbrook Dairy	Esko	09
27-046	Bongard's Creameries	Norwood	10
27-051	Oak Grove Dairy	Norwood	10
27-064	Associated Milk Producers, Inc.	Almelund	13
27-069	North Branch Dairy	North Branch	13
27-078	Associated Milk Producers, Inc.	Bagley	15
27-082	Leonard Co-op	Leonard	15
27-085	Land O'Lakes	Mountain Lake	17
27-092	Hastings Co-op	Hastings	19
27-093	Mid-America Dairymen, Inc.	Farmington	19
27-107	Land O'Lakes	Alexandria	21
27-108	Millerville Co-op	Brandon	21
27-109	Milona Creamery Association	Milona	21
27-110	Nelson Creamery Association	Nelson	21
27-112	Osakis Creamery Association	Osakis	21
27-113	Associated Milk Producers, Inc.	Eagle Bend	21
27-114	Valley Creamery Association	Garfield	21
27-124	Granger Farmers Co-op	Granger	23
27-126	Wisconsin Dairies	Mabel	23
27-127	Wisconsin Dairies	Preston	23
27-128	Wisconsin Dairies	Preston	23
27-130	Land O'Lakes	Spring Valley	23
27-135	Mid-America Dairymen, Inc.	Twin Lakes	24
27-138	Clarks Grove Co-op	Clarks Grove	24
27-139	Conger Co-op	Conger	24
27-142	Freeborn Foods Co.	Albert Lea	24
27-148	Maple Island, Inc.	Manamingo	25
27-156	Land O'Lakes	Pine Island	25
27-168	Clover Leaf Creamery	Minneapolis	27
27-179	Meyer Brothers	Mayzac	27
27-180	Norris Creamery	Woodbury	32
27-183	Superior-Dairy Fresh	Minneapolis	27
27-184	Mid-America Dairymen, Inc.	Minneapolis	27
27-186	Oriental Dairy	Minneapolis	27
27-191	Houston Honey Creek Co-op	Houston	28
27-192	Land O'Lakes	Caledonia	28
27-202	Land O'Lakes	Delbo	30

DAIRY PLANTS BY NUMER (cont.)

<u>Plant No.</u>	<u>Name</u>	<u>City</u>	<u>County</u>
27-213	Sioux Valley Co-op	Lake Park	32
27-218	Atwater Creamery Co.	Atwater	34
27-221	Lake Lillian Corp.	Lake Lillian	34
27-225	First District Association	Sunburg	34
27-240	Kilkenny Creamery Association	Montgomery	40
27-242	LeSueur Cheese	LeSueur	40
27-247	Farmers Co-op Creamery	Balaton	42
27-250	Schwans Sales Co.	Marshall	42
27-251	Southwestern Minnesota Dairy Assn.	Russell	42
27-257	Glencoe Butter and Produce	Glencoe	43
27-260	Mid-America Dairymen, Inc.	Winsted	43
27-261	Round Grove Co-op	Stewart	43
27-264	West Lynn Co-op	Hutchinson	43
27-265	Winsted Farmers Co-op	Winsted	43
27-267	Cass Clay Creamery	Maubun	44
27-271	Grygla Co-op	Grygla	45
27-281	Cedar Mills Co-op	Cedar Mills	47
27-285	Dassell Co-op	Dassell	47
27-287	Modern Craftsmen's Milk Association	Watkins	47
27-288	First District Association	Litchfield	47
27-289	Forest City Co-op Creamery	Litchfield	47
27-293	Bock Co-op Creamery	Bock	48
27-294	Farmers Co-op Creamery	Foreston	48
27-298	Land O'Lakes	Milaca	48
27-300	Princeton Co-op	Princeton	48
27-301	Buckman Farmers Co-op	Buckman	49
27-302	Elm Dale Creamery	Bowls	49
27-303	Flensburg Co-op	Flensburg	49
27-305	Lastrup Co-op	Lastrup	49
27-306	Little Rock Co-op	Royalton	49
27-309	Associated Milk Producers, Inc.	Pierz	49
27-310	Ramey Farmers Co-op	Foley	49
27-313	Sobieski Co-op	Little Falls	49
27-314	Swanville Co-op	Swanville	49
27-315	Upsala Co-op	Upsala	49
27-316	Mid-America Dairymen, Inc.	Little Falls	49
27-324	LeRoy Creamery Association	LeRoy	50
27-326	Racine Creamery	Racine	50
27-339	Nicollet Food Prod.	Nicollet	52
27-341	St. Peter Creamery, Inc.	St. Peter	52
27-353	Marigold Foods, Inc.	Rochester	55
27-355	Associated Milk Producers, Inc.	Rochester	55
27-356	Rock Dell Co-op	Byron	55
27-360	Bluffton Co-op	Bluffton	56
27-361	Dalton Co-op	Dalton	56
27-363	Elizabeth Creamery	Elizabeth	56
27-366	Associated Milk Producers, Inc.	Pelican Rapids	56
27-367	Mid-America Dairymen, Inc.	Fergus Falls	56
27-369	Land O'Lakes	Perham	56
27-372	Perham Co-op	Perham	56

DAIRY PLANTS BY NUMER (cont.)

<u>Plant No.</u>	<u>Name</u>	<u>City</u>	<u>County</u>
27-373	Underwood Co-op	Underwood	56
27-374	Urbank Co-op	Parkers Prairie	56
27-377	Farmers Co-op	Goodridge	57
27-378	Land O'Lakes, Bridgeman Div.	Thief River Falls	57
27-384	Associated Milk Producers, Inc.	Hinckley	58
27-386	Land O'Lakes	Pine City	58
27-391	Edgerton Co-op	Edgerton	59
27-393	Erskine Creamery	Erskine	60
27-398	Land O'Lakes	Fosston	60
27-399	McIntosh Co-op	McIntosh	60
27-400	Rindal Co-op	Fertile	60
27-405	Farmers Creamery	Cyrus	61
27-407	Glenwood Creamery	Glenwood	61
27-416	Kohler Mix Spec.	White Bear Lake	62
27-418	Old Home Foods	St. Paul	62
27-420	Land O'Lakes	St. Paul	62
27-421	Schroeder Milk	St. Paul	62
27-422	Summit Farms	St. Paul	62
27-425	Plummer Co-op Creamery	Plummer	63
27-433	Fairfax Co-op	Fairfax	65
27-435	Hector Farmers Co-op	Hector	65
27-436	Lakeside Co-op	Buffalo Lake	65
27-443	Land O'Lakes	Faribault	66
27-444	Treasure Cave, Div. of Swift & Co.	Faribault	66
27-448	Land O'Lakes	Luverne	67
27-449	Terrace Park	Luverne	67
27-451	Land O'Lakes	Roseau	68
27-455	Aysta Dairy	Virginia	69
27-459	Franklin Foods	Duluth	69
27-475	Valley Processors	Belle Plaine	70
27-476	Associated Milk Producers, Inc.	New Prague	70
27-482	New Auburn	New Auburn	72
27-484	Mid-America Dairyman, Inc.	Winthrop	72
27-489	Brooten Co-op	Brooten	73
27-490	Cold Spring	Cold Spring	73
27-495	Freeport Co-op	Freeport	73
27-499	Meire Grove Co-op	Melrose	73
27-501	Kraft, Inc.	Melrose	73
27-502	Kraft, Inc. West	Melrose	73
27-506	Associated Milk Producers, Inc.	Paynesville	73
27-512	Sauk Centre Co-op	Sauk Centre	73
27-518	Hope Co-op Creamery	Hope	74
27-519	Madford Creamery	Madford	74
27-525	Union Creamery Association	Blouning Prairie	74
27-530	Mid-America Dairyman, Inc.	Benson	76
27-533	Mid-America Dairyman, Inc.	Bertha	77
27-543	Long Prairie Creamery Association	Long Prairie	77
27-545	Reynolds Co-op	Long Prairie	77
27-547	Land O'Lakes	Browerville	77
27-548	Inter Lake Co-op Association	Browns Valley	78

DAIRY PLANTS BY NUMER (cont.)

<u>Plant No.</u>	<u>Name</u>	<u>City</u>	<u>County</u>
27-549	Elgin Co-op	Elgin	79
27-550	Kwik Trip Dairy	Caledonia	28
27-551	Kellogg Co-op	Kellogg	79
27-552	I.F.P. Inc.	Hayfield	20
27-555	Land O'Lakes, Inc.	Lake City	79
27-556	Plainview Milk Products	Plainview	79
27-568	Plum Valley Creamery	Waldorf	81
27-570	Maple Island, Inc.	Stillwater	82
27-581	Elba Co-op	Altura	85
27-582	Fremont Co-op	Utica	85
27-586	Land O'Lakes - Hart	Rushford	23
27-587	Ridgeway Foods	Houston	85
27-588	Land O'Lakes	Rollingstone	85
27-590	Ridgeway Creamery	Houston	85
27-594	Wilson Co-op	Winona	85
27-597	Annandale Co-op	Annandale	86
27-598	Browns Velvet Ice Cream	Annandale	86
27-600	ERS Foods	Myrtle	24
27-602	Sonstegard Foods	Howard Lake	86
27-610	Big Stone Cheese	Canby	87
27-612	Sebring Dairy	Granite Falls	87
27-614	Land O'Lakes, Bridgeman Div.	Mora	33
27-621	Marigold Foods	Rochester	55
27-626	Ryt-Way Packaging Company	Northfield	66
27-630	Kraft, Inc. East	Melrose	73
27-635	Stauffer Chem.	Rochester	55
27-636	Pace Dairy Foods	Rochester	55
27-639	National Farmers Organization	Sauk Centre	73
27-646	Mid-America Dairymen, Inc.	Zumbrota	25
27-652	F & A Cheese Company	Bertha	12
27-653	Delmark Co., Inc.	Minneapolis	27
27-655	Anderson Custom Processing	Little Falls	49
27-657	Timmer Farms	Long Prairie	77
27-658	Parkers Farm, Inc.	Columbia Heights	02
27-659	Dairyland Products, Inc.	Savage	70
27-660	Associated Milk Producers, Inc.	Duluth	69
27-661	Associated Milk Producers, Inc.	Dawson	37
27-662	Marigold Foods, Inc.	Farmington	19
27-670	The Pavo Co.	Minneapolis	27
27-671	Waseca Foods	Waseca	81
27-672	Jacks Decorated Ice Cream	St. Paul	62
27-700	Farmstead Cheese Plant #1	Wyoming	13
27-701	Farmstead Cheese Plant #2	Center City	13
27-702	Flitters Farmstead Cheese	Madelia	83
27-703	Baune's Farmstead Cheese	Milaca	48
27-704	Sapa-Ska Farms	Lake City	79
27-706	General Mills	Minneapolis	27
27-716	Swensons Ice Cream	Edina	27

TABLE 2-202 OF 2002 (cont.)

<u>Cont. No.</u>	<u>Firm</u>	<u>City</u>	<u>County</u>
17-001	Associated Milk Producers, Inc.	Minneapolis	95
17-002	Western Paper and Pulp Co.-op	Sturgeon	74
17-003	Wm. F. Cook	Austin	90

COUNTY CODE LISTING

01	Aitkin County	48	Mille Lacs County
02	Anoka County	49	Morrison County
03	Becker County	50	Mower County
04	Beltrami County	51	Murray County
05	Benton County	52	Nicollet County
06	Big Stone County	53	Nobles County
07	Blue Earth County	54	Norman County
08	Brown County	55	Olmsted County
09	Carlton County	56	Otter Tail County
10	Carver County	57	Pennington County
11	Cass County	58	Pine County
12	Chippewa County	59	Pipestone County
13	Chisago County	60	Polk County
14	Clay County	61	Pope County
15	Clearwater County	62	Ramsey County
16	Cook County	63	Red Lake County
17	Cottonwood County	64	Redwood County
18	Crow Wing County	65	Renville County
19	Dakota County	66	Rice County
20	Dodge County	67	Rock County
21	Douglas County	68	Roseau County
22	Faribault County	69	St. Louis County
23	Fillmore County	70	Scott County
24	Freeborn County	71	Sherburne County
25	Goodhue County	72	Sibley County
26	Grant County	73	Stearns County
27	Hennepin County	74	Steele County
28	Houston County	75	Stevens County
29	Hubbard County	76	Swift County
30	Isanti County	77	Todd County
31	Itasca County	78	Traverse County
32	Jackson County	79	Wabasha County
33	Kanabec County	80	Wadena County
34	Kandiyohi County	81	Waseca County
35	Kittson County	82	Washington County
36	Koochiching County	83	Watowan County
37	Lac Qui Parle County	84	Wilkin County
38	Lake County	85	Winona County
39	Lake of the Woods County	86	Wright County
40	LeSueur County	87	Yellow Medicine County
41	Lincoln County		
42	Lyon County		
43	McLeod County		
44	Mahnomen County		
45	Marshall County		
46	Martin County		
47	Meeker County		

FIPS NUMERICAL CODE FOR STATES

<u>State</u>	<u>Code No.</u>	<u>State</u>	<u>Code No.</u>
Alabama	01	Missouri	29
Alaska	02	Montana	30
Arizona	04	Nebraska	31
Arkansas	05	Nevada	32
California	06	New Hampshire	33
Colorado	08	New Jersey	34
Connecticut	09	New Mexico	35
Delaware	10	New York	36
District of Columbia	11	North Carolina	3
Florida	12	North Dakota	37
Georgia	13	Ohio	39
Hawaii	15	Oklahoma	40
Idaho	16	Oregon	41
Illinois	17	Pennsylvania	42
Indiana	18	Rhone Island	44
Iowa	19	South Carolina	45
Kansas	20	South Dakota	46
Kentucky	21	Tennessee	47
Louisiana	22	Texas	48
Maine	23	Utah	49
Maryland	24	Vermont	50
Massachusetts	25	Virginia	51
Michigan	26	Washington	53
Minnesota	27	West Virginia	54
Mississippi	28	Wisconsin	56
		Wyoming	56

