2013 Project Abstract
For the Period Ending June 30, 2016

PROJECT TITLE: Membranes for Wastewater-Generated Hydrogen and Clean Water
PROJECT MANAGER: Paige Novak
AFFILIATION: University of Minnesota
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FUNDING SOURCE: Environment and Natural Resources Trust Fund
LEGAL CITATION: M.L. 2013, Chp. 52, Sec. 2, Subd. 05g

APPROPRIATION AMOUNT: $ 246,000

Overall Project Outcome and Results

In this project we developed a technology that could extract energy from wastewater: a polymer film containing bacteria that generate hydrogen (a clean energy source) while cleaning the wastewater. The system also contained a mesh of small, permeable tubes ("fibers") for efficient hydrogen collection. A finding of this study was that the wastewater treated needed to be high strength to generate adequate quantities of hydrogen. This type of high strength wastewater is produced by food and sugar beet processing facilities, and dairies, among other industries, and is plentiful throughout Minnesota. This technology efficiently produced and collected hydrogen in the laboratory with synthetic wastewater and wastewater from a dairy and a sugar beet processor. When used with vacuum gas collection, the exit gas was approximately 51% hydrogen, which is suitable for use in a fuel cell or for direct combustion. The system was also deployed at a pilot-scale at a brewery and was able to produce and collect hydrogen from the brewery wastewater. After further optimization for ease of scale-up and manufacture, the composite membrane system could allow the extraction of high-quality energy from wastewater while also saving industries on their treatment fees and reducing the need for expensive centralized treatment. In fact, based on our (un-optimized) results, the hydrogen generated in the Metro area would yield approximately $82,000/yr through electricity generation. This same assumption yields over $312,000/yr from the sugar beet industry in the state through electricity generation. This does not include the cost savings associated with reduced treatment fees, which for two Metro area processors alone exceeds $1,000,000/year/company. A patent application was submitted on this technology and has been approved; the University of Minnesota is exploring commercialization and licensing options. A peer-reviewed manuscript was published from this work and has been submitted to the LCCMR.

Project Results Use and Dissemination

Information from this project has been shared with several large water technology companies in Minnesota who may have the interest and capability to assist in optimizing and eventually deploying this technology for large-scale energy production from wastewater. Information from this project has also been shared with personnel from the Metropolitan Council Environmental Services, who treat the high strength wastewater of many large food- and beverage-processing plants, the sugar beet industry, and the brewery at which the pilot study was performed. As stated above, a peer-reviewed manuscript was published from this work and has been

submitted to the LCCMR. Multiple presentations about the research have been given at both regional and national/international conferences. Additional funding has been obtained from the Minnesota Department of Commerce to study and improve the scalability and manufacturability of the technology and optimize it for deployment.

Environment and Natural Resources Trust Fund (ENRTF)
M.L. 2013 Work Plan Final Report

Date of Status Update Report: August 15, 2016

Final Report

Date of Work Plan Approval: June 11, 2013

Project Completion Date: June 30, 2016

PROJECT TITLE: Membranes for Wastewater-Generated Hydrogen and Clean Water

Project Manager: Paige Novak

Affiliation: University of Minnesota

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Telephone Number: (612) 626-9846

Email Address: novak010@umn.edu

Web Address: N/A

Location: Minneapolis, Minnesota 55455; Pilot studies will likely take place at the Metropolitan Wastewater Treatment Plant, Saint Paul, Minnesota, in the last year of the project.

Total ENRTF Project Budget:		
	ENRTF Appropriation:	**$246,000**
	Amount Spent:	**$245,352**
	Balance:	**$ 648**

Legal Citation: M.L. 2013, Chp. 52, Sec. 2, Subd. 05g

Appropriation Language:
$246,000 the first year is from the trust fund to the Board of Regents of the University of Minnesota to develop, optimize, and test membranes made of thin film polymers embedded with selected bacteria to generate clean water and energy in the form of hydrogen from wastewater. This appropriation is available until June 30, 2016, by which time the project must be completed and final products delivered.

I. PROJECT TITLE:
Membranes for wastewater-generated hydrogen and clean water

II. PROJECT STATEMENT:
In our current energy climate, we can no longer afford to think of anything as merely a waste stream. As a result, researchers have been working to develop technologies to extract energy in usable forms from wastewater, including microbial fuel cells and algal-based biofuel production. We propose to develop another technology that can be used to extract energy from wastewater: a polymer membrane (a plastic film typically used for gas or liquid separations) containing bacteria that generate hydrogen while cleaning the wastewater. By putting the bacteria in the membrane, we can make sure that they are present in the numbers necessary to generate hydrogen, they are protected, and their growth is encouraged. The system will also contain a mesh of small, permeable tubes ("fibers") for efficient hydrogen collection. This should lead to sustained maximal hydrogen production from wastewater for use on site (e.g., in a fuel cell). After the hydrogen production step, it will also be possible to add a methane production step, providing a second source of high energy per mass fuel from the waste stream. The modular design envisioned for such a system—composite membrane racks fitted with gas collection manifolds—should enable use of the system at any scale and for any liquid waste stream containing biodegradable substrates (primarily for municipal sanitary waste, but also agricultural and industrial wastes). This project adapts proven technologies for a new application, and we therefore feel it is positioned to succeed. The goals of the project are to:

- Test the proposed system at the laboratory scale (about 1 liter),
- Optimize the design of the bacteria-embedded membranes, and
- Build and test a pilot-scale module at a municipal wastewater treatment plant.

The envisioned system will operate for long time periods and provide improved wastewater treatment coupled with fuel generation. Patent protection is being sought by the University of Minnesota for the technology, which could lead to potential income for the state.

Please note that, as part of the patent protection process, an Intellectual Property Disclosure has been filed with the Office of Technology Commercialization at the University of Minnesota on the technology proposed to be developed through this project. As a result, some information pertaining to this project is confidential at this time. This work plan omits confidential information and provides lesser detail than it otherwise might.

III. PROJECT STATUS UPDATES:

Project Status as of January 31, 2014:
A provisional patent was filed approximately a year ago. Patent protection is being sought by the University of Minnesota for the membrane modules developed in this work and the patent will be filed in the spring of 2014.

Membrane modules were constructed with two different chemistries of polymers cast on top of the hollow gas collection fibers. Bacteria could be encapsulated in these polymers and remained viable and able to produce hydrogen. The hydrogen could be captured and measured. Pure and mixed cultures of hydrogen-producing bacteria were tested with a glucose solution and synthetic wastewater. Efforts will focus on optimizing the operational parameters of the reactor/module prior to additional optimization of the polymer chemistry.

Project Status as of July 31, 2014:
A patent was filed by the University of Minnesota in March, 2014.

Experiments were performed in a flow-through reactor with synthetic and real wastewater. Membrane modules constructed with polyvinylalcohol-encapsulated bacteria on hollow fibers of polyethylene were able to generate hydrogen from synthetic wastewater at room temperature. The hydrogen (approximately 45-50 mL/g hexose) was successfully captured by the fibers. Faster gas flow rates through the fibers appeared to improve

gas capture. Increasing the feed pH improved gas production and capture. After approximately 700 hours of operation the system experienced problems and hydrogen production declined. Experiments with similar modules and real wastewater were not successful, although the wastewater did produce hydrogen in batch reactors, suggesting that the system should be capable of hydrogen production.

Additional membrane modules constructed with electrospun bacteria on hollow fibers were also able to generate hydrogen from synthetic wastewater at room temperature. The hydrogen (approximately 25 mL/g hexose) was again successfully captured by the fibers. This experiment has been running for approximately 800 hours with no problems. Experiments with real wastewater will begin shortly with this second membrane module.

Amendment Request (08/15/2014):
The addendum is to formally request a re-budgeting of funds for this project.

As part of the project, we would like to establish two additional personnel categories: postdoctoral researcher and undergraduate researcher. The undergraduate will assist the postdoctoral researcher with routine activities (running reactors) to enable the postdoctoral researcher to spend more time on higher-level functions such as data analysis and membrane module creation. The graduate research assistant that was working on the project will graduate in early September with his Masters of Science degree. Rather than taking time to train a new Masters of Science student, who will also be taking courses and may be new to research, we would like to hire a postdoctoral researcher who can immediately begin contributing to the project in a meaningful way, spending full time on research. All of the required rebudgeting will remain within the "**Personnel**" category and will simply move from sub-category to sub-category.

The movement of money between sub-categories will not affect project objectives or timelines.

Amendment Approved: <u>08/21/2014</u>

Project Status as of January 31, 2015:
The electrospun module was transitioned from synthetic to real wastewater. Under flow through conditions, hydrogen was neither produced/captured in the module nor in the liquid matrix. Additional efforts to improve hydrogen capture efficiency involved coating the module with a polymeric film (i.e., silica gel coating). The coating functions as a seal, protecting the encapsulated bacteria from contamination and avoiding leakage of cells to the liquid matrix. While using synthetic wastewater, the silica-coated modules were able to produce/capture about 28 mL H_2/hexose and the hydrogen capture efficiency increased to 73%. Once transitioned to real wastewater, the hydrogen production declined. Operational parameters such as the hydraulic retention time (HRT) will be standardized to improve the system's resilience to environmental shocks (e.g., variable wastewaters). Further experiments will be focused on improving the chemical surface characteristic of the different layers in the module (i.e., protective coat, polymeric layer with bacteria, and hollow fibers) such that the bacteria can be maintained closer to the hollow fibers. Experiments are also starting to focus on industrial wastewaters that might serve as viable feedstocks for hydrogen generation. A collaboration with Applied Membrane Technologies has begun, which will enable use of chemically modified hollow fibers in experiments.

Project Status as of July 31, 2015:
Since the last reporting period, research efforts have focused on optimizing the membrane modules for maximum H_2 production/capture and further deployment. The silica-coated electrospun module was modified by increasing the cell density and acclimating the bacteria to the target waste prior to encapsulation. This modification showed positive results in terms of H_2 yield (mL H_2/g hexose) and H_2 capture efficiency (Figure 1). This module (called M3b) was tested with actual dairy production wastewater and showed a H_2 yield of 14.7 mL H_2/g hexose at an increased captured efficiency of 76% (Figure 1). These results confirm the applicability of this

technology to real wastewater. Further improvements were made to the physical and chemical characteristic of the membrane modules by: (i) immobilizing the bacterial cells directly onto the membrane surface (module called M4a), (ii) increasing the cell density (module called M4b), and (iii) improving the module's mechanical properties with the addition of a flexible outer layer of PVA (module called M5) (Figure 1). With a H_2 yield of 48.4 mL H_2/g hexose and a capture efficiency of 71%, M5 is a promising option for future pilot studies.

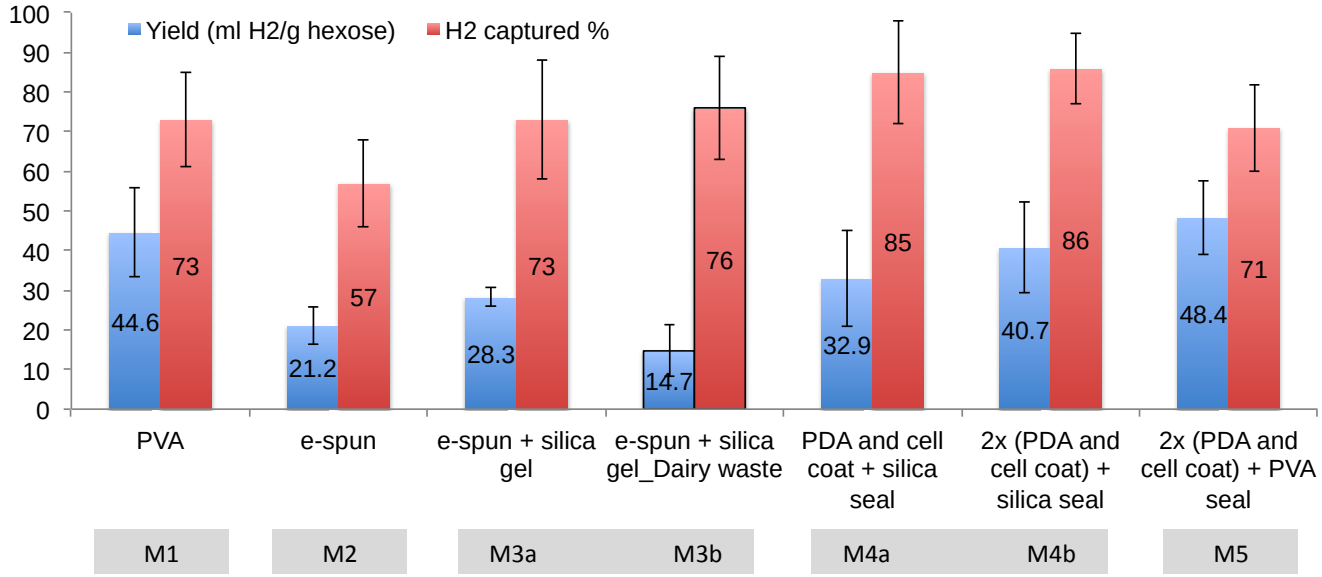


Figure 1. Summary of H_2 yield and H_2 capture efficiencies of the different membrane modules tested in this study.

Our team is currently in conversations with our industry partner Kemp's Inc. (Farmington, MN), to set up a pilot scale system at their facility. Additional implementation sites are under consideration and these include the Surly Brewery (Minneapolis, MN) and the Empire WWTP (Empire, MN).

Project Status as of January 31, 2016:

Our team continued to optimize the membrane (called M5, see previous project status update) and completed the construction of a pilot scale system. Figure 2 below summarizes the optimization efforts during this period. The resulting membrane module consists on a dense layer of H_2 producing bacteria, immobilized onto bare hollow fibers, and covered by a flexible polymeric material (i.e., PVA) for membrane strength and flexibility. Important membrane construction parameters and reactor operational parameters were defined during this period as well. Cell density was increased (10 times greater than previous modules), but did not significantly increase H_2 production. Also, the hydraulic retention time of the reactor was set at 2 days, which also increased the degradation of incoming waste with concomitant increases in H_2 production. The H_2 content of the produced gas was improved by applying vacuum to M5's off-gas line as opposed to using a sweep gas stream. In addition to synthetic wastewater, the module was further tested with different waste streams (dairy production and sugar beet wastewaters). M5 successfully produced and captured H_2 from the two feedstocks, proving the applicability and versatility of the technology. M5 is ready for pilot tests.

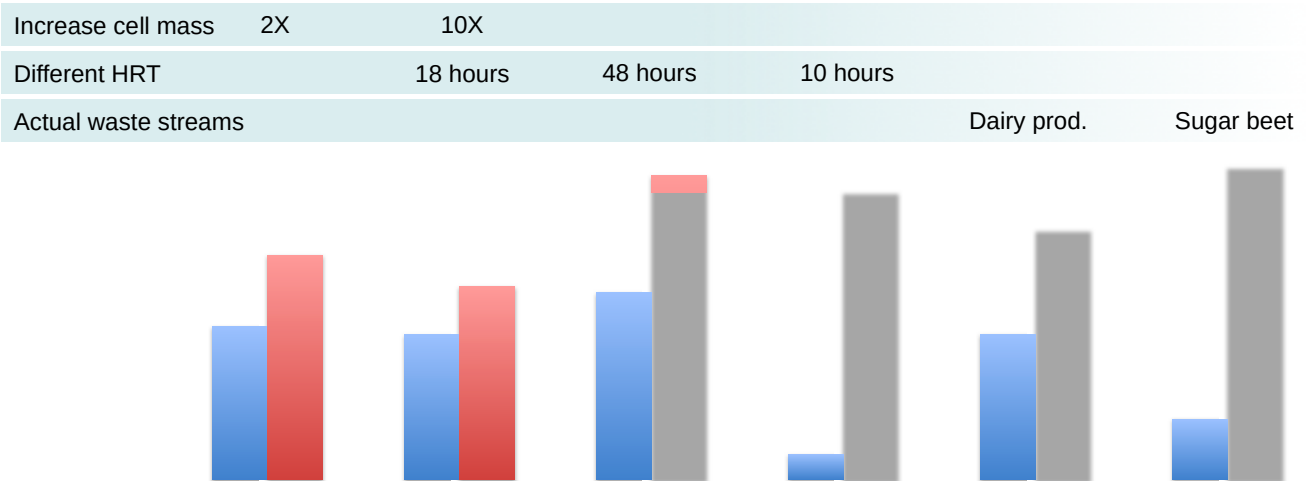


Figure 2. Summary of H_2 yield and H_2 capture efficiencies under different experimental conditions tested for the optimization of M5. Conditions for each test are described on the top of the figure.

Overall Project Outcomes and Results

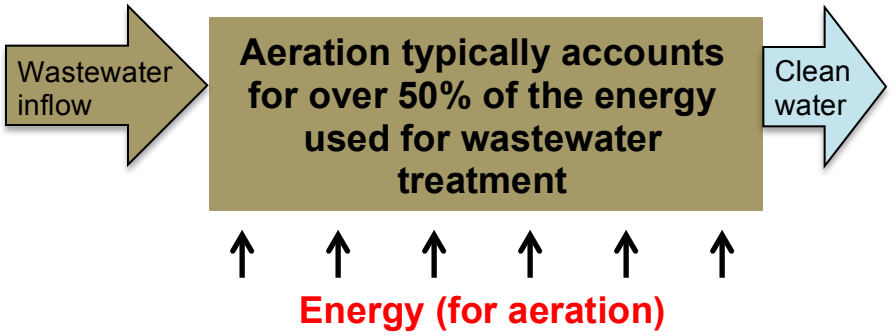
In this project we developed a technology that could extract energy from wastewater: a polymer film containing bacteria that generate hydrogen (a clean energy source) while cleaning the wastewater. The system also contained a mesh of small, permeable tubes ("fibers") for efficient hydrogen collection. A finding of this study was that the wastewater treated needed to be high strength to generate adequate quantities of hydrogen. This type of high strength wastewater is produced by food and sugar beet processing facilities, and dairies, among other industries, and is plentiful throughout Minnesota. This technology efficiently produced and collected hydrogen in the laboratory with synthetic wastewater and wastewater from a dairy and a sugar beet processor. When used with vacuum gas collection, the exit gas was approximately 51% hydrogen, which is suitable for use in a fuel cell or for direct combustion. The system was also deployed at a pilot-scale at a brewery and was able to produce and collect hydrogen from the brewery wastewater. After further optimization for ease of scale-up and manufacture, the composite membrane system could allow the extraction of high-quality energy from wastewater while also saving industries on their treatment fees and reducing the need for expensive centralized treatment. In fact, based on our (un-optimized) results, the hydrogen generated in the Metro area would yield approximately $82,000/yr through electricity generation. This same assumption yields over $312,000/yr from the sugar beet industry in the state through electricity generation. This does not include the cost savings associated with reduced treatment fees, which for two Metro area processors alone exceeds $1,000,000/year/company. A patent application was submitted on this technology and has been approved; the University of Minnesota is exploring commercialization and licensing options. A peer-reviewed manuscript was published from this work and has been submitted to the LCCMR.

Retroactive Amendment Request (08/15/2016):

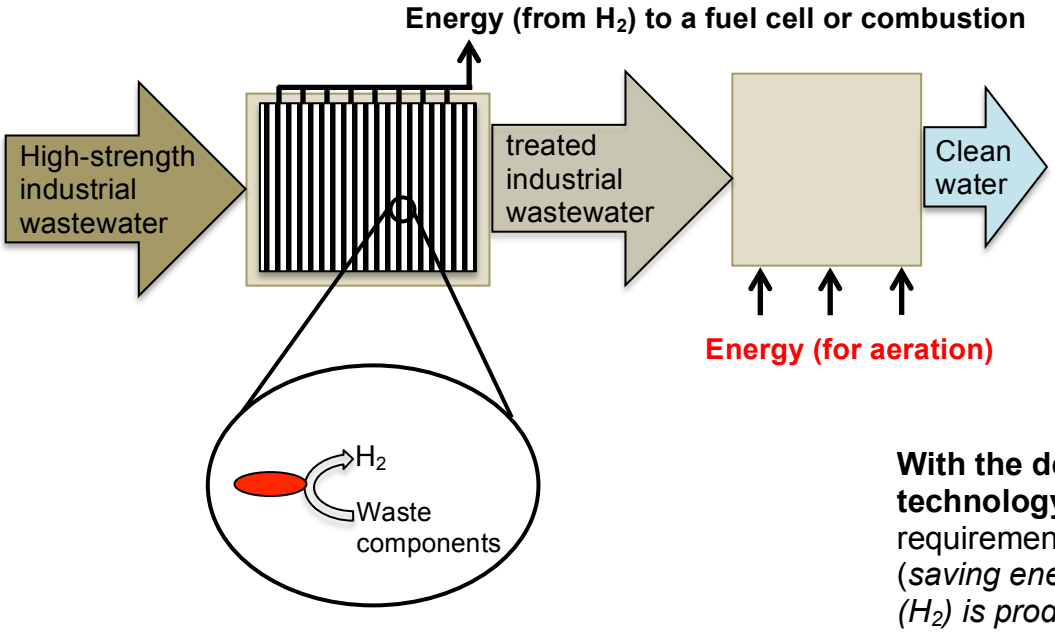
The addendum is to formally request a re-budgeting of funds for this project.

We would like to move funds ($3,274 total) from the personnel category (from both Activity 1 and Activity 2) to the laboratory supplies category to cover an over-expenditure of $3,274 total. Funds will also be moved from the laboratory supplies category in Activity 1 to cover the laboratory supplies over-expenditure in Activity 2. The cost of retrofitting the pilot-scale system was greater than anticipated and resulted in overruns in the laboratory supplies category associated with Activity 2. It is difficult to estimate in advance (at the proposal stage) exactly

Wastewater and energy use/potential production



In traditional wastewater treatment, energy is *used* to aerate (and therefore treat) mixed industrial and municipal wastewater.



Bacteria immobilized in polymer films make H_2 from waste

With the developed technology, aeration requirements are reduced (*saving energy*) and *energy (H_2) is produced* within specialized polymer films during an anaerobic (no aeration) phase of pre-treatment for high-strength industrial (*i.e.*, food processing) wastewater.

Final Attachment A: Budget Detail for M.L. 2013 Environment and Natural Resources Trust Fund Projects

Project Title: *Membranes for wastewater-generated hydrogen and clean water*
Legal Citation: M.L. 2013, Chp. 52, Sec. 2, Subd. 05g
Project Manager: *Paige Novak*
M.L. 2013 ENRTF Appropriation: $ *246,000*
Project Length and Completion Date: *6/30/2016*

ENVIRONMENT AND NATURAL RESOURCES TRUST FUND BUDGET	Activity 1 Budget	Revised Activity 1 Budget (8/15/16)	Amount Spent	Balance	Activity 2 Budget	Revised Activity 2 Budget (8/18/16)	Amount Spent	Balance	TOTAL BUDGET	TOTAL BALANCE
BUDGET ITEM	***Protoype development, laboratory testing, and design optimization***				***Pilot-scale testing***					
Personnel Overall (Wages and Benefits)	~~141,500~~	140,057		0	~~69,500~~	67,669		41	207,726	41
Paige Novak (PI, 6% time per year for three years, salary 73.5% of cost, fringe benefits 26.5% of cost)			11,939				17,259			
William Arnold (co-PI, 6% time per year for three years, salary 73.5% of cost, fringe benefits 26.5% of cost)			21,984				19,660			
Graduate Research Assistant (50% time per year for one year, 56% salary, 33% tuition, 11% fringe benefits)			42,934				0			
Undergraduate Research Assistant (approximately 500 hours)			4,803				0			
Postdoctoral Researcher (full time for 1.5 years, 82% salary, 18% fringe benefits)			58,397				30,709			
Equipment/Tools/Supplies (Laboratory supplies include, but not limited to: chemicals for membrane construction, bacterial cultures, gas tanks for the membrane flow, hollow fibers, analysis needs such as standards, gas tanks, needles, and septa, supplies for bacterial enumeration and identification, and consumables such as gloves and solvents (~~$7,300/yr,~~ for a total of ~~$21,900~~ $25,174). Additional funds are budgeted for equipment repair and maintenance ($6,000) and the automated data acquisition system (Qubit hydrogen analyzer, computer, flow meters) and software for data acquisition ($6,100).)	~~20,500~~	19,452	19,452	0	~~13,500~~	17,822	17,822	0	37,274	0
Travel expenses in Minnesota.) **(**Mileage charges to Metropolitan Council wastewater facilities and outstate wastewater treatment plants for sample collection and monitoring of Phase II pilot system. Mileage will be reimbursed $0.55 per mile or current U of M compensation plan.	0	0	0	0	1,000	1,000	393	607	1,000	607
COLUMN TOTAL	**~~$162,000~~**	**$159,509**	**$159,509**	**$0**	**~~$84,000~~**	**$86,491**	**$85,843**	**$648**	**$246,000**	**$648**

Environmental Science
Water Research & Technology

PAPER

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Performance of a composite bioactive membrane for H_2 production and capture from high strength wastewater†

Ana L. Prieto,[a] Louis H. Sigtermans,[a] Baris R. Mutlu,[b] Alptekin Aksan,[b] William A. Arnold*[a] and Paige J. Novak*[a]

In this study, a composite bioactive membrane was developed and tested to generate and capture hydrogen (H_2) during the process of wastewater treatment. Hollow fiber membranes were coated with encapsulated acetogenic bacteria to simultaneously produce and capture H_2 from waste feedstocks. Acetogens were encapsulated with cast poly(vinylalcohol) or electrospun microfibers. Under anaerobic conditions the poly(vinylalcohol) and electrospun composite membranes produced an average of 44.6 ± 11.3 mL H_2 g^{-1} hexose (0.33 ± 0.08 mol H_2 mol^{-1} hexose) and 21.2 ± 4.8 mL H_2 g^{-1} hexose (0.16 ± 0.04 mol H_2 mol^{-1} hexose), respectively, and captured 73 ± 12% and 57 ± 11%, respectively, of the total H_2 produced in bioreactors fed synthetic high strength wastewater. The H_2 capture efficiency of the electrospun composite membrane was improved by coating the modules with a thin film of polymeric silica gel, improving the H_2 production to 28.3 ± 2.3 mL H_2 per hexose (0.21 ± 0.02 mol H_2 mol^{-1} hexose) and the H_2 capture efficiency to 73 ± 15%. Final composite membranes were built by immobilizing bacteria directly onto the membrane surface, again improving H_2 yields from high strength synthetic wastewater to a maximum of 48.4 ± 9.4 mL H_2 g^{-1} hexose (0.36 ± 0.07 mol H_2 mol^{-1} hexose) with a maximum H_2 capture efficiency of 86 ± 9%. The optimized composite membranes were also capable of generating and capturing H_2 from real wastewaters, with yields and capture efficiencies of 19.2 ± 3.0 mL H_2 g^{-1} hexose (0.14 ± 0.02 mol H_2 mol^{-1} hexose) and 99.1 ± 0.2%, and 46.0 ± 15.5 mL H_2 g^{-1} hexose (0.34 ± 0.12 mol H_2 mol^{-1} hexose) and 79 ± 19% when tested with a feed of sugar beet wastewater and dairy production wastewater, respectively. After further optimization, the composite membrane system could allow the extraction of high-quality energy from wastewater.

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rsc.li/es-water

Water impact

This investigation will benefit society by decreasing wastewater treatment costs and energy use in centralized and decentralized applications. Additional benefits include the production of clean energy from marginal streams and reduction of waste strength upstream of conventional treatment trains. Reduction of chemical input, treatment energy requirements and overall carbon and energy footprint of the wastewater treatment process, are potential outcomes from the application of this technology.

Introduction

Despite the inherent chemical energy potential of wastewater, current wastewater treatment practices expend a considerable amount of energy to remove dissolved energy-dense compounds. Indeed, the water and wastewater treatment sectors account for 3–4% of the energy use in the United States,[1] which is similar to that in other developed countries.[2] A typical municipal wastewater treatment plant allots more than 50% of its total energy use to aeration,[2] converting the reduced chemical energy within wastewater into CO_2 and biomass. Opportunities to convert waste to energy in wastewater treatment are abundant, resulting in energy neutral or even energy generating treatment plants.[3]

Anaerobic digestion is used primarily to harvest energy in the form of methane biogas from high strength wastewaters.

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† Electronic supplementary information (ESI) available. See DOI: 10.1039/c6ew00101g

By inhibiting naturally occurring methanogens that consume hydrogen (H_2) and acetate during anaerobic digestion, however, it is possible to redirect the degradation of the dissolved organic compounds in wastewater to produce H_2. H_2, when produced biologically, is regarded as a renewable and attractive clean energy source as a result of its high energy density and clean-burning properties. Nevertheless, technical considerations such as a need for stringent pH control and microbial competition limit the deployment of waste-to-H_2 reactors.[4] Previous systems designed for H_2 production from wastewater have typically required pretreatment of the influent wastewater to deactivate H_2-consuming methanogens. Pretreatment techniques include heating, acidifying, or autoclaving the waste,[5–7] which reduces the net energy gained from the process and is not likely to be feasible at a realistic scale. The isolation and protection of H_2-producing acetogens through encapsulation could provide a solution to this competition problem without the need for waste pretreatment. Many chemistries for microbial encapsulation or immobilization have been explored, including sol–gel polymers,[8,9] silica gel nanoparticles,[10] latex-coatings,[11] and electrospun fibers,[12–14] all while demonstrating cell viability. With such methods, the encapsulation of acetogens could enable the spatial control of these populations and could also separate and isolate them from methanogens. Indeed, methods of immobilizing acetogens for H_2 production have been extensively studied.[15] What has been missing from such studies, however, is an efficient mechanism for removing the H_2 once it is produced.

Because H_2 production is less favorable when the H_2 partial pressure is high, removing excess H_2 from the liquid phase as it is produced is critical. Some approaches to removing H_2 include absorption of H_2 in metals (*e.g.*, Pd and $LaNi_5$) or stripping H_2 by boiling, recirculating a gas stream through the reactor (*e.g.*, N_2, CO_2, steam), or allowing evaporation at a surface.[16] These approaches, again, are all likely to result in significant operational costs at the scale required. By providing a high surface area for gas transfer, hollow fiber membranes offer a modular, energy efficient method to capture and remove H_2 from water.[17–20] Some studies have used hollow fiber membranes for H_2 removal in acetogenic reactors,[21] reducing the partial pressure of H_2, and consequently improving the H_2 production rate (volume of H_2 per day) and H_2 yields (volume of H_2 per g hexose or mol H_2 mol^{-1} hexose).[22–24] To maximize H_2 capture, however, it is also necessary to prevent the growth of methanogenic bacteria, which would consume H_2.

In this study, simultaneous H_2 production and capture from wastewater, building upon the concepts of membrane gas transfer and microbial encapsulation, is reported. Encapsulated acetogenic bacteria and hollow fiber membranes are used to create a composite membrane module wherein H_2 producing bacteria are immobilized in close proximity to hollow fiber membranes that enable gas collection and removal as it is produced (Fig. 1). To our knowledge, this is the first technology that allows simultaneous and efficient production and capture of H_2 from wastewater. To achieve both proof-of-concept and optimization of the technology, the composite membrane module was built using different encapsulation methods and material chemistries. The membranes were then tested in synthetic wastewater to demonstrate their potential for H_2 production and capture. Further, the membranes were tested with real high strength wastewaters from dairy and sugar beet production to demonstrate the application of the technology with actual waste streams.

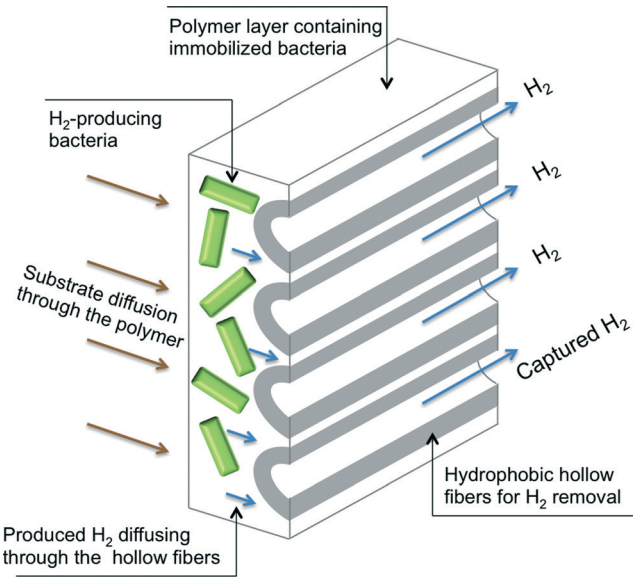

Fig. 1 Conceptual schematic of the composite bioactive membrane.

Materials and methods

2.1. Feedstock and microbial seed

Synthetic wastewater was prepared as described in Klatt and LaPara (2003) and modified to increase chemical oxygen demand (COD) content.[25]

Dairy production wastewater was obtained from the permeate line of a microfiltration unit in a local dairy production plant and contained 3.72% lactate. To avoid overloading the reactors, the dairy wastewater was diluted 10-fold, to an average soluble COD of 7.8 ± 0.3 g L^{-1}, before feeding the reactors. The sugar beet wastewater was collected from a retention pond in a local sugar beet production facility. The sugar beet wastewater had a COD of 37 g L^{-1} and was also diluted 10-fold before feeding.

An acetogenic seed culture was obtained by heat-treating a sample of municipal anaerobic sludge at 95 °C for 40 minutes. Serum bottles containing synthetic wastewater were inoculated with heat-treated sludge and incubated at 36 °C for 24 hours. Incubated cultures were washed with DI water twice and concentrated through centrifugation. Additional seed cultures enriched on the dairy or sugar beet wastewater were also obtained by inoculating serum bottles containing the target waste with heat-treated sludge, and further allowing them to acclimate for a period of 30 days.

2.2. Bioreactor and membrane construction

The experimental set-up consisted of a 2.75 L completely mixed anaerobic reactor containing a submerged composite membrane module (Fig. 2). The reactor was continuously fed with a peristaltic pump (Masterflex 7520-25, Cole Palmer, Vernon Hills, IL) and the hydraulic residence time was maintained at 18 h. The average influent flow rate (Q) was 2.5 ± 0.2 mL min^{-1}. Influent and effluent pH were monitored daily and the reactor's pH was adjusted to 4.5–5.5 using $NaHCO_3$. Influent and effluent COD were monitored 3 times per week. The membrane module was plumbed into a gas line fed by compressed ultra high purity N_2 that flowed into and out of the module continuously to sweep out the biologically produced gas (*e.g.*, H_2). The gas flow rate (Q_g), measured daily, was controlled manually with a gas flow meter and a needle valve and maintained at 10 mL min^{-1}. The gas loss to the headspace ($Q_{g\text{-}off}$) was measured daily using volume displacement. The composition (H_2 and CH_4 content) of $Q_{g\text{-}off}$ and the dissolved gas exiting the reactor was measured daily by taking a 5 mL sample of effluent with a gas-tight syringe. Air (1 mL) was injected to the syringe and the air/liquid mixture was shaken and allowed to equilibrate for more than 10 minutes. A 200 μL sample of the headspace was analyzed using gas chromatography with thermal conductivity detection (GC-TCD) (see below). The flow rate and composition of $Q_{g\text{-}out}$ was monitored daily. The system was operated at room temperature (22 ± 1.5 °C).

2.2.1. Membrane construction. Each composite membrane module consisted of a support/gas transfer layer and a bioactive layer. In all cases the support/gas transfer layer consisted of a woven mat (active area 10 cm × 7 cm) of microporous (0.3 μm pore size) hydrophobic polyethylene hollow fibers (340 μm ID, 390 μm OD, model EHF390; Mitsubishi Rayon, New York, NY). The hollow fibers were potted into a silicone tube, which acted as a manifold to distribute gas through the fibers. An example membrane module is shown in Fig. S1.† The silicone tube was plumbed into the N_2 feed line or the exit gas line using plastic fittings.

2.2.1.1 Encapsulation using cast PVA. The bioactive layer for membrane 1 (M1) modules consisted of the acetogenic seed culture cast in polyvinyl alcohol (PVA) (8.3% (w/v) aqueous solution of PVA; Elvanol 71-30 DuPont; Wilmington, DE). Concentrated microbial seed (approximately 4.7 mg in 1 mL) was mixed into 30 mL of the PVA solution, after which it was cast onto the support/gas transfer layer. The cast PVA was allowed to dry for 24 hours after which it was cross-linked in a solution of 1% (w/v) aqueous boric acid for 4 minutes. The thickness of the dry PVA coat was ~1 mm. A negative control (abiotic) membrane module was also constructed that was identical to module M1 except that the PVA layer did not contain cells.

2.2.1.2 Encapsulation using electrospun microfibers. The bioactive layers for membrane modules 2 and 3 (M2 and M3) consisted of the acetogenic seed culture encapsulated in electrospun microfibers as described in Klein *et al.* (2009).[13] Briefly, a core polymeric solution containing the seed culture and a shell polymer solution were co-spun using a spinneret with two coaxial capillaries. The core solution consisted of 5 wt% polyethylene oxide 600 K in water. One mL of concentrated seed (approximately 0.3 mg dry weight equivalent) was combined with 10 ml of core solution. The shell solution was 9 wt% polycaprolactone (PCL) 80 K and 1 wt% polyethylene glycol (PEG) 6 K dissolved in a mixture of chloroform and dimethylformamide, 9 : 1 (w/w). The microfibers were electrospun over the hollow fiber membrane mat for approximately 2 hours on each side, forming a uniform film with a thickness of approximately 0.2 mm.

In module M3, a third layer of silica gel was added on top of the electrospun layer. The silica gel was composed of tetraethyl orthosilicate (TEOS)-cross-linked silica nanoparticles (TM40) at a 3 : 1 ratio (v/v), as described in Mutlu *et al.* (2013).[26] The silica gel solution was sprayed on the electrospun layers to a thickness of approximately 0.26 to 0.39 mm before gelling occurred. A negative control (abiotic) membrane module was also constructed that was identical to module M2 except that the electospun layer did not contain cells.

2.2.1.3 Encapsulation using poly(dopamine) (PDA) and a polymeric sealing coat. An additional set of membrane modules (M4a, M4b, and M5) were created by immobilizing the acetogenic seed culture directly onto the membrane surface using PDA (H8502-25G, Sigma Aldrich, St. Louis, MO). The acetogen layer was followed by an additional polymeric layer to act as a seal to protect the organisms and prevent them from releasing back into the reactor bulk. For these three modules, a 2 g L^{-1} PDA solution was prepared by dissolving dopamine hydrochloride in 10 mM Tris solution (pH 8.5). The bare hollow fiber membrane mats were dip-coated with a thin film of PDA (<50 nm) to provide an adhesive surface for the cells. Defined volumes of a concentrated seed culture were then sprayed onto each side of the PDA-coated surface. After air-drying, M4a and M4b were dip-coated with silica gel. The silica gel was identical to that described in section 2.2.1.2. Module M4a contained approximately 0.2 mg of cell mass, while module M4b contained 0.4 mg of cell mass. For module M5, PVA, containing no cells but otherwise identical to that described above (section

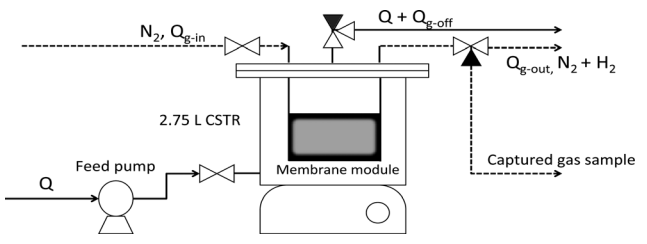

Fig. 2 Schematic of the experimental set-up. Q is the influent liquid flow, $Q_{g\text{-}off}$ the flow rate of gas exiting the reactor, $Q_{g\text{-}in}$ and $Q_{g\text{-}out}$ is the sweep gas flow through the membranes. Note that the solid line refers to the liquid flow and the dashed is the gas flow through and out the membrane module.

2.2.1.1), was cast over the cells to seal the biological layer. Approximately 0.4 mg of cell mass was immobilized on module M5.

2.3. Analytical methods

Gas flow rates were monitored volumetrically using an inverted graduated cylinder and a timer. COD values were measured in diluted samples using Hach HR COD digestion vials (Hach Company, Loveland, CO). The lower detection limit was 20 mg COD L^{-1}. Measurements of total solids (TS) were performed according to Standard Method 2540.[27] Biogas composition was measured using GC-TCD (model 6890; Agilent Technologies, Santa Clara, CA) equipped with a packed column, Supelco molecular sieve 13 × 45/60, 10 ft × 1/8 in × 2.1 mm (Sigma-Aldrich, St. Louis, MO). N_2 was used as carrier gas at 20 mL min^{-1}. A gas sample was taken with a locking gas-tight syringe and 200 μL was injected for measurement.

2.4. Data analysis

The total H_2 production in the reactor is expressed as:

$$Q_{\text{H-tot}} = \varphi_{\text{H-off}} Q_{\text{g-off}} + \frac{\varphi_{\text{H-diss}}}{k_{\text{H}}} Q + \varphi_{\text{H-out}} Q_{\text{g-out}} \quad (1)$$

where $Q_{\text{H-tot}}$ is the total H_2 produced in the reactor, $\varphi_{\text{H-off}}$ is the measured volume fraction of H_2 exiting the reactor, $Q_{\text{g-off}}$ is the flow rate of gas exiting the reactor, $\varphi_{\text{H-diss}}$ is the measured volume fraction of H_2 dissolved in the effluent, Q is the effluent flow rate, k_{H} is the specific dimensionless Henry's law constant, $\varphi_{\text{H-out}}$ is the measured volume fraction of H_2 captured by the membrane, and $Q_{\text{g-out}}$ is the flow rate of sweep gas through the membranes. All flow rates are reported in units of mL day^{-1}.

The performance of the membrane module was evaluated based on the H_2 production/capture rate ($\varphi_{\text{H-out}} Q_{\text{g-out}}$). To calculate the H_2 yield (Y_{H}), the H_2 production/capture rate is normalized to the sugar or hexose content in the feed wastewater (eqn (2)).

$$Y_{\text{H}} = \frac{\varphi_{\text{H-out}} Q_{\text{g-out}}}{C_{\text{hex}} Q} \quad (2)$$

where C_{hex} is the hexose/sugar concentration of the feedstock, Q is the feed flow rate, and Y_{H} is the H_2 capture yield in mL g^{-1} hexose (or mol H_2 mol^{-1} hexose). Additionally, the H_2 capture efficiency of each module (η) is calculated as described in eqn (3).

$$\eta = \frac{\varphi_{\text{H-out}} Q_{\text{g-out}}}{Q_{\text{H-tot}}} \quad (3)$$

Values of H_2 yield from the literature were compared to the values determined here. Eqn (4) was derived from the temperature coefficient (Q_{10}) expression[28] and was used to account for temperature differences among studies in the literature.

$$Y_{22} = \frac{Y_T}{(Q_{10})^{\frac{T-22}{10}}} \quad (4)$$

where Y_T is the observed yield, T is the operating temperature of the study in question, and Y_{22} is the estimated yield at 22 °C. For most biological processes, Q_{10} values between 2 to 3 are used.[28] A value of 2.5 was used in this study.

The contribution of H_2 from the mixed liquor to the membrane was calculated using eqn (5). At steady state, the flux (j, mol $time^{-1}$) of H_2 from the mixed liquor to the membrane lumen can be as described as follows:

$$j = \frac{DH}{l}\left(C_{\text{up}} - C_{\text{down}}\right) \quad (5)$$

where D is the diffusion coefficient of the membrane polymer (m^2 s^{-1}), H (dimensionless) is the partition coefficient between the membrane and adjacent solution (*i.e.*, mixed liquor), l is the membrane thickness, C_{up} is the H_2 concentration upstream of the membrane (*i.e.*, mixed liquor), and C_{down} is the downstream H_2 concentration. For reasons described below, C_{up} was assumed to be the saturation concentration of H_2 gas in water (0.8 mM). In this study, ultra pure N_2 gas was used as sweep gas, thus the concentration of H_2 downstream of the membrane (*i.e.*, lumen) is zero (C_{down} = 0). Therefore, eqn (5) can be simplified as:

$$j = \frac{DH}{l}\left(\frac{C_{\text{g-off}}}{k_{\text{H}}}\right) \quad (6)$$

By assuming that the uncoated polyethylene hollow fibers were stripping H_2 from the bulk liquid saturated with H_2 gas, a "worst-case scenario" ratio of H_2 produced by the encapsulated bacteria compared to that stripped from bulk solution could be calculated. This value provides the maximum stripping that can occur in a given situation and thereby provides the most conservative value for the biologically produced H_2 within the composite membrane. For the polyethylene hollow fibers, D and H values were 4.74 × 10^{-11} m^2 s^{-1} and 1.73 × 10^{-1}, respectively.[29] The membrane thickness and area were 50 μm and 0.015 m^2, respectively.

Results

3.1. Proof-of-concept of the composite bioactive membrane for H_2 production and capture

Results from experiments with modules M1 and M2, used to compare two different immobilization methods and polymer chemistries (*i.e.*, cast PVA and electrospun fibers), are shown in Fig. 3 and 4. M1 was operated for more than 30 days, reaching stable operation and steady H_2 production after a 4 day acclimation period. Operational variables such as

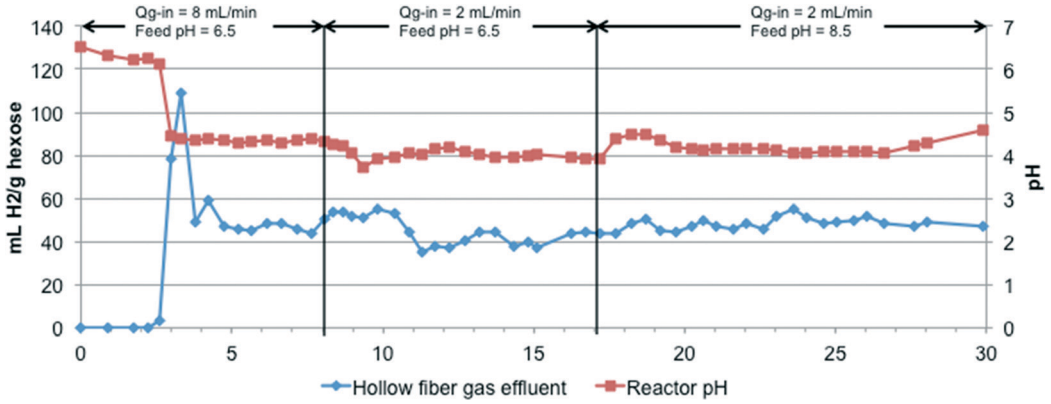

Fig. 3 H_2 yield and reactor pH during experiment with module M1. Changes in N_2 influent flow ($Q_{g\text{-}in}$) and influent feed pH are indicated at the top.

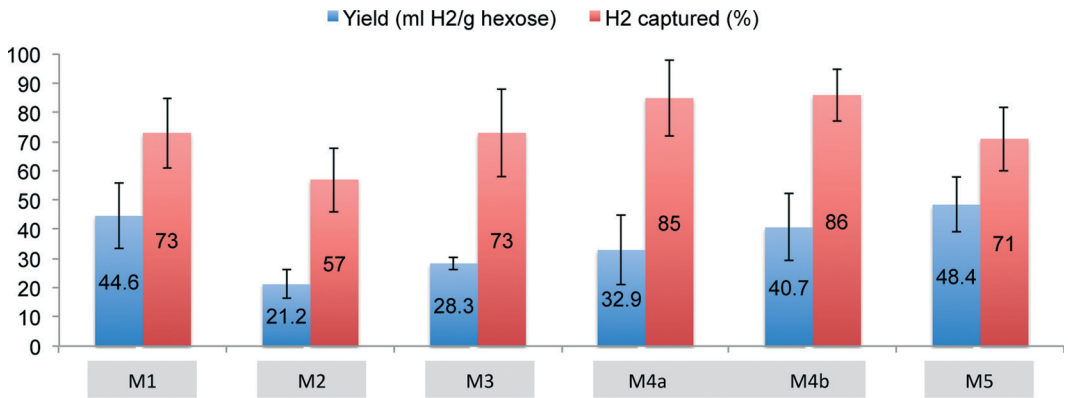

Fig. 4 Summary of H_2 yield and H_2 capture efficiencies of the different membrane modules tested in this study. The bottom boxes indicate the different construction methods and encapsulating medium used. M1 = poly(vinyl) alcohol (PVA) + hollow fibers (HF), M2 = e-spun + HF, M3 = e-spun + HF + silica coat, M4a = HF + 1×(polydopamine (PDA) + cell coat) + silica gel seal, M4b = HF + 2×(PDA + cell coat) + silica gel seal, and M5 = HF + 2×(PDA + cell coat) + PVA seal.

influent pH and $Q_{g\text{-}in}$ were varied between 6.5–8.5 and 2–8 mL min^{-1}, respectively, to identify their effect on membrane performance (Fig. 3). With influent pH held constant, a higher $Q_{g\text{-}in}$ of 8 mL min^{-1}, compared to 2 mL min^{-1}, resulted in a higher H_2 yield ($p < 0.05$). At a constant gas flow rate, a feed pH of 8.5, compared to 6.5, also resulted in a higher H_2 yield ($p < 0.05$). During stable operation, module M1 produced 290.1 ± 59.5 mL H_2 day^{-1} with an average yield of 44.6 ± 11.3 mL H_2 g^{-1} hexose (0.33 ± 0.08 mol H_2 mol^{-1} hexose). H_2 was also produced in the bioreactor and lost with the reactor's liquid effluent, with only 73 ± 12% of the produced H_2 captured by the composite membrane module. Module M1 contained 4.7 mg of encapsulated bacteria, producing approximately 61.6 mL H_2 d^{-1} mg^{-1} biomass.

Module M2, with the electrospun fibers, was operated for more than 30 days with $Q_{g\text{-}in}$ at 8–10 mL min^{-1}. After an acclimation period of 1 week, H_2 generation/capture was observed. During stable operation (DAYS 10–30) the average yield was 21.2 ± 4.8 mL H_2 g^{-1} hexose (0.16 ± 0.04 mol H_2 mol^{-1} hexose) with an average of 132.6 ± 29.3 mL H_2 d^{-1} captured. This was less than that observed in module M1; nevertheless, module M2 contained only 0.3 mg of cells, 6% of the cell mass contained in module M1, suggesting that cell density is an important variable in this system. Interestingly, module M2 produced 442.1 mL H_2 d^{-1} mg^{-1} biomass. This was seven times more H_2 per mg biomass than observed in module M1, indicating that, despite the lower overall quantity of H_2 generated over time, the electrospun system allowed for more H_2 production per mg biomass, perhaps as a result of better viability post-encapsulation or better diffusion of substrate to the cells. Finally, the capture efficiency of module M2 was only 57 ± 11%, resulting in a H_2 concentration of 1.0 ± 0.2% (v/v) in the module off-gas and a large fraction of the produced H_2 lost to the liquid reactor effluent. Compared to module M1, the electrospun fibers in module M2 detached from the hollow fiber mat, resulting in poor contact between the encapsulated acetogens and the hollow fibers.

Experiments with modules M1 and M2 showed that H_2 was lost from the system *via* two mechanisms: diffusion of H_2 out of the module and into the reactor liquid and production of H_2 outside of the bioactive composite membrane as a result of the presence of H_2-producing bacteria in the bulk

solution. Negative control experiments with PVA and electrospun layers did not show H_2 production or capture (see Fig. S2†), clearly demonstrating the advantage of adding specific H_2-producing organisms to the system. Nevertheless, these organisms were able to leak from the bioactive layer and seed the reactor, where the H_2 generated would not necessarily be captured in a system treating actual waste and containing methanogens. Based on the diffusion calculation described above, modules M1 and M2 were stripping H_2 from the reactor mixed liquor to some extent. Indeed, using eqn (6), about 12% and 26%, of the H_2 flux coming into the lumen of modules M1 and M2 respectively, consisted of H_2 stripped from the reactor bulk liquid *via* diffusion into the hollow fibers (Table 1). As stated above, this assumes the bulk liquid was saturated with H_2, an assumption supported by observations of bubble formation in the reactor and GC measurements indicating that these bubbles were comprised primarily of H_2. While not necessarily a problem with the laboratory-scale system, if scaled up and operated in this manner with unsterilized industrial waste, the H_2 produced would be quickly consumed in the bulk reactor liquid reducing overall H_2 production and capture.

3.2. Optimization of the composite membrane module

To address the problems of contact, leakage of bacteria from the membrane, and production of H_2 in/loss of H_2 to the bulk liquid, the composite membranes were modified (module M3) by adding a silica gel sealant layer on top of the electrospun-encapsulated cells. Silica gel was used for this purpose because this material can be easily modified, offering flexibility with respect to porosity, permeability, and surface functionality, thereby maximizing the activity of encapsulated bacteria and enhancing transport of substrates into the gel.[26,30] During 15 days of operation with synthetic high strength waste, the membrane modules produced 173.8 ± 10.2 mL H_2 d^{-1} with a yield of 28.3 ± 2.3 ml H_2 per hexose (0.21 ± 0.02 mol H_2 mol^{-1} hexose). The average H_2 concentration in the out-gas was still low, 1.2 ± 0.1% H_2 (v/v), but the capture efficiency increased to 73 ± 15% (Fig. 4), demonstrating that the sealant layer did improve performance. Nevertheless, it appeared to be difficult to control the quantity of cells isolated in each microfiber during fabrication.

To further optimize performance, a fourth set of membranes (M4a and M4b) was created to control and increase cell density within the membranes. In these modules, cells were directly deposited onto the bare hollow fiber membranes and were encapsulated/sealed from the bulk wastewater *via* a layer of silica gel, as in module M3. An immediate improvement in H_2 production rate, yield, and capture efficiency was observed with these modules (Fig. 4). With 0.2 mg of biomass immobilized in module M4a, 198.8 ± 71.8 ml H_2 per day was produced after 3 days. The yield was also higher, at 32.9 ± 11.9 ml H_2 g^{-1} of hexose (0.24 ± 0.09 mol H_2 mol^{-1} hexose), and the capture efficiency increased to 85 ± 13% (Fig. 3). With double the cell density (0.4 mg), M4b produced 251.6 ± 71.4 ml H_2 per day with a yield of 40.7 ± 11.4 ml H_2 g^{-1} of hexose (0.30 ± 0.08 mol H_2 mol^{-1} hexose), and a capture efficiency of 86 ± 9%. H_2 diffusion calculations showed that the contribution of H_2 from the bioactive layer increased from 83% in M4a to 86% in M4b (Table 1). Both membranes were operated for 15 days.

In spite of the silica gel's robustness in terms of material stability, when applied as a thin film, poor mechanical strength was observed.[31] In wastewater treatment applications this would likely result in the loss of the acetogenic biomass over time. To overcome this problem, module M5 was constructed identically to module M4b, except that PVA was used as a sealant layer rather than silica gel. With 0.4 mg of encapsulated biomass, M5 produced 272.1 ± 37.4 mL H_2 per day, with a yield of 48.4 ± 9.4 mL H_2 g^{-1} hexose (0.36 ± 0.07 mol H_2 mol^{-1} hexose), and a capture efficiency of 71 ± 11%. The contribution of H_2 from the bioactive layer in this case was 87% (Table 1).

M5 demonstrated improved results in terms of H_2 production and capture. Consequently, M5 was tested in dairy production wastewater and sugar beet wastewater to further demonstrate the applicability of the technology to actual waste streams. M5 modules used for these experiments contained biomass acclimated to dairy production wastewater and sugar beet wastewater at 2.0 mg biomass and 4.5 mg biomass, respectively. H_2 production of 272.5 ± 92.0 mL H_2 per

Table 1 Estimated contribution of collected H_2 from the bioactive layer *versus* from diffusion/stripping of the bulk liquid. The bulk liquid was assumed to be at saturation conditions ($C_{H_{2aq}}$ = 0.8 mM @ 22 °C), and the calculated flow of H_2 by diffusion into the membrane is 34.4 mL per day (eqn (6))

Membrane module		Measured flow of total captured H_2 (mL per day)	% H_2 flow from bioactive layer
M1	PVA + HF	290.12	88.1%
M2	e-spun + HF	132.62	74.1%
M3	e-spun + HF + silica coat	173.79	80.2%
M4a	HF + (PDA + cell coat) + silica gel seal	198.78	82.7%
M4b	HF + 2×(PDA + cell coat) + silica gel seal	251.57	86.3%
M5	HF + 2×(PDA + cell coat) + PVA seal	272.14	87.4%
M5 – HRT: 18 hours	HF + 10×(PDA + cell coat) + PVA seal	275.81	87.5%
M5 – HRT: 48 hours	HF + 10×(PDA + cell coat) + PVA seal	143.45	76.0%
M5 – sugar beet waste	HF + 10×(PDA + cell coat) + PVA seal	120.91	100%
M5 – dairy waste	HF + 10×(PDA + cell coat) + PVA seal	272.46	87.4%

day, a yield of 46.0 ± 15.5 ml H_2 g^{-1} hexose (0.34 ± 0.12 mol H_2 mol^{-1} hexose), and a capture efficiency of 79 ± 19% were achieved using M5 in dairy wastewater. M5 in sugar beet wastewater produced 120.9 ± 19.5 mL H_2 per day, 19.1 ± 3.0 mL H_2 g^{-1} hexose (0.14 ± 0.02 mol H_2 mol^{-1} hexose), and captured 99.0 ± 0.2% of the total H_2 produced. Both modules were operated for more than 15 days, and in the sugar beet and dairy wastewater 100% and 87% of the H_2, respectively, was produced by the encapsulated bacteria based on the diffusion calculations. In the case of the sugar beet wastewater, the water in the reactor was not saturated with H_2 (0.01 mM), leading to a negligible contribution from stripping.

Discussion

In addition to providing proof-of-concept data, this study reports a systematic approach to improving the physical characteristics and performance of an experimental technology, a composite bioactive membrane module. Each prototype membrane module proved effective in producing and capturing H_2 from high strength wastewater. Module M5, however, demonstrated clear advantages in terms of yield, H_2 capture efficiency, and the mechanical robustness of the module, resulting in a design potentially suitable for scale-up. To put this technology in context, the results of M5 were compared to other studies that used suspended cultures to produce H_2 from different sources of pretreated waste (Table 2).

Estimated yields at 22 °C in similar studies from the literature, utilizing similar feedstocks, seed cultures, and reactor types, ranged from 45–92 mL H_2 g^{-1} hexose (Table 2). Although the H_2 yields in this study are within this range (48.43 ± 9.41 mL H_2 g^{-1} hexose), the module-based technology proposed herein offers some critical advantages. First, the yield values reported in this study refer to the *captured* H_2 that is readily available for on-site applications (*e.g.*, co-generation), and not to the total H_2 produced in the reactors. While successfully demonstrating H_2 production, previous studies have been hampered by technological limitations that result from the inability to easily capture and remove H_2 from the system.[34,37] Additionally, in these previous studies the need to prevent interspecies H_2 transfer in non-sterile conditions requires operating with pretreated feedstock or at low pH or short retention times, lowering the net process energy balance or resulting in lower H_2 yields.[38] Lastly, many reactor designs for H_2 production are difficult to scale-up from the laboratory to commercial and industrial scales. The proposed technology attempts to overcome these limitations by utilizing a modular system in which the energy required to supply sweep gas to the hollow fiber membrane system is significantly less than sparging[39] and by utilizing encapsulated H_2-producing bacteria to reduce interspecies H_2 transfer and eliminate the need for feedstock pretreatment.

Laboratory studies have demonstrated that a range of industrial waste streams are feedstocks for fermentative H_2 production, including noodle manufacturing waste,[35] rice winery wastewater,[40] filtered leachate of waste biosolids,[41] sugar beet wastewater,[36] palm oil mill effluent,[42] and pig waste slurry.[43] While using suspended growth, previous technologies were designed to build up enough biomass to provide H_2 generation at low HRT. The proposed technology decouples the HRT from the SRT, providing flexibility. At an HRT of 18 hours, the optimized module M5 was able to generate 46.02 mL H_2 g^{-1} hexose (0.34 ± 0.12 mol H_2 mol^{-1} hexose) and 19.15 mL H_2 g^{-1} hexose (0.14 ± 0.02 mol H_2 mol^{-1} hexose) from dairy production and sugar beet wastewater respectively. Even though these values are less than 50% of those reported in other studies for similar substrates,[36,44] they compare favorably to technologies that report the total H_2 production of the bioreactor at higher concentrations of biomass.[45] Indeed, based on the volume of sugar beet wastewater in Minnesota alone, this system, unoptimized, would yield approximately 2630 MW h $year^{-1}$ additional electricity.

This technology is at a very early stage of development and at this time neither material cost nor module manufacture are sufficiently optimized for scale-up. Operational conditions of the reactors also play a key role in the membrane performance. For instance, CH_4, CO_2 and H_2S are likely to be present if the buffering capacity and characteristics of the substrate provides a suitable environment of methanogenic growth. If the organic acids present in the bulk liquid are further degraded to CH_4, the overall production of combustible gas will increase, resulting in a mixed CH_4–H_2 gas stream. Nevertheless, additional cleaning (*e.g.*, wet scrubbing, packed columns) could be necessary to remove H_2S or other

Table 2 Comparison of H_2 yields at 22 °C. Results from similar studies adjust for temperature based on eqn (4). SS indicates sewage sludge, ADS indicates anaerobic digestion sludge, and gs indicates reactors using gas stripping

Carbohydrate substrate	Seed type	Reactor type	Temp (°C)	Yield (mL H_2 g^{-1} hexose)	Estimated yield at 22 °C	Ref.
Glucose	SS	CSTR	36	260	72	32
Sucrose	ADS	CSTR	35	148	45	33
Wheat starch	ADS	CSTR-gs	35	254	77	34
Noodle mfg waste	ADS	CSTR	35	200	61	35
Sugar beet wastewater	ADS	CSTR-gs	32	231	92	36
High strength sewage surrogate	ADS	CSTR	22	48.4	—	This study – M5
Dairy production wastewater	Acclimated ADS	CSTR	22	46.0	—	This study – M5
Sugar beet wastewater	Acclimated ADS	CSTR	22	19.1	—	This study – M5

impurities. In addition, the highest H_2 concentration achieved in the membrane off-gas was 2.3% for M5. This would need to be improved, either *via* the use of vacuum gas collection, metal–organic frameworks for concentrating and storing H_2,[46,47] or improved H_2 production in the bioactive layer. Nevertheless, the results presented with the optimized module M5 are promising and provide another technological opportunity to explore energy-neutral or energy-generating wastewater treatment.

Conclusions

Composite bioactive membrane modules were able to produce and capture H_2 from high-strength synthetic and real wastewaters. This novel approach can potentially overcome many of the problems previously encountered in reactors employing fermentative H_2 production. Indeed, by continuously removing H_2 from the liquid phase, the H_2 partial pressure was maintained below inhibitory values for the acetogenic community in this study. Furthermore, the hollow fiber membranes allowed the off gas to be easily collected, which would facilitate on-site energy generation (*e.g.*, combined heat and power), use in fuel cells, or concentration for industrial use and storage. Although electrospun microfibers appeared to provide more surface area for the diffusion of nutrients and substrate to the encapsulated cells, the density of encapsulated cells was restricted, which in turn restricted the total quantity of H_2 generated.

A multi-layer configuration (*i.e.*, hollow fiber membranes/immobilized cells/sealant layer), together with alternative encapsulation methods (*i.e.*, PDA-immobilized cells) showed promising results in terms of the yield and the H_2 capture efficiency. Future research will focus on increasing the cell density in the bioactive layer, changing the H_2 collection to improve the H_2 concentration in the off-gas (*i.e.*, *via* vacuum), and exploring alternative materials and manufacture protocols to improve scale-up.

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