

ANNUAL REPORT

FY-2013

MINNCOR Industries
Minnesota Department of Corrections

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I am pleased to report on another good year for our organization. We are still very profitable, our offender employment numbers are up significantly, our EMPLOY Program has grown and we have laid the groundwork for a new transition program that will begin in September of FY 2014. This type of success is not something we can or should take for granted. It is in a large part due to the continued hard work, dedication and innovation of MINNCOR staff. Day in and day out your efforts are making our organization one of the best of its kind in the country. Nice job! Thanks for everything you do.

It is also the result of important strategic choices we made several years ago - choices that have put MINNCOR in a strong position to continue to grow profitably, to strengthen our client relationships, and to seize the most attractive opportunities in a very dynamic economy.

Guy Piras,
MINNCOR CEO





The mission of MINNCOR Industries is to provide a safe working environment within the prison system and successfully transition offenders into the community at no cost to taxpayers.

Our vision is to be a customer-driven business that contributes to a safer Minnesota. We believe in sound management that ensures financial self-sufficiency, delivery of quality products on time to build a loyal customer base, efficient reduction of inmate idleness that contributes to a secure prison environment, and work skills training that prepares the offender for release.

ABOUT MINNCOR INDUSTRIES

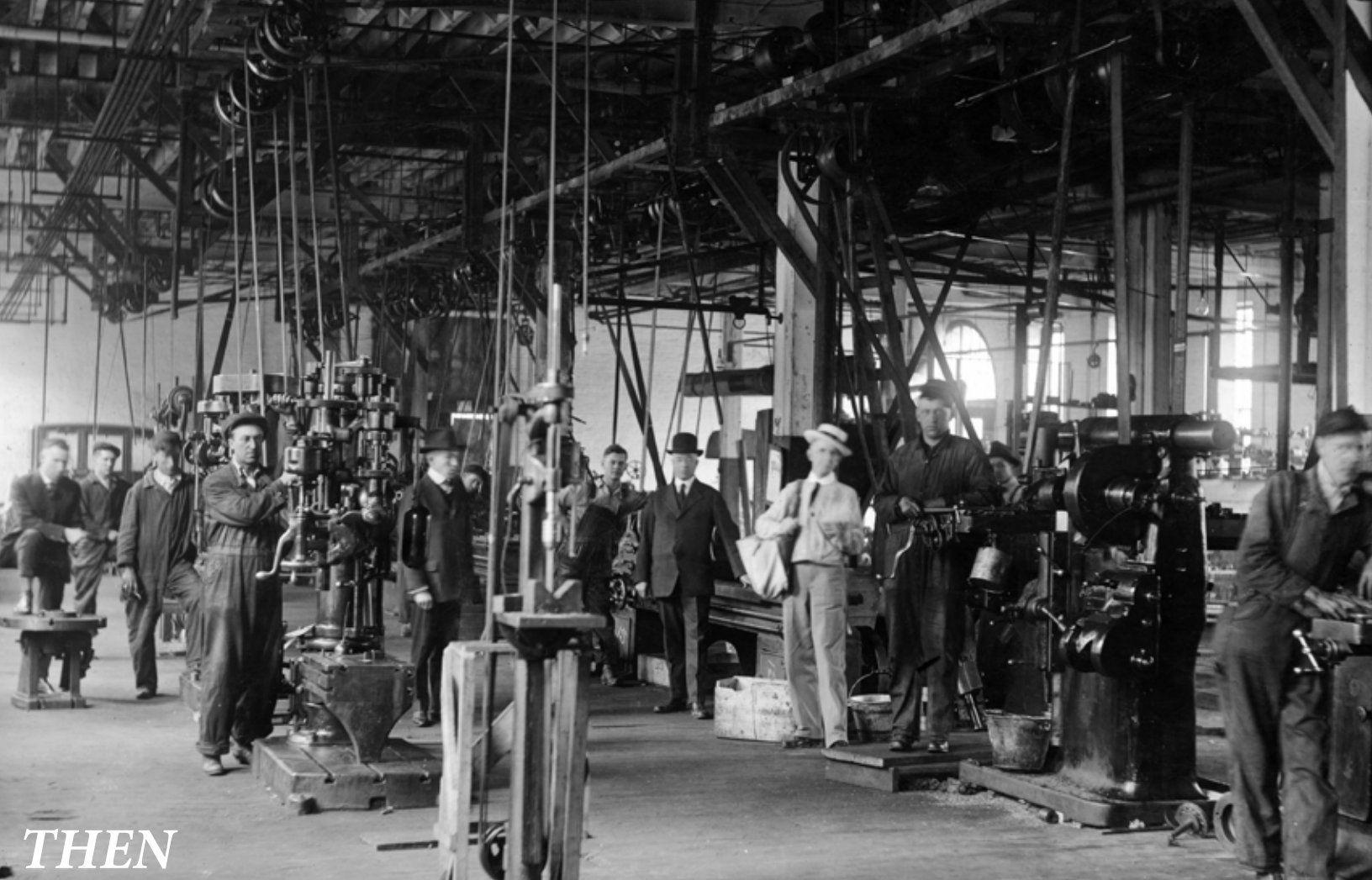
As the Minnesota Department of Corrections (DOC) industry program, MINNCOR Industries maintains a delicate balance of providing works skills training to offenders and premium products to customers while maintaining financial self-sufficiency. Receiving no state subsidies, taxpayer dollars or grants, MINNCOR runs a contemporary, cohesive, self-sufficient business operation, featuring 18 diverse product lines.

MINNCOR Industries was created in 1994 by the Minnesota DOC to consolidate and centralize its individual facility programs into a single statewide business, as well as to increase efficiency and decrease reliance on the state's general fund. MINNCOR exists for the primary purpose of providing offender job skill training, meaningful employment, and teaching proper work habits - without burdening the tax payer. Correctional industries provide a means to minimize offender idleness and reduce costly disruptive behavior, thereby significantly contributing to the maintenance of a safe and secure environment for both staff and offenders.

Financially self-sufficient since FY03, MINNCOR has demonstrated its ability to coordinate and maintain prison industries that are efficient, productive, and safe. Receiving no state subsidies, taxpayer dollars, or grants, MINNCOR offers premium products and services to various markets and industries.

MINNCOR is located in six facilities throughout the state, providing work assignments for over 1300 offenders. Strategically, MINNCOR endeavors to maintain diversification and avoid investing too heavily in any one area. It does not intend to become a dominant competitor in any particular segment. MINNCOR offers state and other government agencies an option for purchasing products through an easier and more efficient process.

MINNCOR Industries is committed to benefiting the State of Minnesota's economy and safety by requiring no state funding and reducing recidivism. Maintaining a balance of offender employment and financial self-sufficiency through diverse business units, MINNCOR benefits the Minnesota correctional facilities, offenders, businesses, and communities.



Today, MINNCOR runs a contemporary, cohesive, self-sufficient business operation featuring 18 diverse product lines. Above is an image of The American Motor Company in the old state Stillwater prison in 1917. Below shows an offender using the welding skills he learned to work on a Department of Transportation snow plow.

YEAR - IN - REVIEW

MINNCOR Industries continues to shine year after year due to the hard work and diligence of the staff and offenders. Between the activities at each one of MINNCOR's facilities, The EMPLOY Program and efforts at St. Paul, MINNCOR had a tremendous year. Below are just a few highlights of Fiscal Year 13.

Quarter 1 Highlights

The Stillwater metal shop increased activity with DOT and DNR, in addition to an expansion with 3M and an opportunity to manufacture clothing drop boxes.

P-lam kitchen cabinets for Cedar-Riverside Housing were constructed and installed.

PIECP Assessment gave a 100% compliance report.



Quarter 2 Highlights

New Continuous Batch Washer was installed at Faribault reducing chemical usage and softener repairs and increasing the quality of linens.

A marketing campaign was developed to find new business development opportunities. Cold calling and follow-up activities were executed resulting in new leads.



Quarter 3 Highlights

A new 3000 square foot showroom was added to St. Paul's location. The space highlights MINNCOR's role with the DOC and showcases new product lines.

New registration printers were installed at Rush City's license division.

Fabric offerings increased with additional vendors.



Quarter 4 Highlights

MINNCOR successfully held an open house to introduce the new showroom to current and potential customers. Over 180 guests attended the two-day event.

Shakopee business units ended the year with excellent results. Net income was 5% greater than that of FY12.

UW-Superior ordered 400 metal collegiate beds.



AN AVERAGE MINNCOR DAY

On any given day, **84** online visitors have made their way to

MINNCOR's website, resulting in over **500** pages viewed daily.

Over **40** sales orders are taken totaling over

\$150,000 a day! MINNCOR

job assignments average **1,317** offenders, some of who helped create

and print **8,745** license plates a day.

THE EMPLOY PROGRAM

270

Number of new participants
enrolled in The EMPLOY
Program during FY13

73%

Employment rate of offenders
released over 1-month

520

Total number of participants
enrolled in The EMPLOY
Program at the end of FY13

The EMPLOY Program helps once-incarcerated individuals succeed on the 'outside' with the main goal of reducing recidivism by focusing on industry skills gained and on the cultivation of soft skills such as work values, ethics, responsibility and communication.

Designed to help offenders locate, gain, and retain employment at a liveable wage, EMPLOY provides incarcerated participants with assistance to enhance their readiness for post-release employment and offers them community support for one full year following release from prison. The program is entirely voluntary and offenders must be qualified before submitting an application for consideration.

EMPLOY Program participants are experienced, skilled workers trained in one or more of 38 different trade areas. The employment skills gained while incarcerated give the participants a distinct advantage in finding quality employment in today's competitive job market.

NEW EMPLOY VENTURES

The EMPLOY Program continues to work hard with new efforts embarked on during FY13... some are explained below.

SUCCESS STORIES

EMPLOY's first ever success story was written about Erin Hatier*, who had worked as a Lead Worker in Shakopee's Textile Shop for four years. She successfully transitioned back into the community and has been gainfully employed since December of 2012.

Erin continues to work full time in sewing and has been promoted to a warehouse manager position at her work. She continues to be successful in her life and in the community.

EMPLOYMENT TRACKING

EMPLOY staff track where its participants are currently employed and found that 35% hold manufacturing positions followed next with 12% in the food service industry. Here is a breakdown of employed participants.

11% - Business Services

11% - Construction

11% - Automotive/Warehousing/etc.

8% - Sales/Telemarketing/Customer Service

6% - Cleaning/Janitorial/Maintenance

6% - Attending School

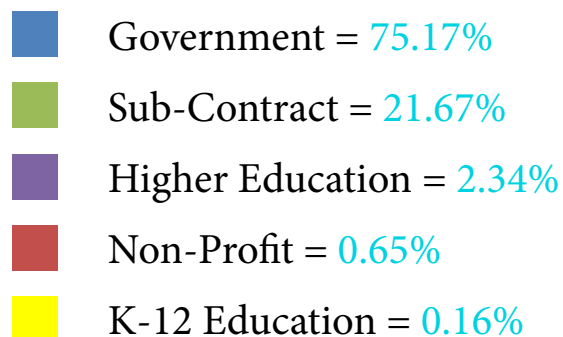
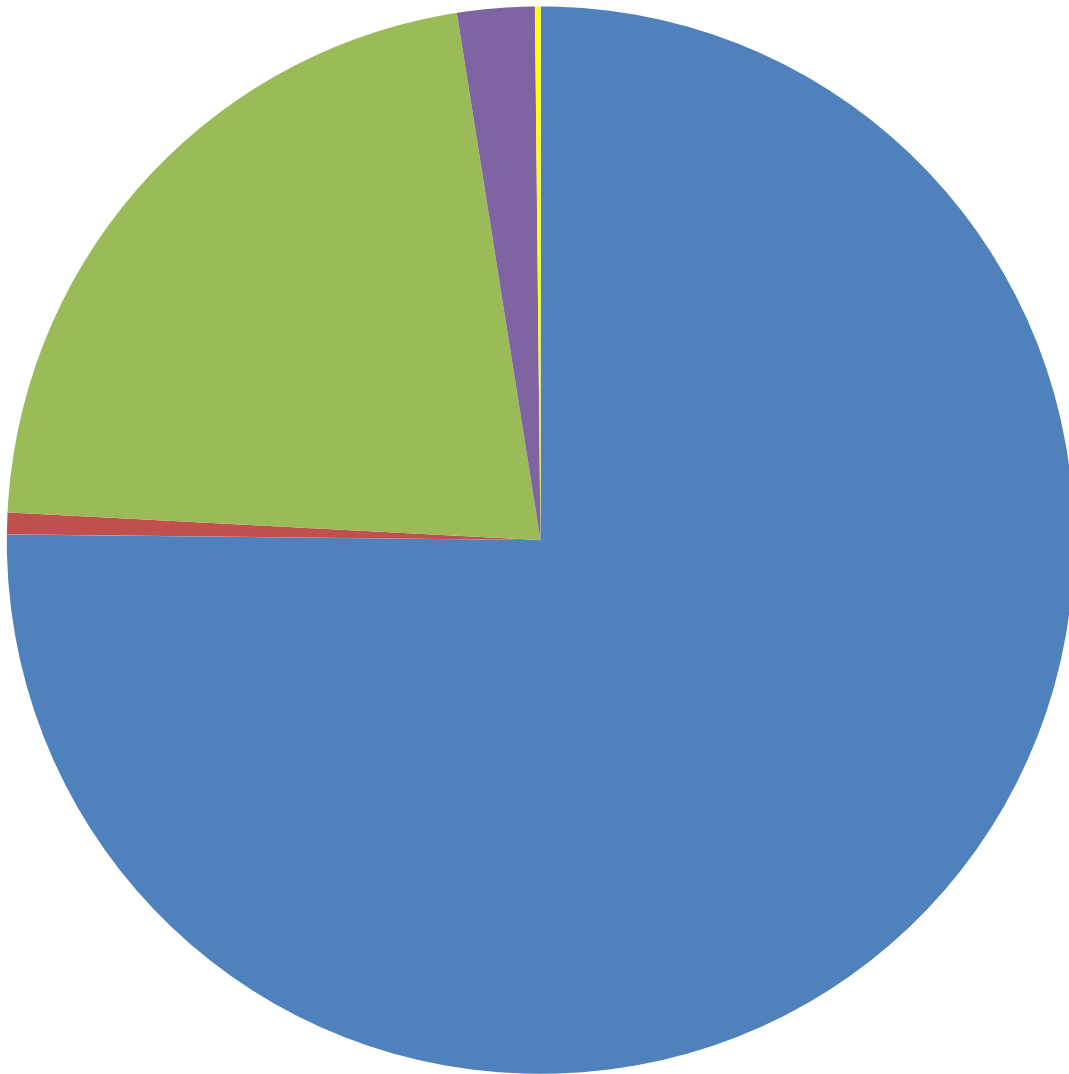
NEWSLETTERS

The EMPLOY Program continues to send out semi-annual newsletters and has added close to 100 new recipients. FY14 goals include adding 85 new participants quarterly.

*name has been changed to protect confidentiality



CUSTOMER SALES FY14 BREAKDOWN



BALANCE SHEET

	<i>FY-2013</i>	<i>FY-2012</i>
<i>Assets</i>		
<i>Current Assets</i>		
<i>Cash</i>	<i>19,334,462</i>	<i>17,065,622</i>
<i>Receivables (net)</i>	<i>3,254,778</i>	<i>6,644,711</i>
<i>Inventory</i>	<i>6,524,244</i>	<i>5,306,281</i>
<i>Prepays</i>	<i>163,858</i>	<i>221,759</i>
<i>Other Current Assets</i>	<i>177,745</i>	<i>182,395</i>
 <i>Fixed Assets</i>	 <i>12,967,124</i>	 <i>12,435,407</i>
<i>Accumulated Depreciation</i>	<i>(7,976,779)</i>	<i>(7,585,509)</i>
 <i>Total Assets</i>	 <i><u>34,445,431</u></i>	 <i><u>34,270,666</u></i>
 <i>Liabilities</i>		
<i>Short Term Liabilities</i>		
<i>Accounts Payable</i>	<i>175,214</i>	<i>344,547</i>
<i>Accrued Liabilities</i>	<i>716,246</i>	<i>1,219,806</i>
<i>Accrued Payroll</i>	<i>532,642</i>	<i>382,968</i>
<i>Total Short Term Liabilities</i>	<i>1,424,102</i>	<i>1,947,321</i>
 <i>Long Term Liabilities</i>	 <i>862,426</i>	 <i>868,038</i>
 <i>Total Liabilities</i>	 <i><u>2,286,528</u></i>	 <i><u>2,815,359</u></i>
 <i>Equity</i>		
<i>Contributed Capital</i>	<i>6,552,957</i>	<i>6,552,957</i>
<i>Retained Earnings</i>	<i>22,891,823</i>	<i>20,070,272</i>
<i>Current Year Net Income</i>	<i>2,714,123</i>	<i>4,832,077</i>
 <i>Total Equity</i>	 <i><u>32,158,904</u></i>	 <i><u>31,455,306</u></i>
 <i>Total Liabilities & Equity</i>	 <i><u>34,445,431</u></i>	 <i><u>34,270,666</u></i>

INCOME STATEMENT

	<i>FY-2013</i>	<i>FY-2012</i>
<i>Sales</i>		
<i>Customer Sales</i>	<i>37,973,620</i>	<i>40,334,716</i>
<i>MINNCOR Sales</i>	<i>575,361</i>	<i>509,863</i>
<i>Sales Returns</i>	<i>(533,476)</i>	<i>(571,553)</i>
<i>Sales Discounts</i>	<i>(4,910)</i>	<i>(25,105)</i>
<i>Customer Restocking Charge</i>	<i>458</i>	<i>0</i>
<i>Sales Write Off</i>	<i>73</i>	<i>(393)</i>
<i>Total Sales</i>	<u><i>38,011,154</i></u>	<u><i>40,247,527</i></u>
 <i>Cost of Goods Sold</i>		
<i>CGS</i>	<i>17,625,805</i>	<i>18,821,565</i>
<i>CGS - Non Inventory</i>	<i>657,805</i>	<i>548,647</i>
<i>Intro Industry CGS</i>	<i>2,465</i>	<i>(363)</i>
<i>Obsolete, Scrap</i>	<i>27,352</i>	<i>42,442</i>
<i>Variances</i>	<u><i>(1,732,585)</i></u>	<u><i>(2,423,049)</i></u>
<i>Total Cost of Goods Sold</i>	<u><i>16,580,841</i></u>	<u><i>16,989,243</i></u>
 <i>Gross Margin</i>	<u><i>21,430,313</i></u>	<u><i>23,258,285</i></u>
 <i>Total Manufacturing Costs</i>	<u><i>11,287,671</i></u>	<u><i>11,019,839</i></u>
 <i>Facility Income</i>	<u><i>10,142,642</i></u>	<u><i>12,238,445</i></u>
 <i>Total G&A Costs</i>	<u><i>7,428,518</i></u>	<u><i>7,406,368</i></u>
 <i>Net Income</i>	<u><i>2,714,123</i></u>	<u><i>4,843,890</i></u>

STATEMENT OF CASH FLOWS

	<i>FY-2013</i>	<i>FY-2012</i>
<i>Cash Flows from Operating Activities</i>		
<i>Receipts from Customers</i>	<i>38,011,154</i>	<i>40,274,527</i>
<i>Payments to Employees</i>	<i>9,862,169</i>	<i>9,735,310</i>
<i>Purchased Services</i>	<i>2,411,817</i>	<i>2,293,513</i>
<i>Depreciation</i>	<i>926,330</i>	<i>911,845</i>
<i>Indirect Costs</i>	<i>824,811</i>	<i>874,444</i>
<i>Payments for Manufacturing Costs</i>	<i>16,580,841</i>	<i>16,989,243</i>
<i>Supplies & Materials</i>	<i>1,194,631</i>	<i>1,147,495</i>
<i>Repairs</i>	<i>303,927</i>	<i>267,971</i>
<i>Other Expenses</i>	<i>5,823,537</i>	<i>5,782,075</i>
<i>Other Income</i>	<i>2,524,839</i>	<i>2,506,120</i>
<i>Gain on Sale of Fixed Assets</i>	<i>8,537</i>	<i>10,970</i>
<i>Investment Earnings</i>	<i>97,657</i>	<i>81,168</i>
<i>Net Income</i>	<i><u>2,714,123</u></i>	<i><u>4,843,890</u></i>
<i>Decreases (Increases) in:</i>		
<i>Accounts Receivable</i>	<i>3,389,933</i>	<i>(1,892,686)</i>
<i>Inventory</i>	<i>(1,217,963)</i>	<i>456,855</i>
<i>Other Current Assets</i>	<i>62,551</i>	<i>(6,737)</i>
<i>Increases (Decreases) in:</i>		
<i>Accumulated Depreciation</i>	<i>391,270</i>	<i>655,943</i>
<i>Accounts Payable</i>	<i>(634,980)</i>	<i>874,631</i>
<i>Accrued Expenses</i>	<i><u>106,148</u></i>	<i><u>(552,962)</u></i>
<i>Net Cash Provided by (used for) Operating Expense</i>	<i><u>4,811,083</u></i>	<i><u>4,3378,934</u></i>
<i>Cash Flows from Capital & Related Financial Activities</i>		
<i>Purchases of Fixed Assets</i>	<i><u>(531,716)</u></i>	<i><u>(275,277)</u></i>
<i>Net Cash Provided by (used for) Capital Activities</i>	<i><u>(531,716)</u></i>	<i><u>(275,277)</u></i>
<i>Cash Flows from General Fund & DOCK Activities</i>		
<i>General Fund Distributions & DOC Initiatives</i>	<i><u>(2,010,526)</u></i>	<i><u>(2,007,887)</u></i>
<i>Net Cash to General Fund & DOC Activities</i>	<i><u>(2,010,526)</u></i>	<i><u>(2,007,887)</u></i>
<i>Net Increase (Decrease) in Cash & Cash Equivalents</i>	<i><u>2,268,840</u></i>	<i><u>2,095,771</u></i>

NOTES ON THE FINANCIAL STATEMENTS

NOTE 1 NATURE OF THE BUSINESS.

MINNCOR, as a division of the Minnesota Department of Corrections, develops and markets premium products and services to various markets and industries. In addition, MINNCOR will provide contract-manufacturing services to companies to fulfill their manufacturing needs. MINNCOR Industries strives to provide a safe working environment within the prison system and successfully transition offenders into the community at no cost to taxpayers.

MINNCOR's vision is a customer-driven business model that contributes to a safer Minnesota by providing sound management, quality products, reduction of inmate idleness, offender transition services, and work skills' training that prepare offenders for release into the community. MINNCOR operates through a State Enterprise fund, which is a set of self-balancing accounts comprised of assets, liabilities, equities, revenues and expenses. Beginning with Fiscal Year 2003, MINNCOR has continued to be self-sufficient receiving no appropriations, grants or subsidies from the State of Minnesota, or the Department of Corrections.

NOTE 2 SUMMARIES OF SIGNIFICANT ACCOUNTING PRINCIPLES.

Principles of Consolidation

The consolidated financial statements include the accounts of all the individual business units. All intercompany transactions and profits are eliminated in the consolidation.

Cash and Cash Equivalents

Cash and Cash equivalents are invested by Minnesota Management and Budget and State Board of Investments.

Inventory Valuations

Inventories are valued at a Weighted Average Cost. MINNCOR produced merchandise placed in service to support laundry rental operations is amortized over the estimated useful lives of the inventory items on a straight-line depreciation basis, which results in a matching of the cost of the merchandise with the revenue generated by the merchandise. Estimated lives of this merchandise are in a service range of 11 months to 36 months. In establishing estimated lives for merchandise in service, management considers historical experience, and the intended use of the merchandise.

Property, Plant and Equipment

Property, plant and equipment are stated at cost. Depreciation is charged to operations using the straight-line method over the assets estimated useful lives, ranging from 20 years for buildings, to 3 – 10 years for machinery and equipment and computers.

Expenditures for repairs and maintenance are charged to expense, as incurred. Expenditures for major renewals and betterments which significantly extend the useful lives of existing plant and equipment, are capitalized and depreciated. Upon retirement or disposition of plant and equipment, the cost and related depreciation are removed from the accounts and any resulting gain or loss is recognized in income.

Revenue Recognition

MINNCOR recognizes revenue as services are performed, or on product sales at the time of shipping.

NOTE 3 COMPENSATING ABSENCES

The liability of the employee's rights to receive compensation for future absences when certain conditions are met has been accrued and recognized in the financial statements according to the Governmental Accounting Standards Board (GASB) Statement Number 16.

Compensated absences are classified as current and non-current. Actuarial determined percentages determine what portion of the liability is current. For Fiscal Year 2013, 7.26% of vacation leaves, and 16.70% of vested severance is classified as current. 100% of compensatory time is also classified as current. The remaining balance, as well as 55% of non-eligible severance pay is classified as non-current.

NOTE 4 SIGNIFICANT ACCOUNT VARIANCES

In FY 2013 MINNCOR paid \$1,410,526 in DOC Expenses not related to Minncor activities. These DOC expenses incurred include re-entry/transition programs, education costs for offenders.

Mandated by Minnesota Laws of 2011, 1st Special Session, Chapter 1, Article 1, Sec. 15, Subd. 5(a), MINNCOR transferred \$600,000 to the State General Fund in Fiscal Year 2013, which affected retained earnings on the Fiscal Year 2013 financial statements.