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# **Inspector of Mines**





INSPECTOR OF MINES Barry D. Lesar

OFFICE St. Louis County Ga Highway 135 Virginia, Minn. 55

PHONE: 218-742-9840

#### The

ANNUAL REPORT of the INSPECTOR OF MINES St. Louis County, Minnesota

\* \* \* \* \* \* \* \* \* \* \* \* \* \*

#### **INSPECTOR OF MINES**

Barry D. Lesar 329 Viking Drive Hoyt Lakes, Minnesota 55750 HOME PHONE: 218-225-3203 OFFICE PHONE: 218-742-9840 MOBILE UNIT: CD-28 E-MAIL: lesarb@co.st-louis.mn.us Fax: 218-741-7832

ASSISTANT MINE INSPECTOR Stanley J. Rojeski, Jr. 4554 Vermilion Trail Gilbert, Minnesota 55741 HOME PHONE: 218-865-6945 OFFICE PHONE: 218-742-9842 MOBILE UNIT: CD-27 ASSISTANT MINE INSPECTOR Paul T. Wier 2211 Station 44 Road

2311 Station 44 Road Eveleth, Minnesota 55734 HOME PHONE: 218-744-2806 OFFICE PHONE: 218-742-9843 MOBILE UNIT: CD-20

#### **ASSISTANT MINE INSPECTOR**

Terrance M. O'Neil 616 S. Main Street, Box 294 Biwabik, Minnesota 55708 HOME PHONE: 218-865-6978 OFFICE PHONE: 218-742-9841 MOBILE UNIT: CD-14

OFFICE AT ST. LOUIS COUNTY GARAGE 7823 HIGHWAY 135 EAST Virginia, Minnesota 55792 PHONE: 218-742-9840

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#### THE ST. LOUIS COUNTY BOARD OF COMMISSIONERS

District 1	Dennis Fink, Duluth, Minnesota
District 2	Steven O'Neil, Duluth, Minnesota
District 3	William J. Kron, Duluth, Minnesota
District 4	Mike Forsman, Ely, Minnesota
District 5	Peg Sweeney, Gnesen Township, Minnesota
District 6	
District 7	Steve Raukar, Kelly Lake, Minnesota

#### December 31, 2007

#### THE HONORABLE BOARD OF COMMISSIONERS ST. LOUIS COUNTY COURT HOUSE DULUTH, MN 55802-1202

Dear Chairman Forsman, and Fellow Commissioners:

The Annual Report of the Inspector of Mines for the year 2007 is herewith submitted.

While the mining industry in northern Minnesota was marred by tragedy twice in the past year, with the fatalities at United Taconite and Arcelor Mittal, the overall condition of the industry has been strong for the third year in a row. With the continued work to bring the Polymet project at the old Erie Mining Company plant site on line, and the building of the Mesabi Nugget Project outside Aurora, along with the progress of the M. I. S. Project in Itasca County, the future of mining in St. Louis and Itasca counties holds much promise for our area and our state.

The total employment for the year was 3,724 and these people worked a total of 7,659,017 manhours.

There was no natural ore shipped and 38,041,615.6 tons of taconite pellets shipped from these mines. There were 74,930,725 tons of stripping and waste removed from these mines.

Inspections and visits for 2007 were as follows: Approximately 722 inspections, visits and investigations were made to the operating and non-operating mines. There was 2 fatalities and 13 lost time or serious accidents reported.

Acknowledgement and appreciation is extended to both Labor and Management for their continued interest, efforts and cooperation in the field of safety and health throughout the mines and plants in St. Louis and Itasca counties.

Respectfully submitted,

Bang D. Tem

Barry D. Lesar Inspector of Mines St. Louis County

Excerpts from the Law On

#### **INSPECTOR OF MINES**

#### CHAPTER 180

#### **MINNESOTA STATUTES**

#### **SECTION 180.03**

#### SUBDIVISION 1

#### INSPECTIONS

The duties of the inspector of mines shall be to visit in person or by assistants all the working mines of the inspector's county at least once every 90 days and oftener if requested so to do as hereinafter provided, and closely inspect the mines so visited and condemn all such places where the employees are in danger from any cause, whether resulting from careless mining or defective machinery or appliances of any nature. The inspector shall compel the erection of a partition between all shafts where hoisting of ore is performed, and where there are ladder ways, where workers must ascend or descend going to and from their work. In case the inspector of mines shall find that a place is dangerous from any cause, as is aforesaid, it shall be the inspector's duty immediately to order those engaged in the work at that place to quit work, and notify the superintendent, agent, or person in charge to secure the place from existing danger, which notification or order shall be in writing, clearly define the limits of the dangerous place, and specify the work to be done or change to be made to render the same secure, ordinary mine risks excepted. It shall be the duty of the inspector of mines to order the person, persons, or corporation working any mine, or the agent, superintendent, lead supervisor, or other person having immediate charge of the working of any mine, to furnish all shafts, open pits, caves, and chutes of such mine where danger exists with some secure safeguard at the top of the shaft, open pit, cave, or chute, so as to guard against accidents by persons falling therein or by material falling down the same, also a covering overhead on all the carriages on which persons ascend or descend up and down the shaft, if in the inspector's judgment it shall be practicable and necessary for the purpose of safety.

# SUMMARY OF STATISTICS

# MINES OF ST. LOUIS COUNTY, MINNESOTA

# 2007

Number of Mining Companies	
Number of Mines in Operation	6
Number of Plants in Operation	
Number of Wash Plants	0
Number of Mines Inactive	285
Number of Abandoned Mine Shafts	64
Total Number of Mines and Plants	291
Total Pellets Shipped	38,041,615.6
Total Ore Shipped	
Taconite Mined	130,667,122
Stripping and Waste Removal, Tons	74,930,725
Total Material Moved, Tons Estimate	205,597,847
Total People Employed	
Number of Fatal Accidents, Open Pit	2
Number of Fatal Accidents, Plant	0
Total Number of Fatal Accidents	2
Fatalities per 1,000 People Employed	0.54
Number of Lost-time and Time Charged Accidents	
Total Number of Man-hours Worked	
Number of Visits, Inspections and Investigations	

# LABOR CLASSIFICATION AND HOURLY RATES

Shift Difference: Sunday 11/4	4 Time
Afternoon	\$0.30
Night	\$0.45

# 2007 WAGE RATES INCENTIVE INCLUDED

Labor Grade	Wage Rate
1	19.301
2	
3	23.481
4	24.765
5	26.378

Due to Contractual changes the wage structure has changed significantly in recent years resulting in fewer job classes. This is one example of the several different pay schedules presently in effect.

			······				
YEAR	MINES	TONS SHIPPED	EMPLOYED	INJURED	FATALS	FAT/1000	WAGES
E I	NIV VIV	Į I	M	R	LA -	LA :	NA
				_		5.44	2.110
1905-10 1910-11	(Averag	le per year)	13,320 19,918		73 78	3.91	2.640
1911-12			15,286		51	3.31	2.575
1912-13			16,048		44	2.74	2.705
1913-14			16,000		43	2.59	2.310
1914-15			11,430		24	2.10	2.421
1915-16			14,639		34	2.32	2.923
1916-17		· · ·	14,779		22	1.51	3.391
1917-18	(Sliver (	Cave Disaster)	15,307		60 33	3.92 2.32	4.347 5.645
1918-19 1919-20	114	25,349,924	14,212 14,121		36	2.52	6.010
1920-21	102	27,165,386	12,043		26	2.16	6.037
1921-22	84	13,398,525	9,688		24	3.48	4.062
1923	90	33,147,517	11,896		27	2.27	5.076
1924	75	22,808,875	11,538		21	1.82	5.144
1925	76	29,077,679	10,180		18	1.77	5.126
1926	66	32,583,943	9,225		15	1.63	5.283
1927	70 59	28,052,363	9,038 8,022		22 9	2.43 1.12	5.305 5.230
1928 1929	57	29,704,774 35,680,720	8,008		17	2.12	5.340
1930	50	25,196,155	7,752		13	1.68	5.280
1931	32	12,270,886	4,824		4	0.83	5.260
1932	30	1,773,750	2,243		2	0.89	4.308
1933	35	10,809,167	2,843		1	0.35	4.433
1934	42	11,781,226	4,272		2	0.47	4.830
1935	40	13,703,715	4,079		6 6	1.47 1.28	5.060
1936 1937	. 42 52	23,322,975 36,536,326	4,694 6,356		5	0.79	4.800 6.200
1938	38	10,976,760	3,773		4	1.06	5.816
1939	43	24,156,258	4,589		3	0.65	6.080
1940	47	36,493,781	5,547		1	0.18	6.400
1941	63	45,874,218	7,097	60	5	0.70	6.820
1942	60	53,923,635	8,101	107	14	1.70	7.030
1943	62	51,753,320	9,597	156 247	7 6	0.73 0.64	7.440 7.750
1944 1945	66 56	50,532,679 47,544,509	9,390 8,495	175	12	1.41	7.720
1946	60	38,380,361	7,100	167	6	0.84	7.720
1947	79	47,293,918	8,715	153	9	1.03	8.720
1948	80	52,020,563	10,286	178	5	0.49	9.480
1949	94	42,406,528	9,680	187	7	0.72	9.480
1950	109	48,671,966	10,257	159	4	0.38	10.480
1951	116	60,249,538	11,884	188	8	0.66	10.480
1952	122	48,192,132	10,838	160 215	2 4	0.18	11.480
1953 1954	122 121	60,776,174 49,845,118	12,079 9,925	215 157	4 4	0.33 0.40	12.160 12.560
1954	121	36,137,304	9,925 10,381	151	2	0.40	14.850
1956	127	44,493,944	11,017	134	6	0.54	17.560
1957	124	50,093,275	12,804	144	6	0.47	17.560
1958	90	30,495,093	10,250	83	0	0.00	18.400
1959	89	16,055,353	9,256	93	4	0.43	22.480

YEAR	MINES	TONS SHIPPED	EMPLOYED	INJURED	FATALS	FAT/1000	WAGES
1960	95	39,526,879	11,797	132	2	0.16	22.430
1961	85	33,169,291	9,200	51	4	0.43	22.430
1962	46	23,269,349	8,676	57	1	0.11	22.430
1963	61	35,255,178	7,671	30	2	0.26	22.430
1964	42	39,115,088	8,102	26	1	0.12	22.430
1965	54	40,891,345	8,305	53	0	0.00	22.430
1966	49	44,412,473	9,445	56	4	0.43	22.430
1967	51	41,216,870	8,825	52	4	0.44	23.760
1968	53	43,078,879	9,125	55	2	0.22	25.640
1969	51	34,628,234	9,394	58	0	0.00	27.430
1970	49	33,648,268	9,631	71	5	0.52	28.520
1971	50	32,687,511	9,441	58	0	0.00	32.480
1972	46	35,100,156	9,431	63	0	0.00	34.096
1973	47	46,076,814	10,131	58	4	0.40	35.352
1974	49	51,745,763	10,667	60	1	0.09	44.360
1975	51	45,394,814	10,864	71	0	0.00	45.842
1976	52	41,425,833	11,514	77	1	0.09	47.368
1977	24	26,556,566	10,840	82	2	0.19	56.682
1978	26	50,806,547	13,056	138	1	0.08	64.344
1979	26	54,530,338	13,267	164	0	0.00	70.832
1980	18	42,076,497	11,441	107	1 0	0.09	80.112 89.472
1981	12	47,300,056	11,630 7,626	96 44	0	0.00 0.00	94.192
1982	11 9	22,335,570	7,626 5,935	44 50	2	0.00	84.192 84.19
1983 1984	9	26,843,983 30,463,941	6,305	55	0	0.00	87.39
1985	9	31,948,722	5,539	29	0	0.00	90.60
1986	9.	26,608,768.51	5,250	33	0	0.00	94.19
1987	9	30,063,909	4,857	26	1	0.21	94.19
1988	9	37,250,242.97	4,546	41	1	0.18	94.19
1989	9	38,421,803	5,664	55	2	0.35	94.19
1990	9	41,441,888	6,379	40	1	0.16	94.19
1991	10	38,420,014	6,468	49	0	0.00	94.19
1992	10	37,684,439	6,325	110	0	0.00	106.94
1993	9	39,338,920	5,953	133	0	0.00	106.94
1994	9	43,976,323.01	6,051	97	1	0.17	93.936
1995	9	47,030,820.33	6,005	87	0	0.00	97.936
1996	8	46,144,620.64	6,032	96	0	0.00	101.936
1997	8	46,978,014	6,129	84	0	0.00	103.616
1998	8	46,862,734	5,962	114	1	0.17	105.936
1999	9	43,136,042	5,633	99	0	0.00	105.936
2000	9	44,806,128	5,610.7	77	1	0.18	109.936
2001	8	34,144,559.29	4,212	60	0	0.00	113.936
2002	8	39,087,907	4,036	60	0	0.00	113.936
2003	8	35,282,267	4,177	35	0	0.00	121.936
2004	8	42,059,597	3,444	24	0	0.00	145.384
2005	8	40,464,088.92	3,568	29	0	0.00	178.40
0000		00 017 070	0 714	4.4	-		erage/Day
2006	7	39,617,873	3,714	14	1	0.27	178.40 orago Day
2007	7	38,041,615.6	3,724	13	2	0.54	erage Day 187.848
2007	7	30,041,015.0	5,724	10	۷.		

	NUM	ORE SHIPP	PED FROM MINES	ta Statutes 180) 5, TONS OF STR	IPPING REMONUS COUNTY,	/ED MINNESOTA		
	MINES AND SUPERINTENDENTS	TONS OF NATURAL ORE SHIPPED	TONS OF TACONITE PELLETS SHIPPED	TOTAL TACONITE MINED	TONS STRIPPING WASTE *	AVG. NO. PEOPLE EMPLOYED PLANTS/PITS	MAN HOURS	MONTHS WORKED
	Operations Manager							
Page 7	Jack Tuomi - VP & General Ma Keewatin Taconite Co. Itaso	Pellets - Tonnages in Long nager Concentra a Co. Production is Co. Production Production	Tons	15,614,518 18,469,209 0	13,614,548 9,904,895 0 Shops, Ware	505 Mine 150 Plant 146 house & Misc. 111	991,046 312,088 305,448 231,563	12 12 12
	Ed Latendresse, Manager S	hipped From Plant	7,438,450	26,933,575	21,292,944	706	1,390,950	12
	ARCELOR - MITTAL STEEL US MINORCA MINE, INC. Minorca Mine All Tonna J.H. Holmes, Vice President, C	ages in Long Tons	60,442 - chips 2,634,534 - Flux 2,694,976 - Total	8,410,874	7,171,101	336	726,374	12

REPORT TO COUNTY INSPECTOR OF MINES (Minnesota Statutes 180) ORE SHIPPED FROM MINES, TONS OF STRIPPING REMOVED NUMBER OF PEOPLE EMPLOYED, MINES OF ST. LOUIS COUNTY, MINNESOTA YEAR ENDING DECEMBER 31, 2007								
MINES AND SUPERINTENDENTS	TONS OF NATURAL ORE SHIPPED	TONS OF TACONITE PELLETS SHIPPED	TAC	OTAL ONITE NED	TONS STRIPPING WASTE *	AVG. NO. PEOPLE EMPLOYED PLANTS/PITS	MAN HOURS	MONTHS WORKED
NORTH SHORE MINING COMPANY All To Babbitt, Silver Bay M. Mlinar, General Manager	nnages in Long To	ons 4,517,847	-	14,731,470	11,421,124	515	1,082,011	12
USX CORPORATION S. Coleman, Gen. Mgr. Minntac Plant, Mt. Iron All Tonn	ages in Gross Tor	ls 13,510,626	4	16,507,466	11,526,113			
Minntac Mine					Mine, Crus	hing - 456	951,806	12
Minntac Plant			Conce	ntrating, Agg	lomerator Operat	ions - 374	780,905	12
Shop, Warehouse, & Miscellaneous Mai			intenance, Tech. Services, Administration - 425 886,826			12		
TOTALS		38,041,615.6	1:	30,667,122	74,930,725	3,724	7,659,017	12
TOTAL RAW ORE								
TOTAL RAW ORE AND PELLETS		38,041,615.6 7	ONS		TURAL ORE 1	30,667,122 TON	IS	

	REPORT TO COUNTY INSPECTOR OF MINES (Minnesota Statutes 180) ORE SHIPPED FROM MINES, TONS OF STRIPPING REMOVED NUMBER OF PEOPLE EMPLOYED, MINES OF ST. LOUIS COUNTY, MINNESOTA YEAR ENDING DECEMBER 31, 2007						
	NON-FERROUS MINES AND SUPERINTENDENTS	TONS OF PRODUCT SHIPPED	TOTAL ORE MINED	TONS STRIPPING WASTE *	AVG. NO. PEOPLE EMPLOYED PLANTS/PITS	MAN HOURS	MONTHS WORKED
Page 9							
	TOTAL MATERIAL MOVEMENT FERROUS AND NON-FERROUS   * - Total Tonnage of both waste rock and overburden removed to expose the ore body ** - Tonnage Used to Determine Total Production Shipped for the year						

# MINING COMPANIES, MINE OPERATIONS, SAFETY PERSONNEL AND OTHER AGENCIES

# **KEEWATIN TACONITE**

One Mine Road P.O. Box 217 Keewatin, Minnesota 55753 Phone: 218-778-6521

Scott Coleman	General Manager
Mike Rhoads	Plant Manager
Jeremy Smolich Ar	ea Manager - Plant Operations & Maintenance
John Skube	Labor Relations
Laurie Potter	Manager, Safety & I.H.s
Scott Karpinen	Sr. Staff Supervisor of Safety & I.H.
Jerry Orrell	Staff Supervisor, Safety & I.H.
William Getty	Area Manager, Electrical & Mine Maintenance

#### \* \* \* \* \* \*

#### UNITED TACONITE LLC

P.O. Box 180 Eveleth, MN 55734 Phone: 218-744-7800

Jack Tuomi	General Manager
Santi Romani	Area Manager, Plants
Mike Smith	Area Manager, Mine
Todd Davis	Area Manager, Technical Services
Bryan Wittman	Area Manager, Financial Control
John Baxter	Area Manager, Human Resources
Richard Stewart	Area Manager, Materials
Lyle Johnston	Area Manager, Maintenance
Dave Evans	Area Manager, Safety
Jason Aagenes	Section Manager, Environmental

#### HIBBING TACONITE COMPANY P.O. Box 589

Hibbing, Minnesota 55746 Phone: 218-262-5950

E.M. Latendresse	General Manager
S.G. Rogers	Area Manager - Technical Services
T.S. Tomsich	Sr. Area Manager - Financial Control
J.T. Croswell	Sr. Area Manager - Mining
P.A. Carlson	Area Manager - Plants
D.A. Weiberg	Area Manager - Maintenance
D.G. Pollock	Area Manager - Materials
J.C. Tamminen	Area Manager - Mine Maintenance
K.K. Eggert	Area Manager - Information Technology
E.G. Bryant	Sr. Area Manager - Human Resources
A.J. Bakk	. Section Manager - Safety & Loss Control
A.J. Hayden	Section Manager - Environmental

\* \* \* \* \* \*

# **MESABI NUGGET**

P.O. Box 235 Hoyt Lakes, Minnesota 55750 Phone: 218-225-6000

Steve Rutherford	Operations Manager
Jeff Hansen	Engineering Manager
Tom Lutes	Mining Manager

# ARCELOR MITTAL MINORCA MINE, INC.

5950 Old Hwy. 53 P.O. Box 1 Virginia, Minnesota 55792 Phone: 218-749-5910 Fax: 218-749-3420

# DIRECTORS

Louis Schorsch, Michael Rippey

# **ARCELOR - MITTAL MINING OFFICERS**

Mark Whalen President Michael Rippey Executive Vice President Leonard Chuderewicz Executive Vice President, Operations Daniel Mull Executive Vice President, Sales & Marketing John Brett Vice President, Corporate Planning and Analysis Mathew Bernstein Vice President, Strategic Planning & Analysis Jonathan H. Holmes Vice President, Operations Om Mandhana Vice President, Procurement Greg Ludkovsky Vice President, Human Resources Vaidya Sethuramen Vice President, Finance & Chief Account Officer Thomas A. McCue Treasurer William Mundell Assistant Treasurer
William Mundell Assistant Treasurer
G. Craig Birchette Assistant Secretary Marc R. Jeske Assistant Secretary

# SECTION MANAGERS

Richard Aaseng	
William Bond Division Manager - E	Business & Operating Technology
Gerald Golobich Manager - H	uman Resources/Labor Relations
Scott Harrison	Manager - Pit
Karla Heritage - McKenzie	Manager - Safety
Thomas Cossalter	Manager - Purchasing
Alvis Pace	Controller

\* \* \* \* \* \*

# NORTHSHORE MINING COMPANY

10 Outer Drive Silver Bay, Minnesota 55614 Phone: 218-226-4125

M. Mlinar	General Manager
M. Buckley	Area Manager, Technical Services
	. Area Manager, Silver Bay Power & Energy
C. Viola	Area Manager, Finance Control
T. Nanti	Area Manager, Silver Bay Operations
J. Sandstrom	Area Manager, Railroad
K. Kerschen	Area Manager, Human Resources
S. Acker	Area Manager, Materials
	Area Manager & Loss Control
D. Scamehorn	Area Manager, Maintenance
S. Blood	Silver Bay, Plant Safety Representative
M. Strand	Silver Bay, Plant Safety Associate

#### NORTHSHORE MINING BABBITT MINE BABBITT, MINNESOTA 55706 Phone: 218-827-2101

J. Korpi ...... Area Manager, Babbitt Mine C. Wills ..... Section Manager, Maintenance D. Halverson ..... Section Manager, Engineering D. DeBeltz ..... Mine Safety Representative L. Rasmussen ..... Mine Safety Associate

# USS, A DIVISION OF USX CORPORATION

Minnesota Ore Operations General Office - Mt. Iron, Minnesota 55768 Phone: 218-749-7200

Scott Coleman	General Manager
John Skube	. Manager - Employee Relations

#### ORE OPERATIONS

Ray Luoma	Division Manager - Maintenance Services
Bruce Kniivila	Division Manager - Mining, Crushing
Laurie Potter	Manager - Safety & I.H.
Greg Yanief Divi	sion Manager, Concentrator & Agglomerator
Bob Youngman	Staff Supervisor - Safety & I.H.
Kent Swanson	Staff Supervisor - Safety & I.H.
John Zupin	Staff Supervisor - Safety & I.H.
	* * * * * *

# POLYMET MINING

P.O. Box 475 6500 County Road 666 Hoyt Lakes, MN 55750

#### OFFICERS

William Murray	Chairman of the Board
Joseph Scipioni	President and Chief Executive Officer
Douglas Newby	Chief Financial Officer
Phillip Brodie-Hall Executive	e Vice President - Project Construction
Gaston Reymanants	Vice President - Marketing
Latisha Gietzen Vice	President of Public, Government and
	Environmental Affairs

#### STAFF

James Tieberg	Division Manager - Mining
Don Hunter	Area Manager - Mine Development
James Scott	Senior Manager - Environmental Permitting
Richard Patelke	Senior Geologist
Dave Draves	Site Controller
Steve Devaney	Manager - Procurement

#### \* \* \* \* \* \*

# **ALWORTH LAND & IMPROVEMENT COMPANY**

1605 Alworth Building 306 W. Superior Street Duluth, Minnesota 55802 Phone: 218-722-0816

R.K. Prescott	Chairman
Nicholas B. Alworth	Vice Chairman
Steven G. LaFlamme	President
Roger D. Wedin	Executive Vice President
George W. Kratzner, II	Treasurer
Thea M. Littler	Secretary

#### \* \* \* \* \* \*

#### THE AMERICAN IRON ORE ASSOCIATION

11 E. Superior Street Suite 514 Duluth, MN 55802 Phone: (218) 722-7724 FAX: (218) 720-6707 www.aioa.org

Anne Glumack ..... Interim Director

#### CONGDON MINERAL MANAGEMENT INC.

1910 East 8th Avenue P.O. Box 650 Hibbing, Minnesota 55746 Phone: 218-262-6127

John P. Congdon	President
David C. Adams	Vice President
David C. Dudley	. Vice President, Secretary, Treasurer
David G. Meineke	Vice President
Susan K. Milani	Assistant Treasurer
Bethany J. Hooper	Assistant Secretary
	* * * * *

#### **EVELETH FEE OFFICE, INC.**

301 McKinley Avenue P.O. Box 521 Eveleth, Minnesota 55734-0521 Phone: 218-744-4646 Fax: 218-744-2149

Daniel L. England	President
Thomas J. Malkovich	Vice President/Manager of Mines
Beverly A. Saranpaa	Administrative Assistant
* * * * *	

#### **GREAT NORTHERN IRON ORE PROPERTIES**

801 East Howard Street P.O. Box 429 Hibbing, Minnesota 55746-0429 Phone: 218-262-3886 Fax: 218-262-4295

J.S. Micallef	President and CEO
J.H. Roe, III	Trustee
R.W. Staehle	Trustee
R.A. Stein	Trustee
T.A. Janochoski	Vice President and CFO
R.P. Johnson	Manager of Mines
K.A. Baehr	Manager of Accounting

\* \* \* \* \* \*

#### HARTLEY OFFICE

740 East Superior Street Duluth, Minnesota 55802 Phone: 218-723-8060

Mark Myles ..... Trust Manager

\* \* \* \* \* \*

# **IRON MINING ASSOCIATION OF MINNESOTA**

324 West Superior Street Suite 502 Duluth, Minnesota 55802 Phone: 218-722-7724 www.taconite.org

Craig Pagel ..... Chief Executive Officer Cathy Elmer ..... Administrative Assistant

\* \* \* \* \* \*

#### ONONDAGA IRON COMPANY

740 East Superior Street Duluth, MN 55802 Phone: 218-723-8060

Douglas H. Lewis ..... Chief Financial Officer Kenneth Maine ..... Chief Executive Officer

\* \* \* \* \* \*

# MINING MINNESOTA

P.O. BOX 16666 Duluth, Minnesota 55816 Phone: 218-393-2301 E-Mail: fongaro@miningminnesota.com

Frank Ongaro ..... Executive Director

# MERIDEN ENGINEERING LLC

1910 East 8th Avenue P.O. Box 650 Hibbing, Minnesota 55746 Phone: 218-262-6127

D.G. Meineke	President & CEO
S.K. Milani	Treasurer
G.D. Lindahl	Chief Mining Engineer

#### \* \* \* \* \* \*

#### MESABI MINERAL ASSOCIATION

By Oneida Realty Company 1605 Alworth Building 306 W. Superior Street Duluth, Minnesota 55802 Phone: 218-722-0816

R.K. Prescott ..... Chairman

# MINNESOTA DEPARTMENT OF NATURAL RESOURCES 500 Lafayette Road St. Paul, Minnesota 55155 (651) 259-5959 FAX (651) 296-5939

G. Merriam ...... Commissioner M. Holsten ...... Deputy Commissioner M.K. Vadis ...... Director, Division of Lands and Minerals (LAM)

# Division of Lands and Minerals 1525 E. Third Avenue Hibbing, Minnesota 55746 (218) 231-8484 FAX (218) 262-7328

P.T. Clevenstine ...... Manager, Engineering & Mineral Development J. Engstrom ....... (St. Paul) Manager, Mineland Reclamation

\* \* \* \* \* \*

#### STATE OF MINNESOTA IRON RANGE RESOURCES MINELAND RECLAMATION 801 SW Highway 169, Suite 2 Chisholm, Minnesota 55719 Phone: (218) 254-7967 Fax: (218) 254-7973

D. Jordan	Mining and Minerals Program Supervisor
B. Itkonen	Mineland Reclamation Specialist, Sr.
G. Dormanen	Mineland Reclamation Specialist
S. Perkovich	Office & Administration Specialist, Sr.

# IRON RANGE RESOURCES 4261 HIGHWAY 53 SOUTH P.O. BOX 441 EVELETH, MN 55734 Phone: (218) 744-7400 or 800-765-5043

S. Layman	Commissioner Iron Range Resources
B. Hiti	. Deputy Commissioner, Iron Range Resources
M. Sjoberg	Director, Development Strategies

\* \* \* \* \* \*

#### RGGS Lands & Minerals LTD., L.P. 202 2nd Avenue South Virginia, MN 57792 Phone: (218) 749-1291 Fax: (218) 749-1294

#### \* \* \* \* \* \*

# MINNESOTA MINE INSPECTORS

St. Louis County

Barry D. Lesar	Inspector of Mines
Stanley J. Rojeski, Jr.	
Paul T. Wier	Assistant Mine Inspector
Terrance M. O'Neil	Assistant Mine Inspector

#### OFFICE AT

# ST. LOUIS COUNTY GARAGE

Highway 135 East Virginia, Minnesota 55792 Phone: 218-742-9840

\* \* \* \* \* \*

# UNITED STATES DEPARTMENT OF LABOR MINE SAFETY AND HEALTH ADMINISTRATION

515 W. 1st Street #333 Duluth, Minnesota 55802-1302 COMM: 218-720-5448 FAX: 218-720-5650 Duluth Duty Field Station COMM: 218-720-5448

#### DISTRICT OFFICE

Stephen M. Richetta District Mana	ager
Gerald D. Holeman Assistant District Mana	ager
George F. Schorr Supv. Spec. Investig	ator
Stephen D. Cotie Mine Safety & Health Speci	alist
(Health Speci	alist)
William H. Pomroy Mine Safety & Health Specialist (Staff Assist	ant)
Thomas J. Pavlat Mine Safety & Health Speci	alist
Wayne L. Lundquist Mine Safety & Health Specialist (C	LR)
Stephen W. Field Mine Safety & Health Speci	alist
Mary M. Mikulich Supv. Management & Program Ana	alyst
Devon R. Willeck IT Speci	alist
Jenna L. Nelson District Secre	tary
Debra J. Johnson Mine Safety and Health Technician (	OA)
Kenneth L. Bickel Safety Speci	alist

# DULUTH DUTY FIELD STATION

Dale E. Hedman	Mine Safety & Health Inspector
Daniel J. Goyen	Mine Safety & Health Inspector
Robert A. Marincel	

#### HIBBING FIELD OFFICE

522 East Howard Street, Suite 201A Hibbing, Minnesota 55746 Phone: 218-262-5205 Fax: 218-262-1296

William G. Dethloff III	Mine Safety & Health Inspector
Alan J. Brandt	Aine Safety & Health Inspector (Electrical)
Richard V. Boeckermann	Mine Safety & Health Inspector
David R. Wallin	Mine Safety & Health Inspector
Thaddeus J. Sichmeller	Mine Safety & Health Inspector
John C. Koivisto	Mine Safety & Health Inspector

# MINNESOTA DEPARTMENT OF REVENUE 600 North Robert Street St. Paul, Minnesota 55146 Phone: (651) 556-3100 Fax: (651) 297-5309

Ward Einess ...... Commissioner George Hoyum ...... Director, Special Taxes Division

# Minerals Tax Office 612 Pierce St. Eveleth, Minnesota 55734-1611 Phone: (218) 744-7424 Fax: (218) 744-7421

Norma J. Krogerus	Revenue Tax Specialist
Robert Wagstrom	Mining Engineer
Carolyn Koskela	Secretary

\* \* \* \* \* \*

# UNITED STEEL WORKERS OF AMERICA DISTRICT 11

# MINNEAPOLIS OFFICE

Phone: 612-623-8045

R. Bratulich ...... Director

# **EVELETH SUB-DISTRICT OFFICE**

Phone: 218-744-2757 Fax: 218-744-7926

John Rebrovich	Staff Representative
Cathy Warner	. Staff Representative
Peggy May	

# UNITED STEEL WORKERS OF AMERICA LOCAL UNITS

# LOCAL #6860 UNITED TACONITE LLC Phone: 218-744-4480

Mike Maleska	President
Joe Striekar	Vice President
Gloria Huseby	Recording Secretary
Robert Willis	Financial Secretary
Larry Roberts	Treasurer
Brian Lahti	Safety Coordinator
Larry Roberts	Plant Safety Chairman
Paul Horoshak	Mine Safety Chairman

#### LOCAL #2660 KEEWATIN TACONITE

Phone: 218-778-6909

Jack Thronson	President
Lorne Middlestead	Chairman, Safety Committee
David Mlakar	Safety Representative
Sue Bayliss	Area Chair, Pellet Plant
Kevin Noonan	Area Chair, Concentrator
Cliff Tobey	Area Chair, Shops
Dan Grzybowski	Area Chair, Pit
Harlee Sirjord	Area Chair, Pond
Tom Damjanovich	Area Chair, Crusher

# LOCAL #2705 HIBBING TACONITE COMPANY

Phone: 218-254-2492 Fax: 218-254-7100 115 W. Lake Street, Chisholm, MN 55719

Frank Jenko	President
Fred St. Lawrence	Vice President
Bob Brown	Chairman, Safety Committee
Dave Tuin	First Co-Chairman, Safety Committee

# LOCAL #6115 MITTAL STEEL USA, MINORCA MINE INC. Phone: 218-741-3310

Ray Pierce	President
Tom Aubin	Vice President
Paul Monacelli	Recording Secretary
Tom French	Chairman, Safety Committee
Jim Labernik	Sub-Chair, Pit Operations/Maintenance
Kerry Santelli	Financial Secretary

# LOCAL #1938 USX - MINNTAC MINE Phone: 218-741-0887

Mike Woods	President
Jon Malek	Vice President
Steve Manninen	Recording Secretary
Mike Neri	Financial Secretary
Tim Carlson	Safety Committee Chairman
Mark Hagsten	Safety Committee Co-Chairman
Dennis Jensrud	Safety Coordinator - Plants
Rodney Moberg	Safety Coordinator - Mines

# FATAL INDUSTRIAL ACCIDENTS

# Location of Accident

United Taconite, Thunderbird Mine

# Date and Time of Accident

April 18, 2007 10:49 A.M.

# Name of Deceased, Age and Occupation

Deane Driscoll, 50 years old, Drill operator

# Nature and Extent of Injuries

Massive head trauma, resulting in death

# Events Leading up to and a Description of the Accident

Drill operator, Deane Driscoll, was in the process of leveling or had just completed leveling the #9044 Rotary Drill. Deane had drilled two holes on his shift previous to setting the drill up at this location. The previous shift the drill had drilled six holes. It appears at this time that there was a catastrophic failure of the left operator's cab end stabilizing cylinder allowing the drill to become unstable and tip over. This resulted in the drill operator being ejected from the operator's cab deck side window, to the rocks below. The drill was set up with the failed cylinder on the down side of a 10.9% grade. It also appears that the four bolts securing the cylinder end cap broke, possibly from fatigue. The exact cause of the stabilizing cylinder's failure will be determined at a later date, when testing of the bolts is completed.

# Location of Accident

Arcelor Mittal USA, Laurentian Mine

# Date and Time of Accident

June 8, 2007, 12:03 P.M.

# Name and Occupation of Deceased

Donavon Dunblazier, Operating Tech, Utility Heavy Equipment Operator

#### Nature and Extent of Injuries

Crushing injuries

#### Events Leading up to and a Description of the Accident

Injured was working with a crew that was replacing dewatering pipelines and pumps that had been removed earlier that day for blasting clearance. Don was in training for the operation of mobile cranes under the direction of H. Sande, Mittal Steel's on site crane trainer. Don had made 3 lifts previously with this crane that morning using the outriggers, removing the dewatering pumps from the pit sump. At the time of the accident the crane was hooked to an 80' section of 12" steel spiral weld pipe that weighs approximately 1280 pounds. The crane is used during this part of the operation to lift and guide the 80foot section into alignment with the pipe that was not removed for the blast. The upper end of the crane's pipe had been attached to the pipe above with the assistance of T. Swanson and M. Long, millwright, pit and millwright starter, respectively. H. Sande was monitoring the crane operation from various places nearby. The crane was placed parallel to the pipe facing the sump area with the boom raised to a 29° angle and boom rotated to an angle between 60° and 65° to the left which is the operator's cab side. H. Sande saw that the setup was not correct, came to tell Don that the outriggers must be down for that lift. While next to the operator he checked the near side tires for evidence of excess load, the tires appeared OK and H. Sande then walked to the offside to look for indication of lightening on that side. While he was there Sande heard Don rev the engine and start to extend the boom for unknown reasons. Sande yelled warnings to drop the load. The crane then lifted on the side Sande was on and went down on the boom. As the crane settled, the boom rotated back toward the front of the crane. Don came out of the cab as the crane was going over and was pinned under the crane as it landed. It is not known if Don was wearing a seat belt. The crane door was open at the time of the accident.

# NON-FATAL LOST-TIME AND SERIOUS ACCI]DENTS

# MITTAL STEEL USA, MINORCA MINE, INC.

Production Truck Driver, Date of Accident - February 20, 2007. Injured was dismounting from his truck when he stepped on un-even ground and twisted his left ankle. This resulted in a sprain to the left ankle. Days Lost - I I

Millwright, Date of Accident - July 16, 2007. Injured was lifting a window air conditioning unit, when he felt a pain in his back. This resulted in a lower back strain. Days Lost - 4

Millwright. Date of Accident - September 4, 2007. Injured was in the process of disconnecting an 8 inch pipe. When he disconnected the pipe it fell and pinched his finger between a handrail and the pipe. This resulted in a laceration to the fourth finger of the right hand. Days Lost - 8

# UNITED TACONITE LLC

MINE

No Non-Fatal Serious Accidents

# PLANT

Plant Operations, Date of Accident - June 6, 2007. Injured was unplugging the center launder going to the classifier. When material started to flow to the classifier the hot pellets that had backed up in the hopper came through and hit the water. This caused excessive steam and water to back into the discharge and spray out. Injured tried to escape the hazard but ran directly into the discharge of steam, water, and hot pellets. This caused burns to the upper back, shoulder and wrist. Days Lost- 16

Plant Maintenance, Date of Accident - July 28, 2007. Injured was lifting a tool box full of impact sockets onto the deck of a broderson mobile crane. The tool box suddenly opened while it was being lifted and caused injured to experience pain in the shoulder. The action caused an injury to injured's neck which required surgical repair. Days Lost - 90

Plant Loader Operator, Date of Accident - September 7, 2007. Injured was using the 2 yd. loader to clear a plugged windbox below the Line 2 cooler. This task involves installing a push rod into a socket on the rear of the bucket, positioning the loader bucket under the windbox,

then lifting the rod through the windbox opening while moving the loader in order not to jam the push rod in the sides of the windbox. The push rod seems to have caught momentarily in the plugged material which then raised the rod nearly out of the socket. When lifted again the rod came out of the socket entirely and went through the windshield of the loader striking the operator on the chin. The injured was able to back the loader out of the area and park it. First responders then treated Jim and he was transported for further care. Days Lost - 0

# HIBBING TACONITE COMPANY

Auto Mechanic, Date of Accident - April 9, 2007. Injured and his partner were carrying a production truck door up a diagonal stairway to re-install it on the truck cab. Injured hooked the toes of his work boots on the decking of the top step. This caused him to fall forward. Injured grabbed onto the hand railing of the stairs to catch himself. The sudden jarring caused a partial tendon tear requiring surgical repair. Days Lost - 68

# KEEWATIN TACONITE

Engineers Helper, Date of Accident - February 26, 2007. Injured and his partner were staking the property line on the top of a new blast. While walking on the blasted material they unknowingly stepped on a material bridge over a void in the blast pile. When they were both on the bridge, it collapsed and they fell into a hole approximately 3 feet by 6 feet. They were both able to climb out under their own power. This resulted in a sore head. Days Lost - 0 (Restricted Duties)

Engineers Helper, Date of Accident - February 26, 2007. Injured and his partner were staking the property line on the top of a new blast. While walking on the blasted material they unknowingly stepped on a material bridge over a void in the blast pile. When they were both on the bridge, it collapsed and they fell into a hole approximately 3 feet by 6 feet. They were both able to climb out under their own power. This resulted in a cut to the head which required stitches. Days Lost -0 (Restricted Duties)

Hybrid, Date of Accident - August 26, 2007. Injured was tightening a bolt, and to gain added leverage had grabbed an adjacent bolt. When he did this his finger was pinched between the bolt head and the trunion. This resulted in the amputation of one finger tip. Days Lost - 11

# NORTHSHORE MINING COMPANY

# Silver Bay

Maintenance Employee, Date of Accident - June 27, 2007. Injured was using a jack hammer to push bolts out of a rod mill when he felt pain in his right hip. He was transported to the clinic for treatment. Days Lost - 54

Maintenance Employee, Date of Accident - July 4, 2007. injured was working inside a mill when a liner fell while being inserted into position. When the liner fell it struck injured in the arm. Injured was seen by a doctor and taken off work. Days Lost - 2

# USX CORPORATION, MINNTAC MINE

Production Truck Driver, Date of Accident - August 21, 2007. Injured was hauling coarse tails with a 205 ton, Model 730E Komatsu Truck. After dumping a load of tailings at the #81 stockpile the injured traveled approximately 2800 feet west on the East Pit haul road. As the truck attempted to travel under the railroad bridge, the truck's raised box struck the bridge. The Komatsu truck height with a raised box is 43 feet 6", and the clearance under the bridge is from 40 feet 3" to 41 feet 8". It appears the force of this collision broke the hoist cylinders and forced the back of the truck's back wheels, as evidenced by markings on the rear tires and then rebounded to the lowered position. This resulted in a laceration below the left eye which required stitches, and strains to his body. Days lost - 84