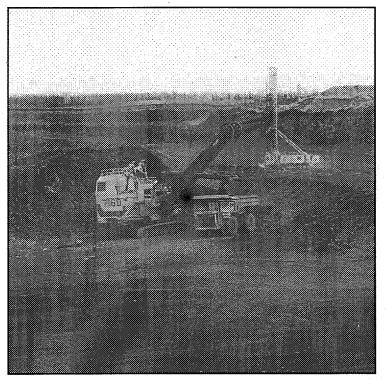
# *100 Years of Service 1905 - 2005*

06 - 0201

# The Annual Report of the Inspector of Mines



2005

INSPECTOR OF MINES Barry D. Lesar OFFICE AT St. Louis County Garage Highway 135 East Virginia, Minn. 55792

PHONE: 218-742-9840

ANNUAL REPORT of the INSPECTOR OF MINES St. Louis County, Minnesota

The

\* \* \* \* \* \* \* \* \* \* \* \* \* \*

2005

#### **INSPECTOR OF MINES**

Barry D. Lesar 329 Viking Drive Hoyt Lakes, Minnesota 55750 HOME PHONE: 218-225-3203 OFFICE PHONE: 218-742-9840 MOBILE UNIT: CD-28 E-MAIL: lesarb@co.st-louis.mn.us Fax: 218-741-7832

ASSISTANT MINE INSPECTOR Stanley J. Rojeski, Jr. 4554 Vermilion Trail Gilbert, Minnesota 55741 HOME PHONE: 218-865-6945 OFFICE PHONE: 218-742-9842 MOBILE UNIT: CD-27 ASSISTANT MINE INSPECTOR Paul T. Wier 2311 Station 44 Road Eveleth, Minnesota 55734 HOME PHONE: 218-744-2806 OFFICE PHONE: 218-742-9843 MOBILE UNIT: CD-20

## **ASSISTANT MINE INSPECTOR**

Terrance M. O'Neil 616 S. Main Street, Box 294 Biwabik, Minnesota 55708 HOME PHONE: 218-865-6978 OFFICE PHONE: 218-742-9841 MOBILE UNIT: CD-14

OFFICE AT ST. LOUIS COUNTY GARAGE 7823 HIGHWAY 135 EAST Virginia, Minnesota 55792 PHONE: 218-742-9840

\* \* \* \* \* \* \* \* \* \* \* \* \*

## THE ST. LOUIS COUNTY BOARD OF COMMISSIONERS

District 1	Dennis Fink, Duluth, Minnesota
District 2	Steven O'Neil, Duluth, Minnesota
District 3	William J. Kron, Duluth, Minnesota
District 4	Mike Forsman, Ely, Minnesota
District 5	Peg Sweeney, Gnesen Township, Minnesota
District 6	Keith Nelson, Virginia, Minnesota
	Steve Raukar, Kelly Lake, Minnesota

#### December 31, 2005

## THE HONORABLE BOARD OF COMMISSIONERS ST. LOUIS COUNTY COURT HOUSE DULUTH, MN 55802-1202

Dear Chairman Nelson, and Fellow Commissioners:

The Annual Report of the Inspector of Mines for the year 2005 is herewith submitted.

With the completion of the year I would like to take this opportunity to commemorate the 100th anniversary of the statutory establishment of the Office of the Inspector of Mines. Minnesota Chapter 180 has resulted in 100 years of service to the Mining Employees, Mining Companies, and citizens of St. Louis County and the State of Minnesota. During these 100 years of overseeing the safe operations of the mines in St. Louis County this office has seen many changes in the industry and the region. May the next 100 years be even more fruitful for everyone.

While the mining industry in Northern Minnesota has shown improved operating conditions recently, there are some signs that there may be a leveling off or reduction in demand in the future, as evidenced by the recent developments in the Auto Industry. While this may not greatly affect this area, it is of some concern for the mining industry in St. Louis County. There is, however, the potential for expanded mining operations in the form of coppernickel mining, as evidenced by the first ever inclusion in this year's Annual Report of a non-ferrous mining operation. While this mine is not yet in production, the ongoing development and feasibility studies being conducted at Cliffs Erie, along with the Environmental Permits being applied for, are bringing the onset of mining ever closer. With this development, the face of mining in Northern Minnesota will be altered in the future. Hopefully, this non-ferrous development will be the start of an improved and invigorated mining industry for many years to come.

The total employment for the year was 3,568 and these people worked a total of 7,464,447 manhours.

There was no natural ore shipped and 40,464,088.92 tons of taconite pellets shipped from these mines. There were 65,342,769 tons of stripping and waste removed from these mines.

Inspections and visits for 2005 were as follows: Approximately 534 inspections, visits and investigations were made to the operating and non-operating mines. There were no fatalities and 29 lost time or serious accidents reported.

Acknowledgement and appreciation is extended to both Labor and Management for their continued interest, efforts and cooperation in the field of safety and health throughout the mines and plants in St. Louis County.

Respectfully submitted,

my A. Zom

Barry D. Lesar Inspector of Mines St. Louis County

Excerpts from the Law On

#### **INSPECTOR OF MINES**

## **CHAPTER 180**

#### MINNESOTA STATUTES

#### **SECTION 180.07**

#### INSPECTION REQUESTED, EXAMINATION

When 20 or more persons working in any mine or place where mining is done, or the owner, operator, or agent of any mine, or the certified collective bargaining agent for the employees of said mine, shall notify the inspector of mines in writing that services are needed, the inspector shall immediately make an inspection thereof and examine as to the necessary precautions and general safety of the mines and see that all the provisions of this chapter are observed and strictly carried out.

## SUMMARY OF STATISTICS

## MINES OF ST. LOUIS COUNTY, MINNESOTA

#### 2005

Number of Mining Companies	8
Number of Mines in Operation	6
Number of Plants in Operation	
Number of Wash Plants	0
Number of Mines Inactive	285
Number of Abandoned Mine Shafts	64
Total Number of Mines and Plants	
Total Pellets Shipped	40,464,088.92
Total Ore Shipped	
Taconite Mined	135,538,123
Stripping and Waste Removal, Tons	65,342,769
Total Material Moved, Tons Estimate	200,880,892
Total People Employed	3,568
Number of Fatal Accidents, Open Pit	0
Number of Fatal Accidents, Plant	0
Total Number of Fatal Accidents	0
Fatalities per 1,000 People Employed	0
Number of Lost-time and Time Charged Accidents	29
Total Number of Man-hours Worked	7,464,447
Number of Visits, Inspections and Investigations	534

## LABOR CLASSIFICATION AND HOURLY RATES

Shift Difference:	Sunday 11/4 Time
	Afternoon \$0.30
	Night \$0.45

#### 2005 WAGE RATES INCENTIVE INCLUDED

Labor Grade	Wage Rate
1	18.736
2	20.608
3	22.798
4	24.047
5	25.613

Due to Contractual changes the wage structure has changed significantly in recent years resulting in fewer job classes. This is one example of the several different pay schedules presently in effect.

YEAR	MINES	TONS SHIPPED	EMPLOYED	INJURED	FATALS	FAT/1000	WAGES
ΥE	N	с Ц С	Ш	Z	Ľ	Ε¢	Ň
1905-10	(Averag	e per year)	13,320		73	5.44	2.110
1910-11			19,918		78	3.91	2.640
1911-12			15,286		51	3.31	2.575
1912-13			16,048		44	2.74	2.705
1913-14			16,000		43	2.59	2.310
1914-15			11,430		24	2.10	2.421
1915-16			14,639		34	2.32	2.923
1916-17			14,779		22	1.51	3.391
1917-18	(Sliver C	Cave Disaster)	15,307		60	3.92	4.347
1918-19		05 0 40 00 4	14,212		33	2.32	5.645
1919-20	114	25,349,924	14,121		36	2.55	6.010
1920-21	102	27,165,386	12,043		26	2.16	6.037
1921-22	84	13,398,525	9,688		24	3.48	4.062
1923	90 75	33,147,517	11,896		27 21	2.27	5.076
1924	75	22,808,875	11,538			1.82	5.144
1925	76	29,077,679	10,180 9,225		18 15	1.77 1.63	5.126 5.283
1926 1927	66 70	32,583,943 28,052,363	9,225 9,038		22	2.43	5.205
	70 59		9,038 8,022		22 9	1.12	5.230
1928 1929	59 57	29,704,774 35,680,720	8,002		17	2.12	5.340
1929	50	25,196,155	7,752		13	1.68	5.280
1931	32	12,270,886	4,824		4	0.83	5.260
1932	30	1,773,750	2,243		2	0.89	4.308
1933	35	10,809,167	2,843		1	0.35	4.433
1934	42	11,781,226	4,272		2	0.47	4.830
1935	40	13,703,715	4,079		6	1.47	5.060
1936	42	23,322,975	4,694		6	1.28	4.800
1937	52	36,536,326	6,356		5	0.79	6.200
1938	38	10,976,760	3,773		4	1.06	5.816
1939	43	24,156,258	4,589		3	0.65	6.080
1940	47	36,493,781	5,547		1	0.18	6.400
1941	63	45,874,218	7,097	60	5	0.70	6.820
1942	60	53,923,635	8,101	107	14	1.70	7.030
1943	62	51,753,320	9,597	156	7	0.73	7.440
1944	66	50,532,679	9,390	247	6	0.64	7.750
1945	56	47,544,509	8,495	175	12	1.41	7.720
1946	60	38,380,361	7,100	167	6	0.84	7.720
1947	79	47,293,918	8,715	153	9	1.03	8.720
1948	80	52,020,563	10,286	178	5	0.49	9.480
1949	94	42,406,528	9,680	187	7	0.72	9.480
1950	109	48,671,966	10,257	159	4	0.38	10.480
1951	116	60,249,538	11,884	188	8	0.66	10.480
1952	122	48,192,132	10,838	160	2	0.18	11.480
1953	122	60,776,174	12,079	215	4	0.33	12.160
1954	121	49,845,118	9,925	157	4	0.40	12.560
1955	127	36,137,304	10,381	151	2	0.19	14.850 17.560
1956 1957	∜27 124	44,493,944 50,093,275	11,017 12,804	134 144	6 6	0.54 0.47	17.560
1991	124	30,033,273	12,004	1-1-1	U	0.47	17.000

r	<u> </u>						
YEAR	MINES	TONS SHIPPED	EMPLOYED	INJURED	FATALS	FAT/1000	WAGES
1958	90	30,495,093	10,250	83	0	0.00	18.400
1959	89	16,055,353	9,256	93	4	0.43	22.480
1960	95	39,526,879	11,797	132	2	0.16	22.430
1961	85	33,169,291	9,200	51	4	0.43	22.430
1962	46	23,269,349	8,676	57	1	0.11	22.430
1963	61	35,255,178	7,671	30	2	0.26	22.430
1964	42	39,115,088	8,102	26	1	0.12	22.430
1965	54	40,891,345	8,305	53	0	0.00	22.430
1966	49	44,412,473	9,445	56	4	0.43	22.430
1967	51	41,216,870	8,825	52	4	0.44	23.760
1968	53	43,078,879	9,125	55	2	0.22	25.640
1969	51	34,628,234	9,394	58	0	0.00	27.430
1970	49	33,648,268	9,631	71	5	0.52	28.520
1971	50	32,687,511	9,441	58	0	0.00	32.480
1972	46	35,100,156	9,431	63	0	0.00	34.096
1973	47	46,076,814	10,131	58	4	0.40	35.352
1974	4 <del>9</del>	51,745,763	10,667	60	1	0.09	44.360
1975	51	45,394,814	10,864	71	0	0.00	45.842
1976	52	41,425,833	11,514	77	1	0.09	47.368
1977	24	26,556,566	10,840	82	2	0.19	56.682
1978	26	50,806,547	13,056	138	1	0.08	64.344
1979	26	54,530,338	13,267	164	0	0.00	70.832
1980	18	42,076,497	11,441	107	1	0.09	80.112
1981	12	47,300,056	11,630	96	0	0.00	89.472
1982	11	22,335,570	7,626	44	0	0.00	94.192
1983	9	26,843,983	5,935	50	2	0.34	84.19
1984	9	30,463,941	6,305	55	0	0.00	87.39
1985	9	31,948,722	5,539	29	0	0.00	90.60
1986	9	26,608,768.51	5,250	33	0	0.00	94.19
1987	9	30,063,909	4,857	26	1	0.21	94.19
1988	9	37,250,242.97	4,546	41	1	0.18	94.19
1989	9	38,421,803	5,664	55	2	0.35	94.19
1990	9	41,441,888	6,379	40	1	0.16	94.19
1991	10	38,420,014	6,468	49	0	0.00	94.19
1992	10	37,684,439	6,325	110	0	0.00	106.94
1993	9	39,338,920	5,953	133	0	0.00	106.94
1994	9	43,976,323.01	6,051	97	1	0.17	93.936
1995	9	47,030,820.33	6,005	87	0	0.00	97.936
1996	8	46,144,620.64	6,032	96	0	0.00	101.936
1997	8	46,978,014	6,129	84	0	0.00	103.616
1998	8	46,862,734	5,962	114	1	0.17	105.936
1999	9	43,136,042	5,633	99 77	0	0.00	105.936
2000	9	44,806,128	5,610.7	77	1	0.18	109.936
2001	8	34,144,559.29	4,212	60	0	0.00	113.936
2002	8 8	39,087,907	4,036	60 35	0	0.00	113.936
2003	8	35,282,267	4,177 3,444	24	0 0	0.00	121.936
2004	8 8	42,059,597 40,464,088.92	3,444 3,568	24	0	0.00 0.00	145.384 178.40
2005	0	40,404,000.92	3,300	29	U		erage/Day
							Jayonay

	REPORT TO COUNTY INSPECTOR OF MINES (Minnesota Statutes 180) ORE SHIPPED FROM MINES, TONS OF STRIPPING REMOVED NUMBER OF PEOPLE EMPLOYED, MINES OF ST. LOUIS COUNTY, MINNESOTA YEAR ENDING DECEMBER 31, 2005							
	MINES AND SUPERINTENDENTS	TONS OF NATURAL ORE SHIPPED	TONS OF TACONITE PELLETS SHIPPED	TOTAL TACONITE MINED	TONS STRIPPING WASTE *	AVG. NO. PEOPLE EMPLOYED PLANTS/PITS	MAN HOURS	MONTHS WORKED
	CLIFFS ERIE L.L.C.	Shut Down a	nd Deactivation a	ctivities for the old	LTV Steel Plant		÷	
Page	Operations Manager T. 59, 60, R. 12, 15							
97	UNITED TACONITE LLC All Todd Roth - VP & General Mar	Tonnages in Long <sup>-</sup> nager	Fons 4,923,404	14,697,370	12,394,748	440	935,715	12
	Keewatin Taconite Co. Itasc	ca Co. Production	5,047,940	18,617,601	8,835,782	Mine 144	300,105	12
	Division of USX St. Lou	is Co. Production	46,301	159,798	136,240	Plant 145	303,352	12
						Elec. & Tech. 86	178,516	12
	HIBBING TACONITE CO.					Administrative 11	23,458	12
	Ed Latendresse, Manager Al	I Tonnages in Long	Tons 8,504,159	29,774,181	19,764,061	664	1,407,777	12
	T. 57, R. 20, & 21 MITTAL STEEL USA, MINORO							
		Fonnages in Gross 7	ons 2,765,810	8,661,460	8,724,289	335	680.308	12
	J.H. Holmes, General Manager	-	2,, 00,010	0,001,100				

REPORT TO COUNTY INSPECTOR OF MINES (Minnesota Statutes 180) ORE SHIPPED FROM MINES, TONS OF STRIPPING REMOVED NUMBER OF PEOPLE EMPLOYED, MINES OF ST. LOUIS COUNTY, MINNESOTA YEAR ENDING DECEMBER 31, 2005							
MINES AND SUPERINTENDENTS	TONS OF NATURAL ORE SHIPPED	TONS OF TACONITE PELLETS SHIPPED	TOTAL TACONITE MINED	TONS STRIPPING WASTE *	AVG. NO. PEOPLE EMPLOYED PLANTS/PITS	MAN • HOURS	MONTHS WORKED
NORTH SHORE MINING COMPANY All To Babbitt, Silver Bay M. Mlinar, General Manager	nnages in Long To	ons 4,818,350	13,784,963	9,967,416	500	1,041,775	12
USX CORPORATION D. Quirk, Gen. Mgr. Minntac Plant, Mt. Iron All Tonnages in Gross Tons 14,358,124.9 T. 58, R. 17							
Minntac Mine		Ν	/line, Crushing, Co I	ncentrating Opera	tions -614 I	1,280,834	12
Minntac Plant			Ą	glomerator Opera	tions -204	425,720	12
Shop, Warehouse, & Miscellaneous Maintenance, Tech. Services, Administration - 425 886			886,887	12			
TOTAL PELLETS		40,464,088.92	135,538,123	65,342,769	3,568	7,464,447	12
TOTAL RAW ORE							
TOTAL RAW ORE AND PELLETS		40,464,089.92 T		ATURAL ORE 1 DNITE MINED	35,538,123 TON	IS	

REPORT TO COUNTY INSPECTOR OF MINES (Minnesota Statutes 180) ORE SHIPPED FROM MINES, TONS OF STRIPPING REMOVED NUMBER OF PEOPLE EMPLOYED, MINES OF ST. LOUIS COUNTY, MINNESOTA YEAR ENDING DECEMBER 31, 2005						
NON-FERROUS MINES AND SUPERINTENDENTS	TONS OF PRODUCT SHIPPED	TOTAL ORE MINED	TONS STRIPPING WASTE *	AVG. NO. PEOPLE EMPLOYED PLANTS/PITS	MAN HOURS	MONTHS WORKED
Polymet Mining Corp. Jim Scott NON-FERROUS PROPERTY, IN DEVELOPMENT, NOT IN PRODUCTION AT THIS TIME Assistant Project Manager						
TOTAL MATERIAL MOVEMENT FERROUS AND NON-FERROUS						
* - Total Tonnage of both waste rock and overburden removed to expose the ore body						

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## MINING COMPANIES, MINE OPERATIONS, SAFETY PERSONNEL AND OTHER AGENCIES

## CLIFFS ERIE L.L.C

P.O. Box 900 Hoyt Lakes, Minnesota 55750 Phone: 218-225-4250 Fax: 218-225-4230

Bruce Gerlach ..... Area Manager, Facilities

#### \* \* \* \* \* \*

## **KEEWATIN TACONITE**

One Mine Road P.O. Box 217 Keewatin, Minnesota 55753 Phone: 218-778-6521

Joseph Scipioni	General Manager
Dave Draves	Accounting
Duane Kokkinen	Area Manager - Maintenance
Darryl Maki	Area Manager - Plant
John Skube	
Scott Karpinen	Manager of Safety
Don Thompson	

\* \* \* \* \* \*

## UNITED TACONITE LLC

P.O. Box 180 Eveleth, MN 55734 Phone: 218-744-7800

T.D. Roth	VP & General Manager
T.W. Nanti	Area Manager - Plants
M. Smith	Area Manager - Mine

## HIBBING TACONITE COMPANY

P.O. Box 589 Hibbing, Minnesota 55746 Phone: 218-262-6800

E.M. Latendresse	General Manager
S.G. Rogers Area Manager	- Technical Services & Environmental
T.S. Tomsich	Sr. Area Manager - Financial Control
J.T. Croswell	Area Manager - Mining
P.A. Carlson	Area Manager - Concentrator
S.H. Romani	Area Manager - Pellet Plant
D.E. McLaughlin	Area Manager - Maintenance Service
D.G. Pollock	Area Manager - Materials
J.C. Tamminen	Area Manager - Mine Maintenance
K.K. Eggert Ar	ea Manager - Information Technology
E.G. Bryant	Sr. Area Manager - Human Resources
J.M. Johnson	Area Manager - Safety

\* \* \* \* \* \*

## MITTAL STEEL USA MINORCA MINE, INC.

5950 Old Hwy. 53 Virginia, Minnesota 55792 Phone: 218-749-5910 Fax: 218-749-5256

## DIRECTORS

Jonathan H. Holmes, Madhu G. Ranade, Carlos Hernandez, Vaidya Sethuraman, Fernando Ruiz Sahagun

## **ISPAT INLAND MINING OFFICERS**

Madhu G. Ranade	President & COB
Jonathan H. Holmes	Vice President
Thomas A. McCue	Treasurer
Marc R. Jeske	Secretary
Matthew Scherschel	

## SECTION MANAGERS

J.H. Holmes	General Manager - Minorca Mine
R.E. Aaseng	Manager - Plant
	lanager - Business & Operating Technology
	Manager - Electrical/Systems
	anager - Human Resources/Labor Relations
	Plant Controller
-	
	Manager, Safety & Environmental
•	

#### NORTHSHORE MINING COMPANY 10 Outer Drive

Silver Bay, Minnesota 55614 Phone: 218-226-4125

M. Mlinar	General Manager
M. Buckely	Area Manager, Technical Services
B. Bundschuh	. Area Manager, Silver Bay Power & Energy
C. Viola	Area Manager, Finance Control
J. Korpi	Area Manager, Silver Bay Operations
	Area Manager, Railroad
K. Kerschen	Manager, Human Resources
J. Lipovetz	Area Manager, Mine
	Area Manager, Safety and Loss Control

## NORTHSHORE MINING AREA SAFETY COORDINATORS

Phone: 218-827-2101

D. DeBeltz	Mine Safety Representative
Laurie Rasmussen	Mine Safety Associate
Scott Eckman	Maintenance
Steve Thompson	Maintenance
Thomas Edman	
Duane Solberg	
Carl Lekatz	
Tony Bee	
Tracy Lilienthal	
Merle Vandervest	
Brad Sader	Mine
Matt Brenny	
Jim Tuomala	
Eric Mayranen	Mine
* * * * *	

## USS, A DIVISION OF USX CORPORATION

Minnesota Ore Operations General Office - Mt. Iron, Minnesota 55768 Phone: 218-749-7200

Dennis Quirk ...... General Manager John Skube ...... Manager - Employee Relations

## **ORE OPERATIONS**

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## POLYMET MINING

P.O. Box 475 County Road 666 Hoyt Lakes, MN 55750

### OFFICERS

lan Forrest	Director and Chairman of the Board
William Murray	President and Chief Executive Officer
Douglas Newby	Chief Financial Officer (corporate)
*James Swearingen	Director and Chief Financial Officer
-	(U.S. subsidiary)
*Warren Hudelson	Executive Vice President - Development
	(Director of U.S. subsidiary)
Gaston Reymanants	

#### STAFF

*Don Hunter	Project Manager
*James Scott	Assistant Project Manager/Site Manager
*Richard Patelke	Project Geologist

\* = Offices at the PolyMet Office at the PolyMet Hoyt Lakes Plant Site

#### \* \* \* \* \* \*

#### **ALWORTH LAND & IMPROVEMENT COMPANY**

1605 Alworth Building 306 W. Superior Street Duluth, Minnesota 55802 Phone: 218-722-0816

R.K. Prescott	Chairman
Nicholas B. Alworth	Vice Chairman
Steven G. LaFlamme	President
Roger D. Wedin	Executive Vice President
George W. Kratzner, II	Treasurer
Thea M. Littler	Secretary

#### \* \* \* \* \* \*

#### THE AMERICAN IRON ORE ASSOCIATION

11 E. Superior Street Suite 514 Duluth, MN 55802 Phone: (218) 722-7724 FAX: (218) 720-6707 <u>www.aioa.org</u>

Frank Ongaro ..... Executive Director

#### CONGDON MINERAL MANAGEMENT INC.

1910 East 8th Avenue P.O. Box 650 Hibbing, Minnesota 55746 Phone: 218-262-6127

John P. Congdon	President
-	Vice President
David C. Dudley	Vice President, Secretary, Treasurer
David G. Meineke	Vice President
Susan K. Milani	Assistant Treasurer
Bethany J. Hooper	Assistant Secretary
*	* * * * *

#### **EVELETH FEE OFFICE, INC.**

301 McKinley Avenue P.O. Box 521 Eveleth, Minnesota 55734-0521 Phone: 218-744-4646 Fax: 218-744-2149

Daniel L. England	President
Thomas J. Malkovich	Vice President/Manager of Mines
Beverly A. Saranpaa	Administrative Assistant
* * * * *	

#### **GREAT NORTHERN IRON ORE PROPERTIES**

801 East Howard Street P.O. Box 429 Hibbing, Minnesota 55746-0429 Phone: 218-262-3886 Fax: 218-262-4295

J.S. Micallef	President and CEO
J.H. Roe, III	Trustee
R.W. Staehle	Trustee
R.A. Stein	Trustee
T.A. Janochoski	Vice President and CFO
R.P. Johnson	Manager of Mines
K.A. Baehr	Manager of Accounting

#### \* \* \* \* \* \*

#### HARTLEY OFFICE 740 East Superior Street

Duluth, Minnesota 55802 Phone: 218-723-8060

Mark Myles ..... Trust Manager

#### **IRON MINING ASSOCIATION OF MINNESOTA**

11 East Superior Street Suite 514 Duluth, Minnesota 55802 Phone: 218-722-7724 Fax: 218-720-6707 www.taconite.org

Frank Ongaro ...... President Joe Scipioni ...... Chair, Board of Directors Mike Mlinar ...... Vice Chair, Board of Directors

\* \* \* \* \* \*

#### LEON IRON COMPANY

740 East Superior Street Duluth, Minnesota 55802 Phone: 218-723-8060

Kenneth Maine ..... Chief Financial Officer Lawrence F. Bowman ..... Chief Executive Officer

\* \* \* \* \* \*

#### **ONONDAGA IRON COMPANY**

740 East Superior Street Duluth, MN 55802 Phone: 218-723-8060

Douglas H. Lewis ..... Chief Financial Officer Kenneth Maine ..... Chief Executive Officer

\* \* \* \* \* \*

#### MERIDEN ENGINEERING LLC

1910 East 8th Avenue P.O. Box 650 Hibbing, Minnesota 55746 Phone: 218-262-6127

D.G. Meineke	President & CEO
S.K. Milani	Treasurer
G.D. Lindahl	Chief Mining Engineer

\* \* \* \* \* \*

#### **MESABI MINERAL ASSOCIATION**

By Oneida Realty Company 1605 Alworth Building 306 W. Superior Street Duluth, Minnesota 55802 Phone: 218-722-0816

R.K. Prescott ..... Chairman

## MINNESOTA DEPARTMENT OF NATURAL RESOURCES 500 Lafayette Road St. Paul, Minnesota 55155 (651) 259-5959 FAX (651) 296-5939

G. Merriam	Commissioner
M. Holsten	Deputy Commissioner
W.C. Brice	Director, Division of Lands and Minerals (LAM)
K.A. Lewis	
	Manager, Mineral Potential

### Division of Lands and Minerals 1525 E. Third Avenue Hibbing, Minnesota 55746 (218) 262-6767 FAX (218) 262-7328

M.K. Vadis	Assistant Director
P.T. Clevenstine	Manager, Engineering & Mineral Development
A.S. Knoll	Manager, Mineland Reclamation
	Manager, Regional Operations

\* \* \* \* \* \*

## STATE OF MINNESOTA IRON RANGE RESOURCES MINELAND RECLAMATION DIVISION 801 SW Highway 169, Suite 2 Chisholm, Minnesota 55719 Phone: (218) 254-7967 Fax: (218) 254-7973

R. Svatos	Mineland Reclamation Supervisor
D. Jordan	Natural Resources Forestry Specialist, Sr.
B. Itkonen	Mineland Reclamation Specialist, Sr.
G. Dormanen	Mineland Reclamation Staff
S. Perkovich	Office Manager

## IRON RANGE RESOURCES 4261 HIGHWAY 53 SOUTH P.O. BOX 441 EVELETH, MN 55734 Phone: (218) 744-7400 or 800-765-5043

S.	Layman	Commissioner Iron Range Resources
B.	Hiti	Deputy Commissioner, Iron Range Resources
M.	Sjoberg	Director, Development Strategies

## RGGS Lands & Minerals LTD., L.P. 202 2nd Avenue South Virginia, MN 57792 Phone: (218) 749-1291 Fax: (218) 749-1294

#### \* \* \* \* \* \*

## MINNESOTA MINE INSPECTORS

St. Louis County

Barry D. Lesar	Inspector of Mines
Stanley J. Rojeski, Jr	Assistant Mine Inspector
Paul T. Wier	Assistant Mine Inspector
Terrance M. O'Neil	Assistant Mine Inspector

#### OFFICE AT

## ST. LOUIS COUNTY GARAGE

Highway 135 East Virginia, Minnesota 55792 Phone: 218-742-9840

\* \* \* \* \* \*

## UNITED STATES DEPARTMENT OF LABOR MINE SAFETY AND HEALTH ADMINISTRATION

515 W. 1st Street #333 Duluth, Minnesota 55802-1302 COMM: 218-720-5448 FAX: 218-720-5650 Duluth Duty Field Station COMM: 218-720-5448

## DISTRICT OFFICE

	District Manager
Gerald D. Holeman	Assistant District Manager
George F. Schorr	Supv. Spec. Investigator
Stephen D. Cotie	Mine Safety & Health Specialist
	(Health Specialist)
William H. Pomroy Mine Sa	afety & Health Specialist (Staff Assistant)
	Mine Safety & Health Specialist
Wayne L. Lundquist	Mine Safety & Health Specialist (CLR)
Stephen W. Field	Mine Safety & Health Specialist
Mary M. Mikulich	. Supv. Management & Program Analyst
Devon R. Willeck	IT Specialist
Marlys A. Johansen	Secretary (OA)
Jenna L. Nelson	Management Assistant
Debra J. Johnson	Mine Safety and Health Technician (OA)
Calia G.H. Kolkin	Mine Inspection Records Clerk (OA)
	Mine Inspection Records Clerk (OA)

## **DULUTH DUTY FIELD STATION**

Dale E. Hedman	Mine Safety & Health Inspector
Darin F. Bainter	Mine Safety & Health Inspector
Robert A. Marincel	Mine Safety & Health Inspector

## HIBBING FIELD OFFICE

522 East Howard Street, Suite 201A Hibbing, Minnesota 55746 Phone: 218-262-5205 Fax: 218-262-1296

Russell T. Jarvi, Jr Supervi	sory Mine Safety and Health Inspector
William G. Dethloff III	Mine Safety & Health Inspector
Alan J. Brandt Mine	e Safety & Health Inspector (Electrical)
Richard V. Boeckermann	Mine Safety & Health Inspector
Christopher A. Hensler	Mine Safety & Health Inspector
Thaddeus J. Sichmeller	Mine Safety & Health Inspector
John C. Koivisto	Mine Safety & Health Inspector

\* \* \* \* \* \*

## MINNESOTA DEPARTMENT OF REVENUE 600 North Robert Street St. Paul, Minnesota 55146 Phone: (651) 556-3100 Fax: (651) 297-5309

Daniel A. Salomone ...... Commissioner George Hoyum ...... Director, Special Taxes Division

## Minerals Tax Office 612 Pierce St. Eveleth, Minnesota 55734-1611 Phone: (218) 744-7424 Fax: (218) 744-7421

Thomas W. Schmucker	Administrative Engineer
Norma J. Krogerus	Revenue Tax Specialist
Robert Wagstrom	Mining Engineer
Carolyn Koskeia	Secretary

## UNITED STEEL WORKERS OF AMERICA DISTRICT 11

## MINNEAPOLIS OFFICE

Phone: 612-623-8045

Dave Foster ..... Director

## **EVELETH SUB-DISTRICT OFFICE**

Phone: 218-744-2757 Fax: 218-744-7926

Robert Bratulich	Sub-district Director
John Rebrovich	Staff Representative
Cathy Warner	
Peggy May	

## UNITED STEEL WORKERS OF AMERICA LOCAL UNITS

## LOCAL #6860 UNITED TACONITE LLC Phone: 218-744-4480

Joe Strlekar	President
John Motley	Vice President
Gloria Huseby	Recording Secretary
Robert Willis	Financial Secretary
Larry Roberts	Treasurer
Brian Lahti	Safety Coordinator
Larry Roberts	Plant Safety Chairman
Paul Horoshak	-

## LOCAL #2660 KEEWATIN TACONITE Phone: 218-778-6909

Loren Middlestead	President
Dave Mlakar	Chairman, Safety Committee
Ross Erickson	Union Safety Coordinator
Carl Jeranek	Area Chair, Pellet Plant
Kevin Noonan	Area Chair, Concentrator
Cliff Tobey	Area Chair, Shops
Jerald Kinkel	Area Chair, Pit
Harlee Sirjord	Area Chair, Pond
Tom Damjanovich	Area Chair, Electrical

## LOCAL #2705 HIBBING TACONITE COMPANY Phone: 218-254-2492 Fax: 218-254-7100 115 W. Lake Street, Chisholm, MN 55719

Rich Rojeski	President
Fred St. Lawrence	Vice President
Bob Brown	Chairman, Safety Committee
Dave Tuin	First Co-Chairman, Safety Committee
Glen Saarinen	Training Coordinator

## LOCAL #6115 MITTAL STEEL USA, MINORCA MINE INC.

Phone: 218-741-3310

Marty Henry	President
Dave Zasadni	Vice President
Judy Henry	Recording Secretary
Gerry Knaeble	Chairman, Safety Committee
Jim Labernik	Sub-Chair, Pit Operations/Maintenance
Skip Dickinson	Sub-Chair, Plant Operations/Maintenance

## LOCAL #1938 USX - MINNTAC MINE Phone: 218-741-0887

Mike Woods	President
Jon Malek	Vice President
Steve Manninen	Recording Secretary
Mike Neri	Financial Secretary
Tim Carlson	
Mark Hagsten	Safety Committee Co-Chairman
Dennis Jensrud	
Rodney Moberg	Safety Coordinator - Mines

## NON-FATAL LOST-TIME AND SERIOUS ACCIDENTS

## MITTAL STEEL USA, MINORCA MINE, INC.

Millwright, Date of Accident- January 24, 2005. Injured suffered deep contusions to his left lower leg when it became pinched between the pickup he was attempting to free from the snow and a snow covered berm. Icy conditions caused the loader being used to pull out the pickup to slide forward into the pickup and pin his leg between the truck and the berm. Days lost- 3.

Millwright, Date of Accident- May 5, 2005. Injured fractured his left lower leg and ankle when the nylon strap being used to position an excavator track for re-attachment broke. Three track pads fell, knocking the injured to the ground and landing on his ankle. Days lost- 164.

Welder, Date of Accident- June 6, 2005. Injured suffered arc flash while working in proximity to an automatic welder while it was in operation. Days lost- 4.

Welder, Date of Accident- August 24, 2005. Injured suffered 2<sup>nd</sup> and 3<sup>rd</sup> degree burns to his palm and ring finger of his right hand when the piece of sheeting he was cutting off fell onto the oxygen hose, burned through it and caused an intense flame to contact his gloved right hand. Days lost-8.

Production truck driver, Date of Accident- September 28, 2005. Injured fractured his left ankle when he stepped back awkwardly to avoid a drill feeder cable that was being pulled by the service truck. He had been standing in the loop of the feeder cable. Days lost- 60.

Production truck driver, Date of Accident- November 2, 2005. Injured strained her neck when the lifting arms of the loader being used to fill her truck struck the truck box, causing her to be jarred in the truck cab. The horn on the loader had failed and the loader operator lowered the arms onto the truck box to prevent the truck from backing into the loader. Days lost- 2.

Furnace attendant, Date of Accident- November 24, 2005. Injured suffered a right inguinal hernia while helping a millwright re-install a 2' by 2' door on a pellet screen chute. Days lost- 20.

## UNITED TACONITE LLC

## MINE

Mine Maintenance Mechanic, Date of Accident - March 16, 2005. Injured was in the process of repairing hydraulic oil leaks in the machinery compartment on a mine backhoe, when he inadvertently pushed a manual actuator for the fire suppression system and actuated the fire system. This caused a discharge of dry powder into the compartment, and into the employee's face. Not knowing what happened the employee either slipped or jumped from the maintenance catwalk to the ground, which resulted in multiple injuries. Days Lost -68

Mine Maintenance Mechanic, Date of Accident - July 12, 2005. While the employee was walking to the operations office for his work assignment, he felt his right leg twist on uneven ground. This resulted in a right knee strain. Days Lost - 6

Mine Operations, Utility Driver, Date of Accident - August 7, 2005. Employee was stepping onto the fuel truck when he felt something tear in the muscles of the right knee while on the first step. This resulted in a possible tendon tear. Days Lost - 20

Mine Maintenance, Auto Mechanic, Date of Accident - September 10, 2005. Employee was in the process of changing a ripper tooth on a D-11 Crawler Tractor. Employee was having difficulty lining the tooth to the pin, so he used a two wheeled cart to assist in prying the tooth up for alignment purposes. The cart slid out of place, causing the employee to lose his balance and fall back into the track, striking the back of his head. This resulted in stitches to the head. Days Lost - 1

## PLANT

Plant Operations, Date of Accident - January 3, 2005. Employee was walking to the Pellet Sampling area when she slipped on loose pellets and fell to the floor, causing a strain to her lower back. Days Lost - 21

Plant Maintenance Mechanic, Date of Accident - June 16, 2005. Employee was in the process of removing pie liners from the feed end on the #3 ball mill. When attempting to remove the liner with a hydraulic scissor jack, the liner fell unexpectedly, striking the employee on the right arm. This resulted in lacerations which required stitches. Days Lost - 11

## HIBBING TACONITE COMPANY

Gary Scherf, Shovel Operator, Date of Accident - January 5, 2005. Injured was kneeling on the operators seat of the shovel he was operating to access his carry-on bag. While kneeling the back of the seat broke causing injured to fall off of the seat. This resulted in re-aggravating an old injury. Days Lost - No Days Charged

Joseph Shea, Welder, Date of Accident - April 4, 2005. injured and partners were pulled off of their original job assignment to help the electrical repairmen remove bang boards and raise the conveyor so the repairmen could calibrate the mill feed scale. After removing four boards and raising the conveyor, it was decided to remove one more board. As the boards were removed, they were left on the conveyor including the fifth board. The injured got onto the conveyor to help in moving the fifth board further up the conveyor. In doing so, injured grabbed the end of the board when a coworker at the other end of the board pushed on the board causing injured's finger to get pinched between two boards. This resulted in a fracture to the left ring finger. Days Lost - 42

Larry Smith, Maintenance Mechanic, Date of Accident - April 6, 2005. Injured was installing an upper side plate on a pallet car when the plate came loose and started to fall. Injured leaned forward to catch the plate. When he caught the plate he felt a pressure in his abdomen. This action resulted in a hernia requiring surgical intervention. Days Lost - 9

Steve McNamara, Welder, Date of Accident - June 23, 2005. Injured was removing shell liners from the #6 Grinding Mill. The liners were placed on two 2X4's to aid removal by the Par Machine. Injured was pushing a used liner towards the scrap lugger. The liner slipped off of the 2X4's pinching his finger. This resulted in a broken left pointer finger. Days Lost - 108

James Fetzik, Maintenance Mechanic, Field, Date of Accident - June 23, 2005. Injured and one other Mechanic were taken off another job to go to the #62 Shovel to start replacing the retract cable. After attaching the replacement cable to the broken cable, injured's partner started pulling the new cable in with the service truck. When the Becket end of the cable started to go around the half sheave at the adjuster end of the stick it became hung up on the lip of the half sheave. At this time injured climbed onto the cable adjuster half sheave to attach the boom truck to the cable to help the Becket end around the half sheave. When the cable started to go around the half sheave the Becket end rolled up off of the half sheave and the cable rolled over injured's foot and trapped his leg against the stick. This resulted in crushing injuries to the right leg. Days Lost - 99

Gregory Ozanich, Maintenance Mechanic General, Date of Accident - September 15, 2005. Injured was using a small pry bar to position an apron feeder liner for access with a larger pry bar for final positioning. The liner was raised approximately 2 inches when the small bar slipped allowing the liner to fall on injured's left hand, pinning his hand between the liner and the feeder flights. This resulted in a broken ring finger on the left hand. Days Lost - 16

## LTV CLIFFS LLC, ERIE MINE

- No Accidents Reported for 2005, not Operating

## **KEEWATIN TACONITE**

No Serious or Lost Time Accidents in 2005

## NORTHSHORE MINING COMPANY

## **Babbitt Mine**

Electrician, Date of Accident - June 26, 2005. Injured was opening the west feeder isolation switch handle. When opening the handle the first half of the travel is spring loaded and the second half is spring assisted. When injured pulled the handle down, the spring assist caused injured to hit the back of his right hand against the side of the switch housing. This resulted in 2 hairline fractures to the right hand. Days Lost - 0

## Silver Bay

Pellet Plant Operations, Date of Accident - March 8, 2005. Injured was tensioning a conveyor wiper by pulling on a rubber strap. While pulling, the strap slipped and injured jammed his wrist back. This resulted in damage to the wrist requiring surgical repair. Days Lost - 32

Plant Maintenance, Date of Accident - March 22, 2005. Injured was working on the north screen in the screen house. While accessing the chute for the screen he slipped on some pellets and fines in the chute, causing the left knee to buckle and twist. This resulted in damage to the knee requiring surgical repair. Days Lost - 16

Plant Maintenance, Date of Accident - May 23, 2005. While working on a lining job, injured stepped on an air remover and fell backwards, striking the air remover. This resulted in a severe laceration to his hand requiring stitches. Days Lost - 0

Plant Maintenance, Date of Accident - August 19, 2005. Injured was installing a new bearing in the screen house. The Maintenance Technician bent over to pull a socket free from a bolt. While bent over, something struck a can of ZEP spray lying near the work area and tore a 1.5 inch hole in the side of the can. The ZEP sprayed injured in the face, lifting his glasses and contacting his eyes. Injured's eyes were flushed out and injured was taken to the local health center for further treatment. Days Lost - 0

Maintenance Mechanic, Date of Accident - August 25, 2005. Injured was changing a return idler on a conveyor. The idler was full of material, very heavy and sticking in its holder. Injured freed his end with a pry bar and was holding his end up while his partner pried on the other end. The weight of the idler was more than injured was prepared for and employee's finger was caught between the idler and a structural member, resulting in a smashed finger which required stitches. Days Lost - 0

Plant Maintenance, Date of Accident - October 15, 2005. Injured and his partner were visually inspecting the fly ash system in the power house for possible material blockage. Injured reached through an open valve to clean out accumulated fly ash. While doing this the air actuated valve closed unexpectedly catching his right hand. This resulted in a fractured right thumb. Days Lost - 4

## **USX CORPORATION, MINNTAC MINE**

Mary Caverly, Utility Tech, Date of Accident - January 10, 2005. Injured was using a 1.5 inch water hose to clean up spillage on the filter floor. When she finished cleaning one area she shut off the hose she was using and stepped back while turning to the right. At this time injured lost her balance and caught herself with her right hand to keep from falling. This action caused a fracture to her right wrist. Days Lost - 39 James Hull, Utility Tech, Date of Accident - April 28, 2005. Injured was assigned to work with a skid steer loader. After exiting the Agglomerator, injured turned the skid steer sharply to the north and attempted to access the door operator buttons without exiting the loader to close the overhead door. While reaching for the door controls, injured believes his left foot put pressure on the bucket lift controller. This caused the bucket to lift and injured's left arm was caught between the bucket lift arm and the top of the grab bar. This resulted in a fractured Radius and Ulna to the right arm. Days Lost - 13

Cindy Thompson, Utility Tech, Date of Accident - August 6, 2005. Injured was working as a line attendant. After taking samples from the hydroseparator underflow from the finisher feed distribution box, injured descended the two step stool she was using to access the sample point. When injured stepped onto the floor, her right ankle gave out causing her to fall to the floor on her right side. This resulted in a fracture to the 5 <sup>th</sup> metatarsal on the right foot. Days Lost - 14